

INSTALLATION GUIDE:
THE AWE 0FG EXHAUST FOR THE FIFTH GENERATION CADILLAC ESCALADE AND ESCALADE ESV.

For up-to-date fitment information, please visit the AWE website.

THIS GUIDE IS INTENDED FOR THE FOLLOWING PART NUMBERS:

3015-42321	AWE 0FG Exhaust Suite for 2021+ Cadillac Escalade 6.2L - Quad Chrome Silver Tips
3015-43321	AWE 0FG Exhaust Suite for 2021+ Cadillac Escalade 6.2L - Quad Diamond Black Tips
3015-31321	AWE 0FG Exhaust Suite for 2021+ Cadillac Escalade 6.2L - OE Tips
3015-42222	AWE 0FG Exhaust Suite for 2021+ Cadillac Escalade ESV 6.2L - Quad Chrome Silver Tips
3015-43222	AWE 0FG Exhaust Suite for 2021+ Cadillac Escalade ESV 6.2L - Quad Diamond Black Tips
3015-31222	AWE 0FG Exhaust Suite for 2021+ Cadillac Escalade ESV 6.2L - OE Tips

Welcome to the AWE family, and congratulations on your purchase of the AWE Exhaust for the fifth generation Cadillac Escalade and Escalade ESV.

Exquisite build quality and craftsmanship, coupled with industry leading performance, distinguish this exhaust system from all others.

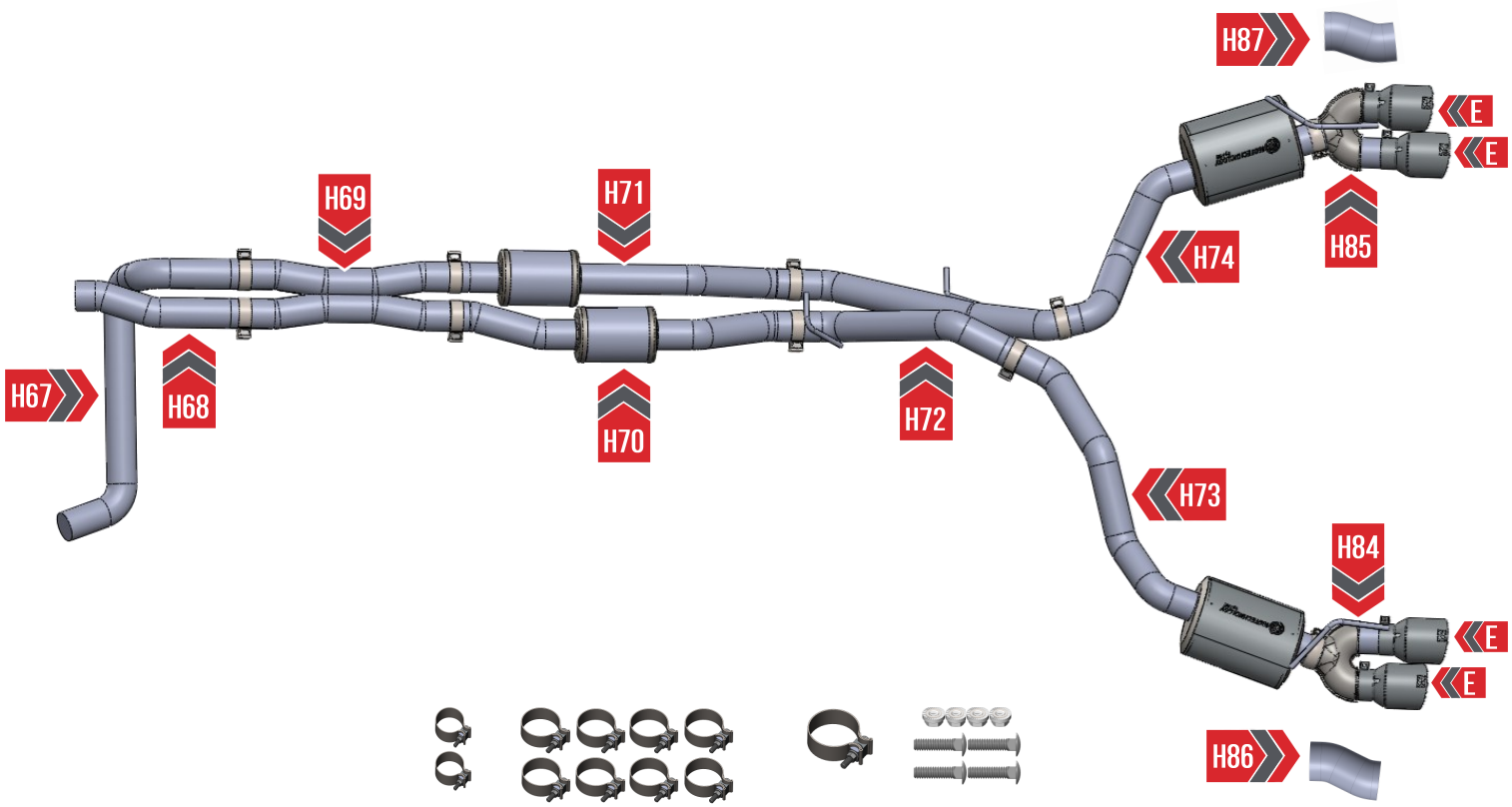
*For up to the minute fitment information, be sure to visit the AWE website.

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PARTS LIST (ESCALADE OFG SYSTEMS)

Inspect **ALL** parts prior to disassembly of vehicle; If damaged **or MISSING**, please hit our support form and we will get this sorted, fast!

Symbol	Part Number	Description	QTY
	H67	6.2 GM SUV DS Front pipe	1
	H68	6.2 GM SUV PS Front Pipe	1
	H69	6.2 GM SUV Short Wheelbase X-pipe	1
	H70	6.2 GM SUV DS Mid Pipe	1
	H71	6.2 GM SUV PS Mid Pipe	1
	H72	6.2 GM SUV Over Axle Section	1
	H73	6.2 GM SUV Short Wheelbase DS HR Section	1
	H74	6.2 GM SUV Short Wheelbase PS HR Section	1
	H84	6.2 Cadillac Escalade DS Tip section	1
	H85	6.2 Cadillac Escalade PS Tip section	1
	H86	6.2 Cadillac Escalade DS OE Tip section	1
	H87	6.2 Cadillac Escalade PS OE Tip section	1
A	180250	AWE 2.50” Band Clamp	2
B	180300	AWE 3.00” Band Clamp	8
C	SEC75	3" Barrel Clamp (Bubble)	2
D	3910-41010	Hardware Kit for Integrated Clamp Style Exhaust Tips	1
E	180014	4.50" OD x 3.00" ID, Slash Cut, Chrome Silver Integrated Clamp	4
	180015	4.50" OD x 3.00" ID, Slash Cut, Diamond Black Integrated Clamp	4

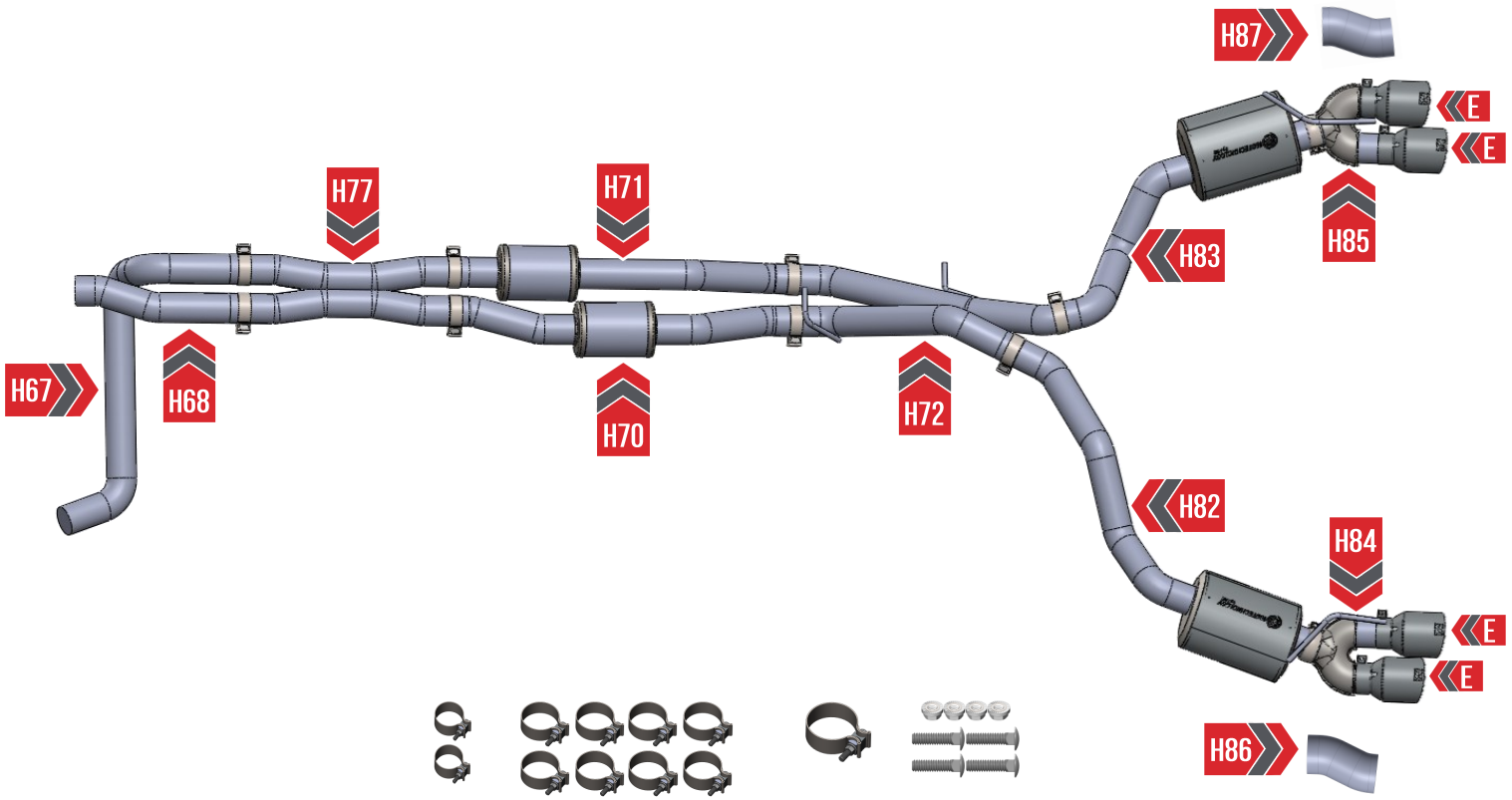


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PARTS LIST (ESCALADE ESV OFG SYSTEMS)

Inspect **ALL** parts prior to disassembly of vehicle; If damaged **or MISSING**, please hit our support form and we will get this sorted, fast!

Symbol	Part Number	Description	QTY
	H67	6.2 GM SUV DS Front pipe	1
	H68	6.2 GM SUV PS Front Pipe	1
	H77	6.2 GM SUV Long Wheelbase X-pipe	1
	H70	6.2 GM SUV DS Mid Pipe	1
	H71	6.2 GM SUV PS Mid Pipe	1
	H72	6.2 GM SUV Over Axle Section	1
	H82	6.2 GM SUV Long Wheelbase DS HR Section	1
	H83	6.2 GM SUV Long Wheelbase PS HR Section	1
	H84	6.2 Cadillac Escalade DS Tip section	1
	H85	6.2 Cadillac Escalade PS Tip section	1
	H86	6.2 Cadillac Escalade DS OE Tip section	1
	H87	6.2 Cadillac Escalade PS OE Tip section	1
A	180250	AWE 2.50” Band Clamp	2
B	180300	AWE 3.00” Band Clamp	8
C	SEC75	3" Barrel Clamp (Bubble)	2
D	3910-41010	Hardware Kit for Integrated Clamp Style Exhaust Tips	1
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NOTE: Always refer to the manufacturer's service manual for precise torque specifications on all OEM fasteners.

CAUTION: The exhaust may be **VERY HOT —** allow adequate time for the system to cool down before disassembly. Severe burns and injury will occur if skin comes into contact with a hot exhaust system.

Note: This is a large system to remove and install. We highly recommend you grab a friend to help out with the entire process.

Note: Soak all bolts and rubber hangers in penetrating oil before starting any work.

STEP 1

Begin by removing your OE exhaust system by first removing your spare tire.

Next remove the OE heat shield, and hardware, shown in **Figure 1** at (**A**).

Note: All OE hardware will be reused.

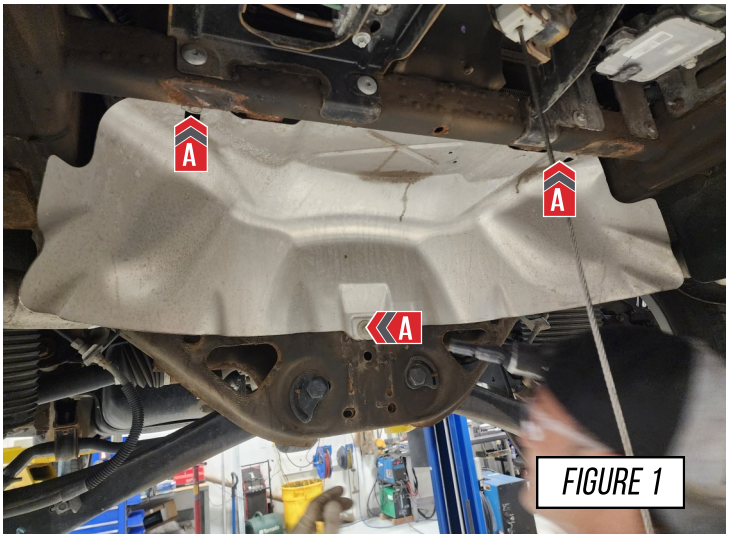


FIGURE 1

STEP 2

With the heat shield removed you can access the flange, and exhaust hanger located above the subframe.

Remove the OE hardware from the flange, as shown at (**A**) in **Figure 2**.

Next remove the hanger bar from the OE hanger, as shown at (**B**).

Note: All OE hardware will be reused.

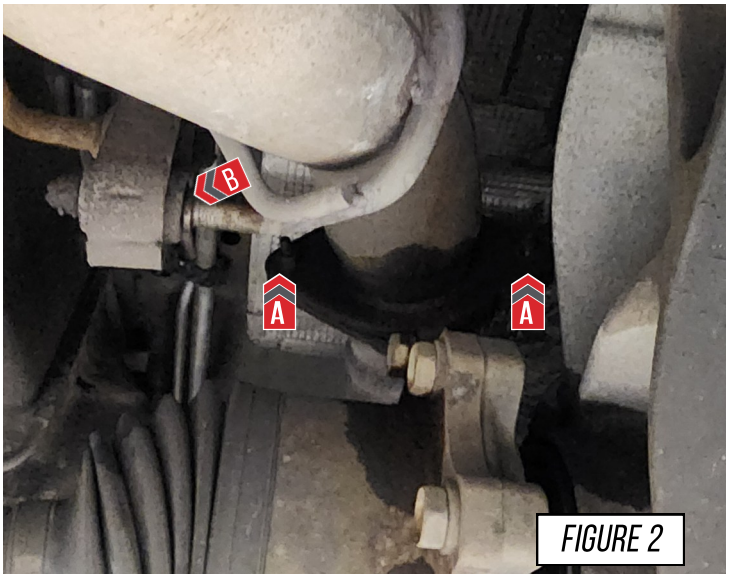


FIGURE 2

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STEP 3

Remove the OE hardware holding the passenger side rear most hanger to the vehicle, as shown at (**A**) in **Figure 3-1**.

Next remove the OE hardware holding the driver side rear most hanger to the vehicle, as shown at (**B**) in **Figure 3-2**.

With all of the OE hardware removed, fully remove the OE rear section of the exhaust from the vehicle as shown in **Figure 3-3**.

Note: All OE hardware will be reused.

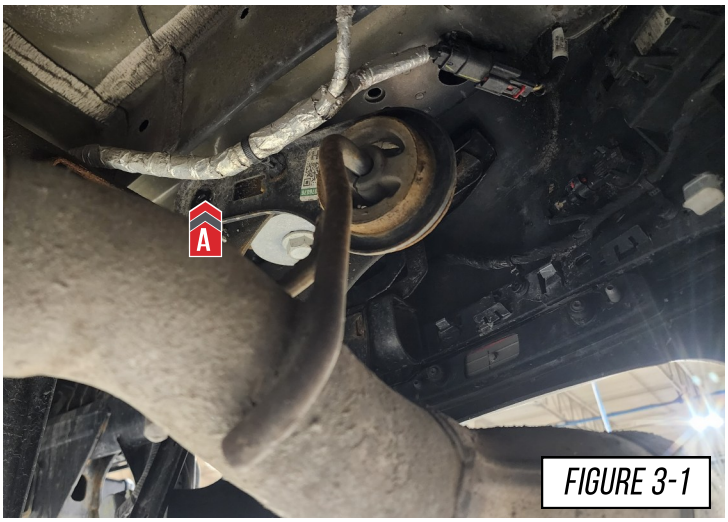


FIGURE 3-1

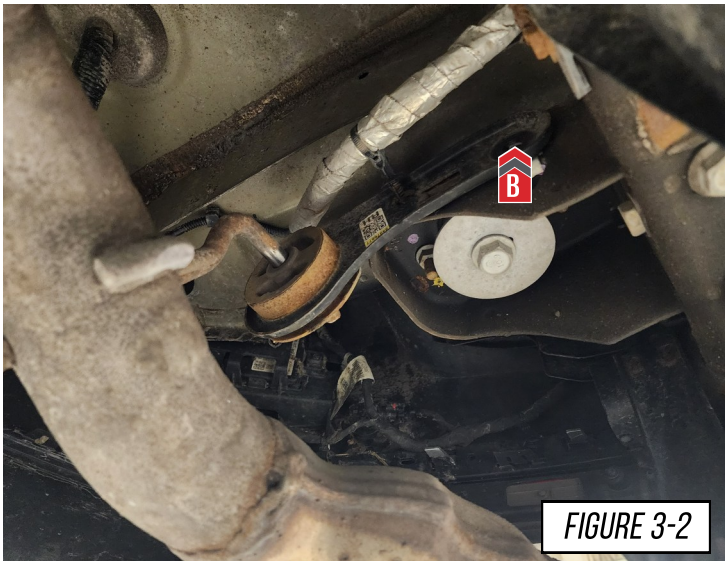


FIGURE 3-2


FIGURE 3-3

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STEP 4

Remove the OE hardware holding the rear sway bar in place, shown at (**A**) in **Figure 4-1**.

Pull the rear sway bar down, as shown in **Figure 4-2**. This will allow you to easily remove the OE exhaust system.

Note: All OE hardware will be reused.

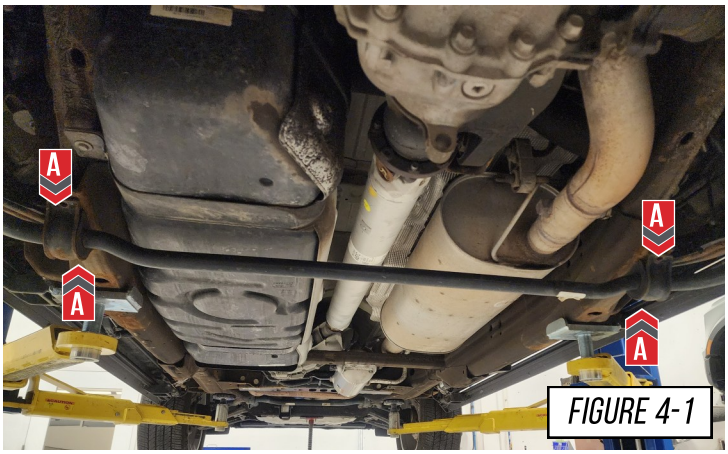
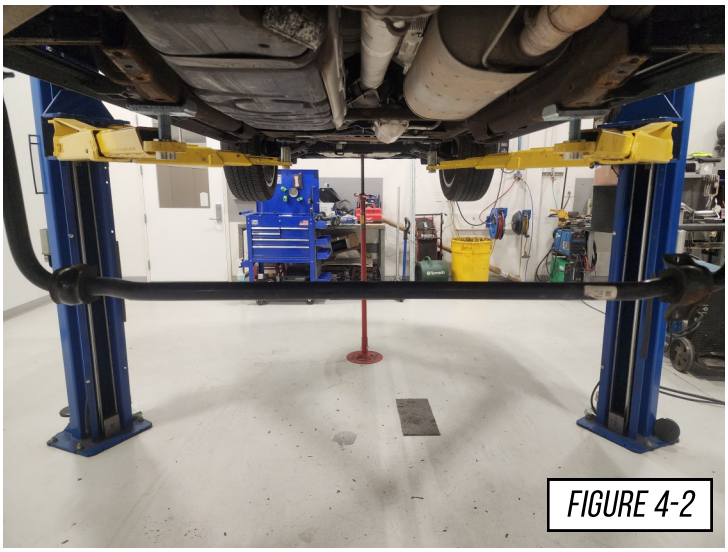


FIGURE 4-1


FIGURE 4-2

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STEP 5A

STEP 5A IS FOR QUAD TIP SYSTEMS ONLY

Uninstall your OE tip bezels.

Remove the 4 OE bolts, shown at (**A**) in **Figure 5A-1**. Then remove the OE tip bezel.

Repeat the same process and remove the 4 OE bolts, shown at (**B**) in **Figure 5A-2**. Then remove the OE tip bezel.

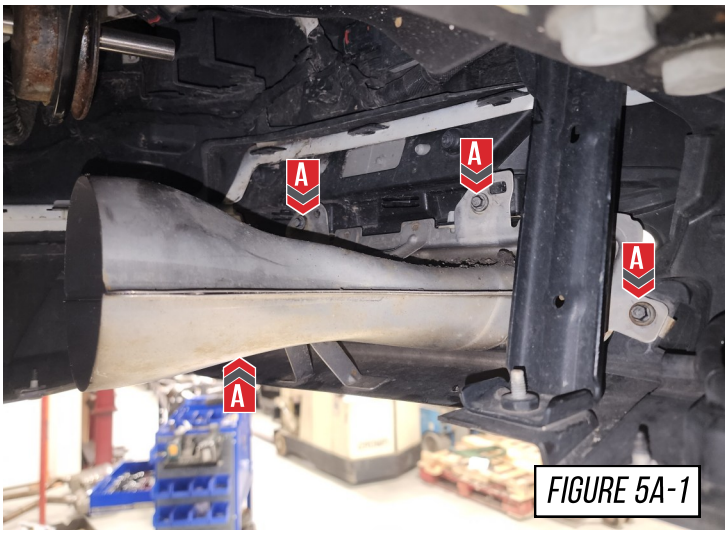


FIGURE 5A-1

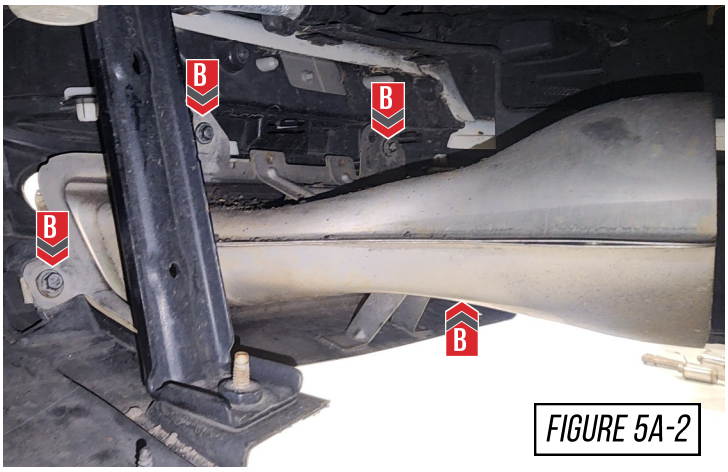


FIGURE 5A-2

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STEP 5B

Soak all bolts and rubber hangers in penetrating oil before starting any work.

1. Fully loosen the OE ball flare located at (**A**).

2. Remove the OE hanger bar from the OE rubber mount as shown at (**B**).

3. Remove the OE hanger bars from the OE rubber mounts, as shown at (**C**).

4. Remove the OE Exhaust.

Note: All of the OE hangers will be reused with your AWE exhaust.

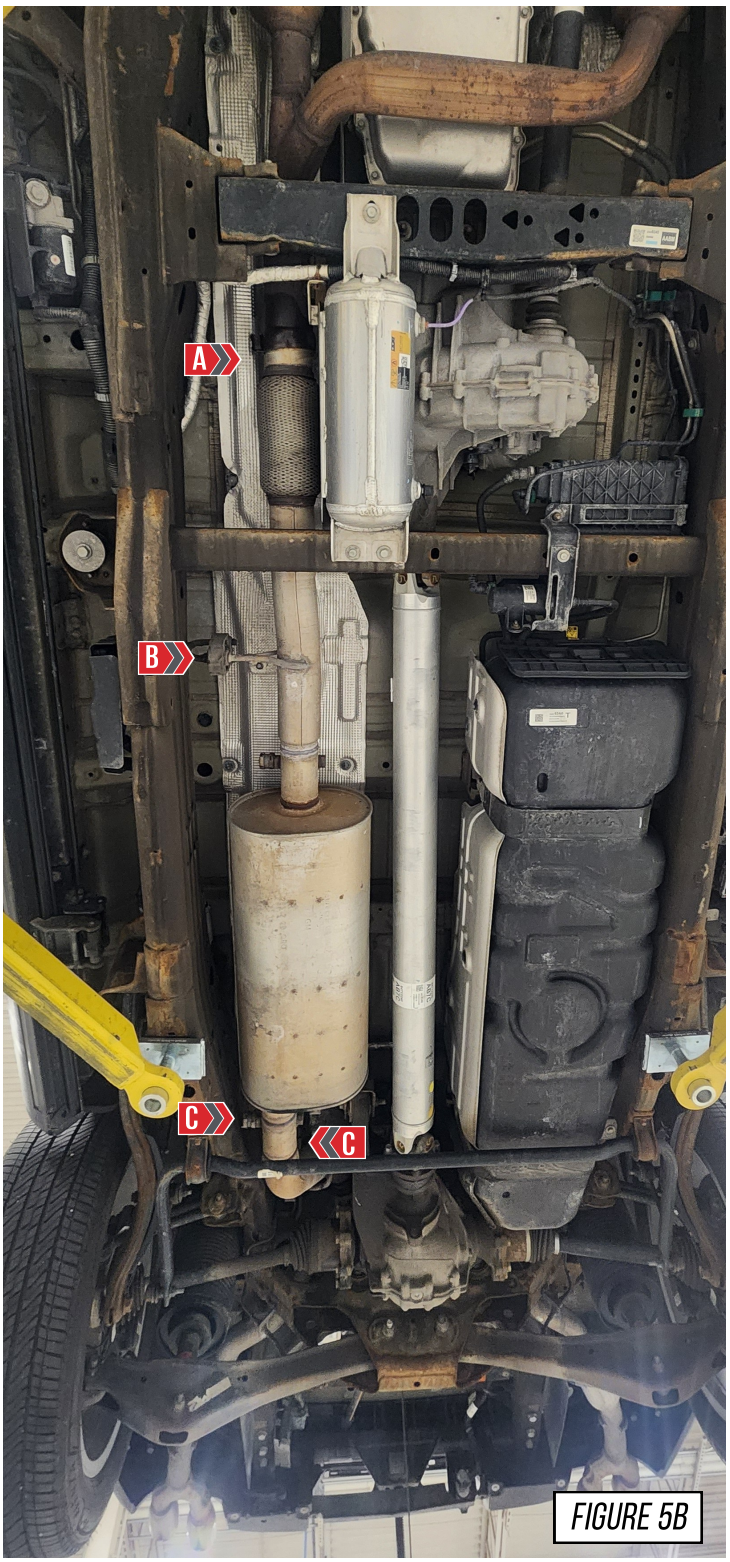


FIGURE 5B

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STEP 6

Next you will need to measure the cut points behind the catalytic converters on the front pipes.

The drivers side will be cut 2” back from the weld (**A**) shown in **Figure 6-1**. Mark your cut point with a marker.

The passenger side will be cut at 2.5” back from the weld (**B**) shown in **Figure 6-2**. Mark your cut point with a marker.

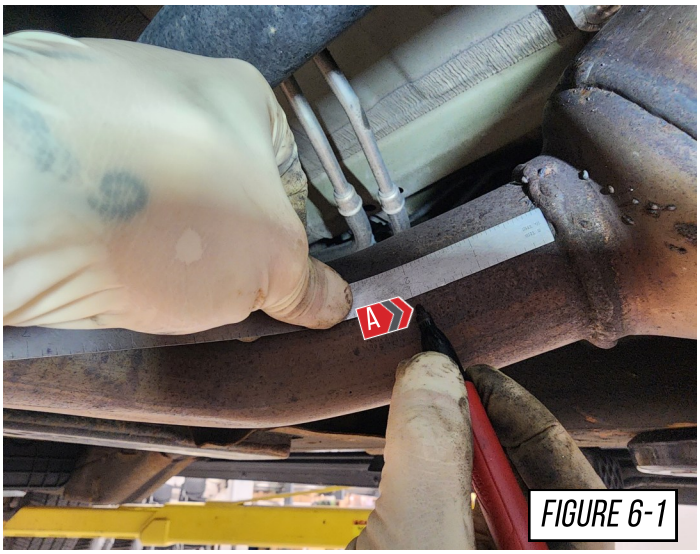


FIGURE 6-1

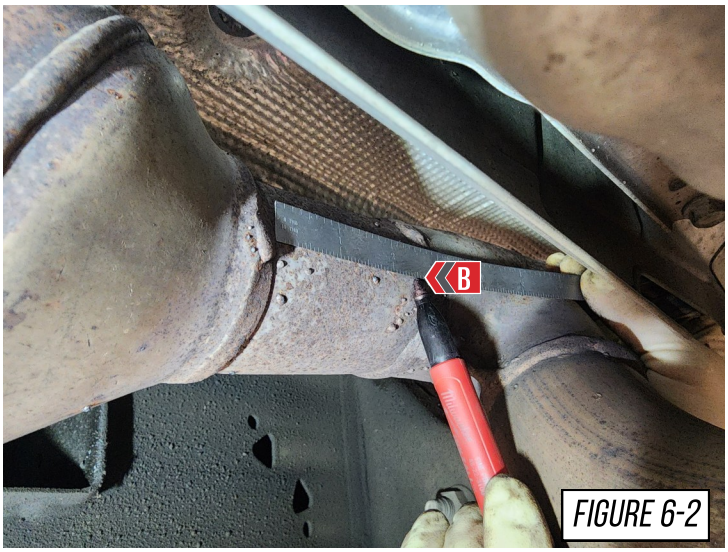


FIGURE 6-2

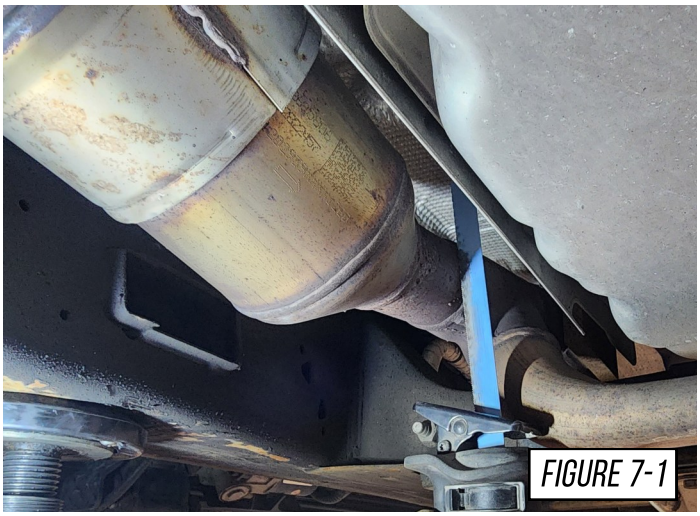
IT IS EXTREMELY IMPORTANT THAT THESE MEASUREMENTS ARE ACCURATE, AS IT WILL AFFECT FITMENT.

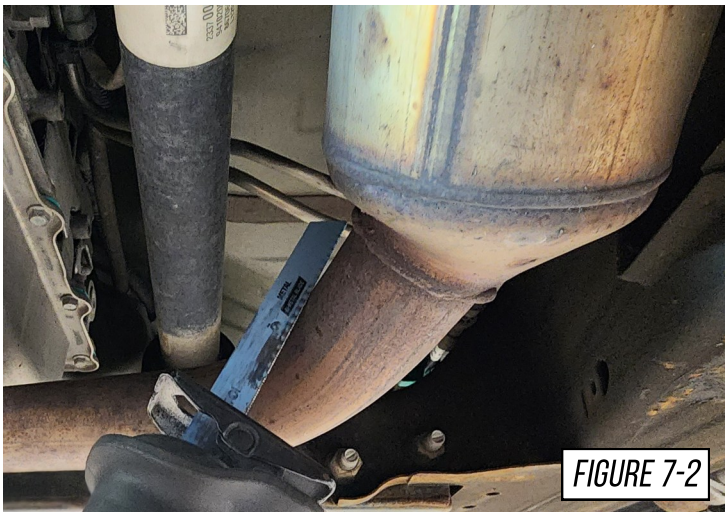
STEP 7

Once you have ensured that your cut measurements are correct. Cut each side on your mark, and remove the cut section from the truck.

Note: It is crucial that these cuts are accurate. Inaccurate cuts will affect fitment.

Make sure that the cuts are as straight as possible.

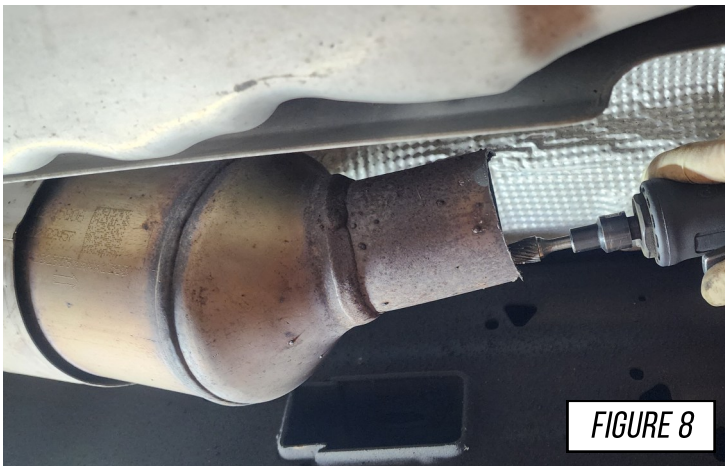

FIGURE 7-1


FIGURE 7-2

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STEP 8

Next use a deburring tool on the cut end of the catalytic converters. It is important that the cut on the catalytic converters are smooth and there are no burs or sharp edges, as shown in **Figure 8.**


FIGURE 8

STEP 9

Now install your AWE driver side front pipe (**H67**) with a 2.5” clamp on the reduced inlet side, as shown in **Figure 9**.

Snug the clamps in place, as shown at (**A**) but do not fully tighten them at this time.

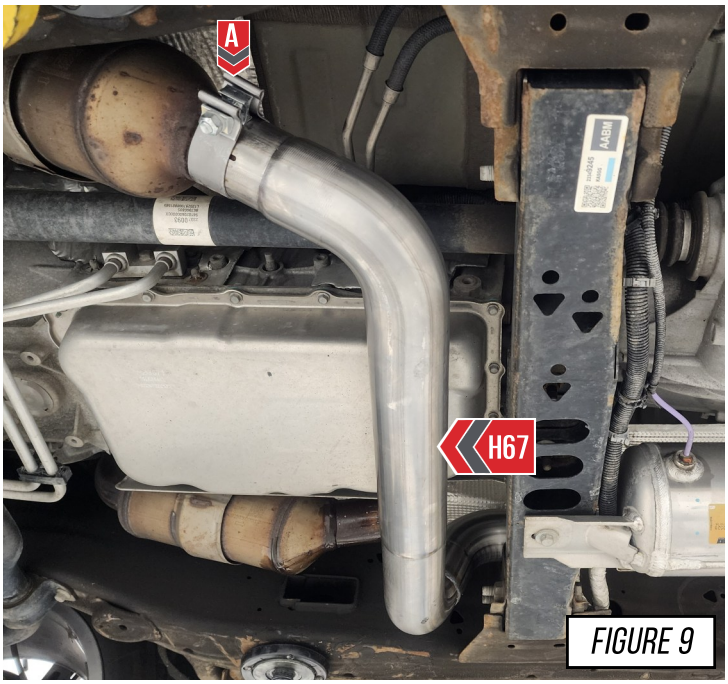


FIGURE 9

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STEP 10

Install your AWE passenger side front pipe (**H68**) with a 2.5” clamp on the reduced inlet side, as shown in **Figure 10-1.**

Ensure there is a gap between the front pipes, as shown in **Figure 10-2**. Fitment will not be correct if the front pipes are touching.

Snug the clamp but do not fully tighten them at this time.

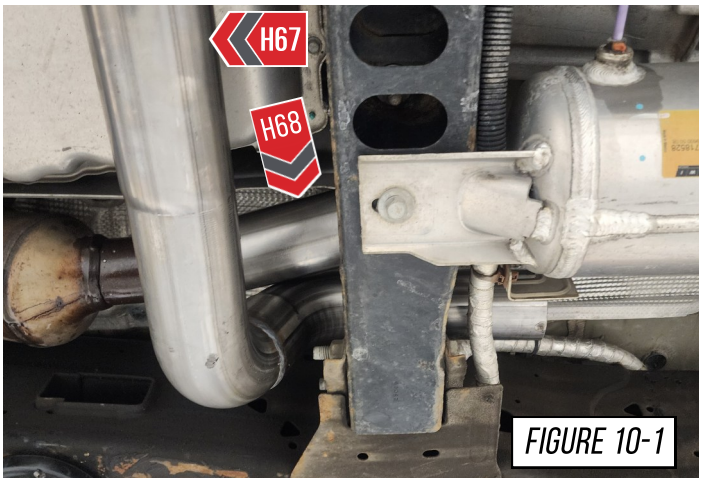
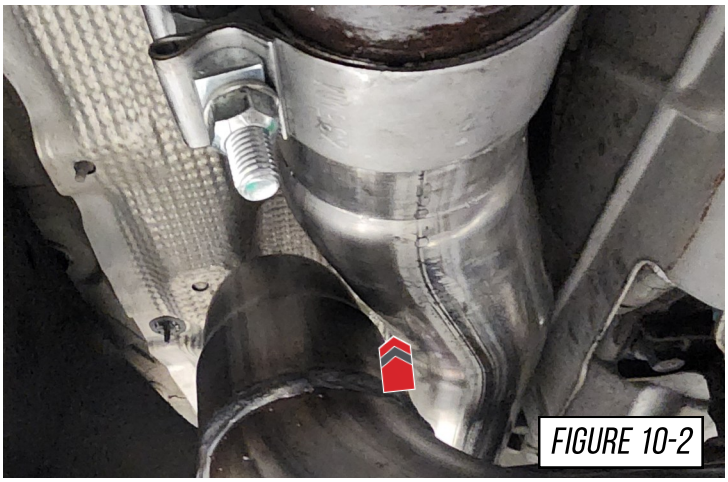


FIGURE 10-1


FIGURE 10-2

STEP 11

Gather your AWE X-pipe (**H69**/**H77**), and slide 2 of the provided 3” clamps over the expanded inlet side. Orient them as shown in **Figure 11-1** with the clamp bolt on the passenger side tube on the side of the tube (**A**), and the clamp bolt on the driver side tube on the bottom of the tube.

The passenger side tube has the hanger bar on it.

With the clamps oriented correctly, install the X-pipe on the outlets of the front pipes, and install the hanger bar into the OE hanger as shown at (**A**) in **Figure 11-2.**

Snug the clamps but do not fully tighten them at this time.

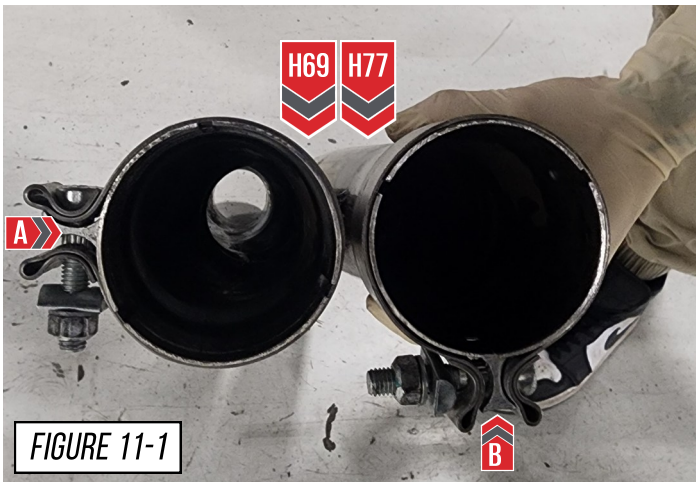


FIGURE 11-1

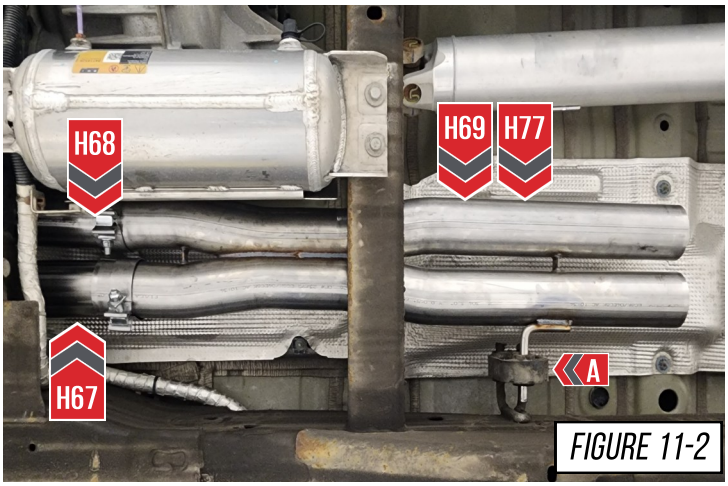


FIGURE 11-2

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STEP 12

Install your AWE passenger side mid pipe (**H71**) as shown in **Figure 12**.

Slide a provided 3” clamp over the expanded inlet side of the mid pipe, and bottom out the slip fit on the passenger side outlet of your x-pipe. (**H69**/**H77**).

Rotate the tube so the first bend is pointing down. This will give you appropriate alignment for the install of your over axle section.

Snug the clamp but do not fully tighten it at this time.

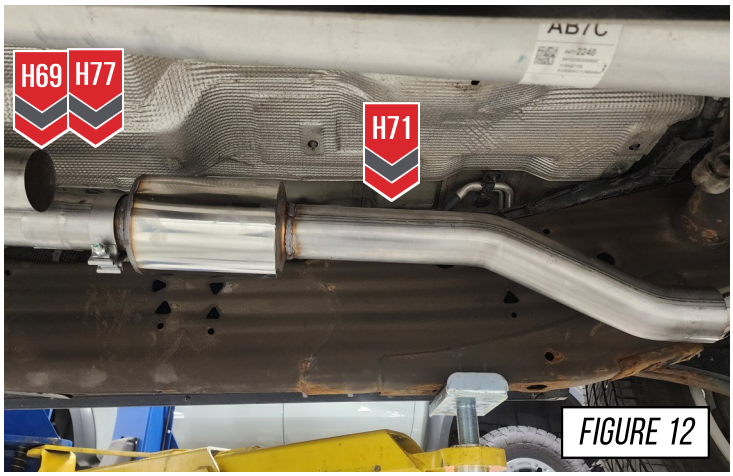


FIGURE 12

STEP 13

Install your AWE driver side mid pipe (**H70**) as shown in **Figure 13**.

Slide a provided 3” clamp over the expanded inlet side of the mid pipe, and bottom out the slip fit on the driver side outlet of your x-pipe. (**H69**/**H77**).

Rotate the tube so the outlet side of the tube matches the passenger side mid pipe.

Snug the clamp but do not fully tighten it at this time.

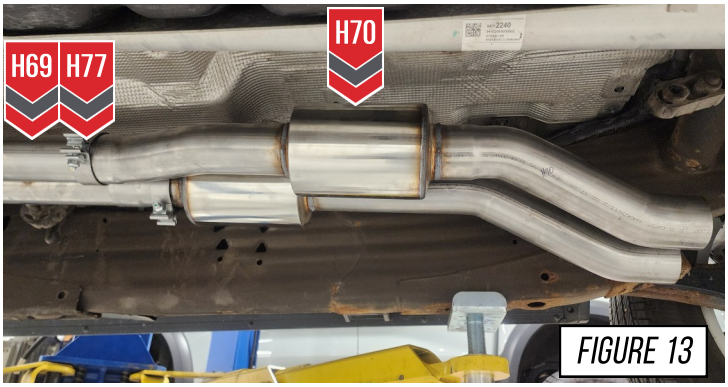


FIGURE 13

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STEP 14

Next, install your AWE over axle section (**H72**).

Do this by first sliding a provided 3” clamp over each expanded inlet and feed it over the subframe. Then slide the hanger bar on the driver side tube into the OE hanger at (**A**) in **Figure 14-1**.

Next, slide the hanger on the passenger side tube into the OE hanger at (**B**) in **Figure 14-2**.

For proper fitment, it is required to fully bottom out the driver side hanger bar in the OE hanger, as shown at (**C**) in **Figure 14-3**. This will ensure you have proper clearance from the differential and all bracing.

Snug the clamps on the inlet but do not fully tighten them at this time.

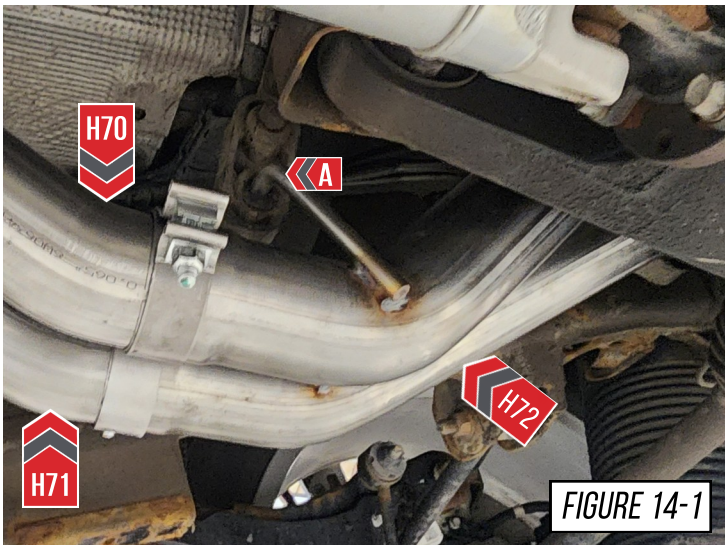


FIGURE 14-1

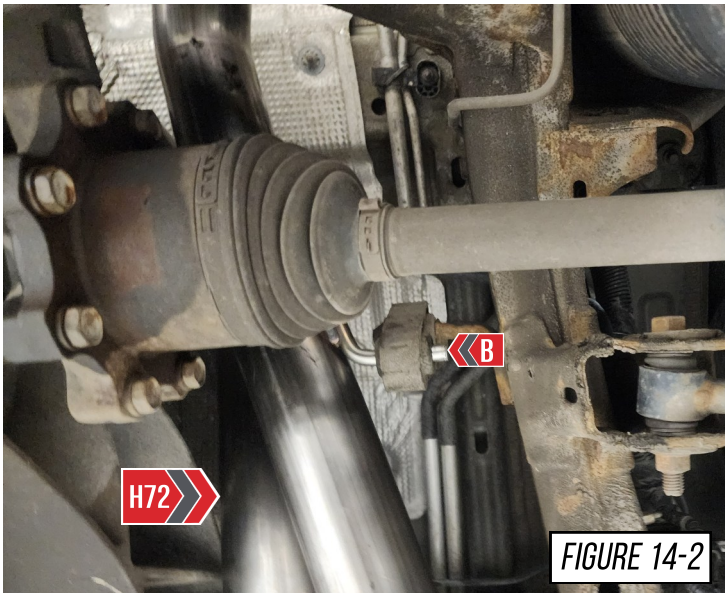


FIGURE 14-2

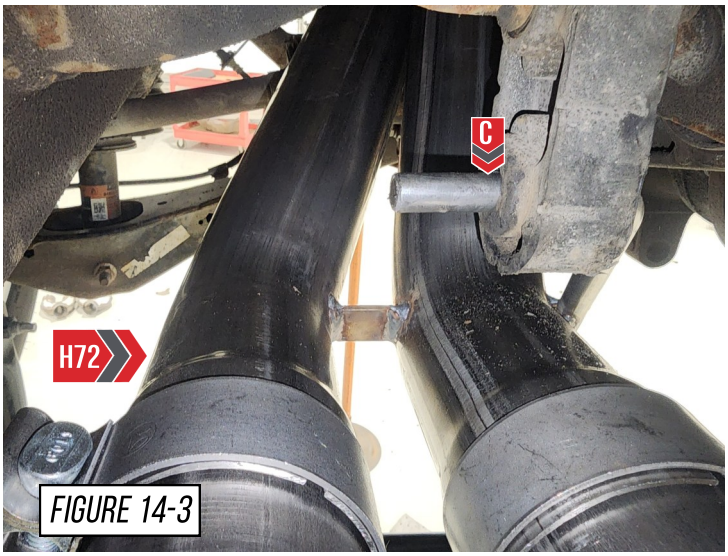


FIGURE 14-3

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STEP 15

Using your OE hardware, reinstall your OE sway bar as shown in **Figure 15**.



STEP 16

Remove the OE hangers from the rear section of the exhaust, as shown in **Figure 16-1.** Make sure to note which side each hanger came from.

Install the OE driver side hanger onto your AWE driver side HR section (**H73**/**H82**) as shown in **Figure 16-2**.

Install the OE passenger side hanger onto your AWE passenger side HR section (**H74**/**H83**) as shown in **Figure 16-3**.



FIGURE 16-1

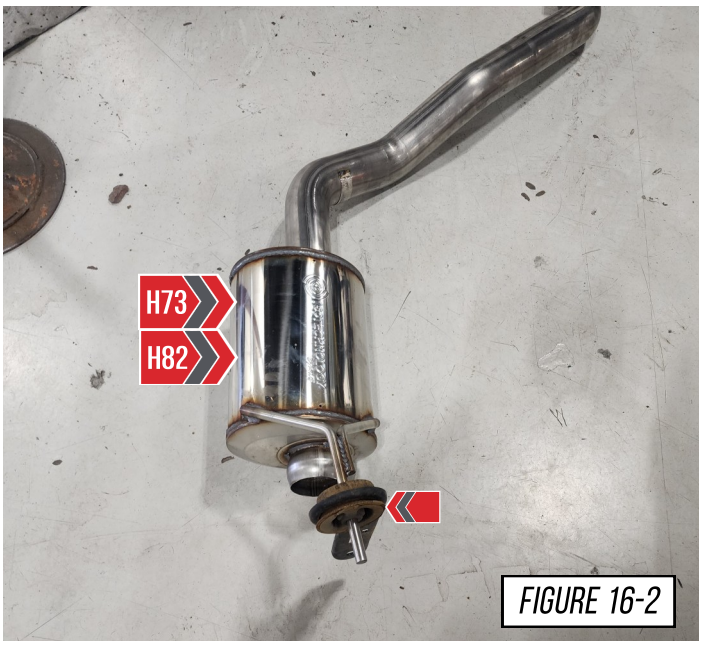


FIGURE 16-2

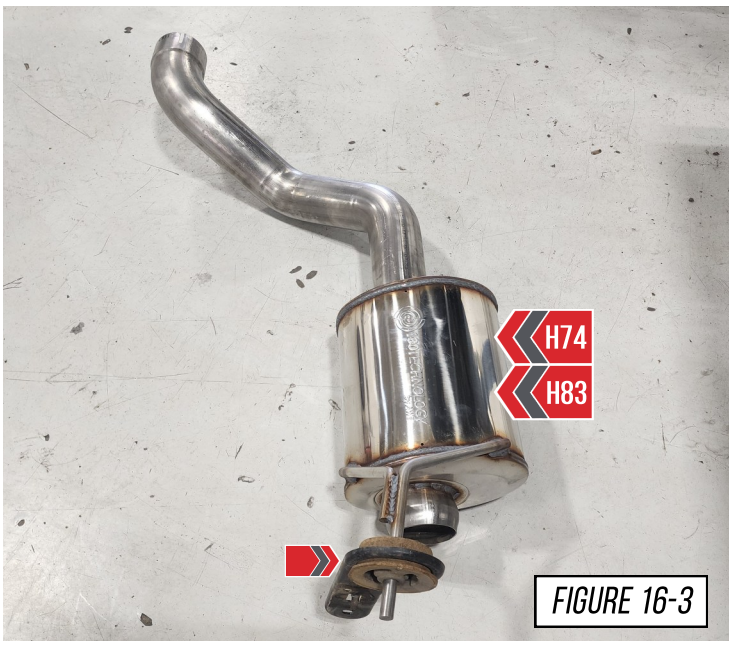


FIGURE 16-3

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STEP 17

Install your AWE driver side HR section (**H73**/**H82**).

First slide a 3” clamp over the expanded inlet side of the tube, then lift it over the sub frame and bottom out the slip fit on the driver side outlet of the over axle section (**H72**) as shown in **Figure 17-1**.

Next using the OE hardware, reinstall the driver side rear OE hanger, as shown at (**A**) in **Figure 17-2**.

Rotate the tube to a position where it has appropriate clearance from the frame rail and spare tire shield.

Snug the clamp but do not fully tighten it at this time.

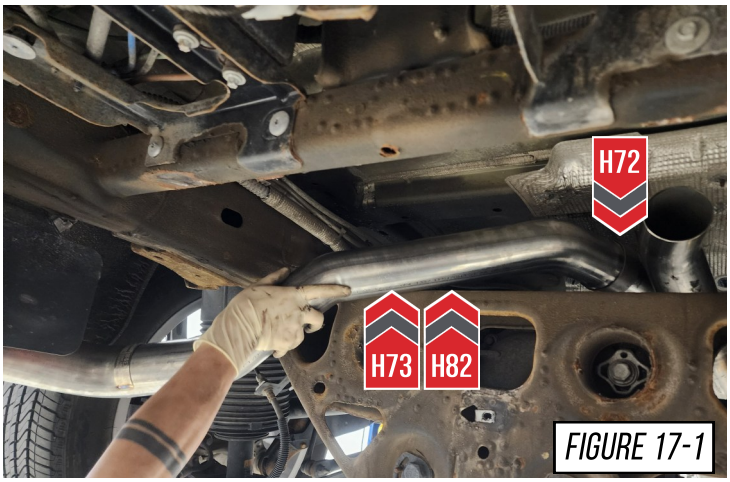


FIGURE 17-1

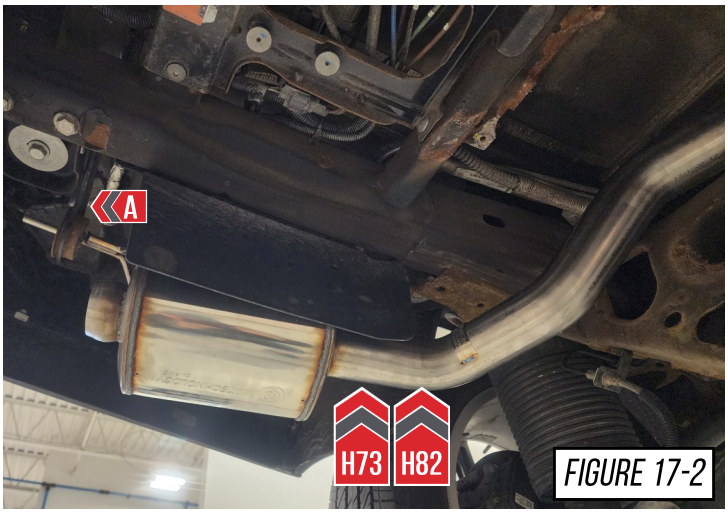


FIGURE 17-2

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STEP 18

Install your AWE passenger side HR section (**H74**/**H83**).

First slide a 3” clamp over the expanded inlet side of the tube, then lift it over the sub frame and bottom out the slip fit on the driver side outlet of the over axle section (**H72**) as shown in **Figure 18-1**.

Next, using the OE hardware, reinstall the passenger side rear OE hanger, as shown at (**A**) in **Figure 18-2**.

Rotate the tube to a position where it has appropriate clearance from the frame rail and spare tire shield.

Snug the clamp but do not fully tighten it at this time.

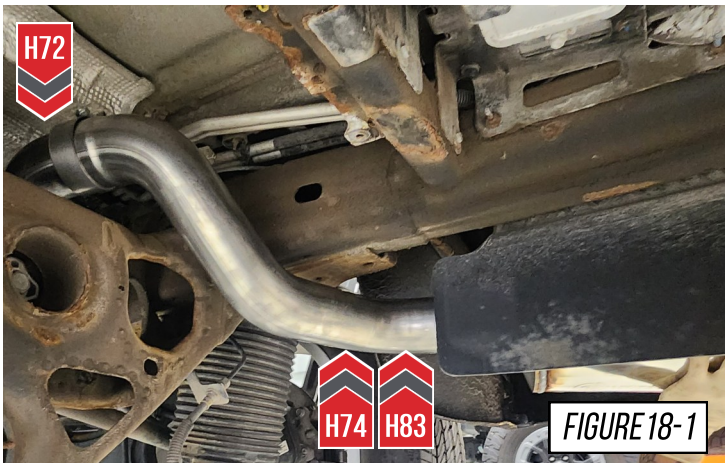


FIGURE 18-1

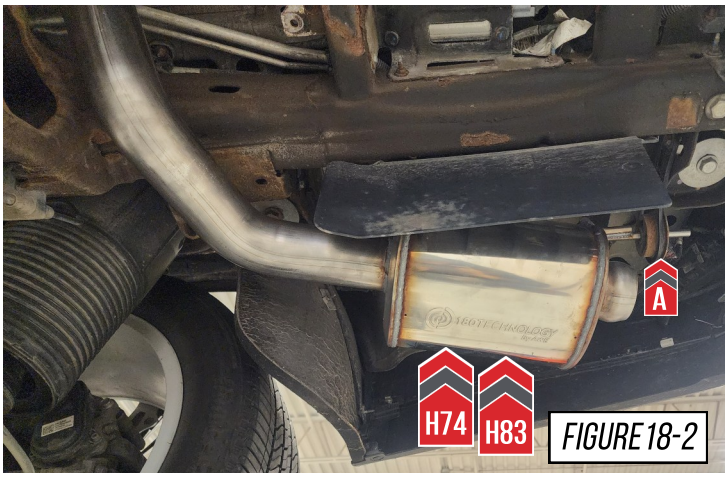


FIGURE 18-2

IF INSTALLING AN OE TIP SYSTEM, SKIP TO STEP 25.

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STEP 19

Install your AWE tip sections.

First install your AWE driver side tip section (**H84**) as shown in **Figure 19-1**. Use a provided 3” ball clamp and bottom out the ball flare on the tip section onto the outlet of the HR section. Center the tip outlets in the bezel and snug the ball clamp.

Next install your AWE passenger side tip section (**H85**) as shown in **Figure 19-2**. Use a provided 3” ball clamp and bottom out the ball flare on the tip section onto the outlet of the HR section. Center the tip outlets in the bezel and snug the ball clamp.

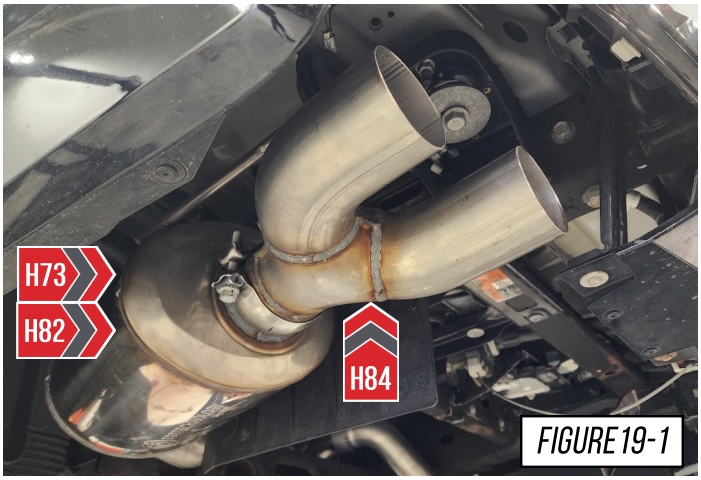


FIGURE 19-1

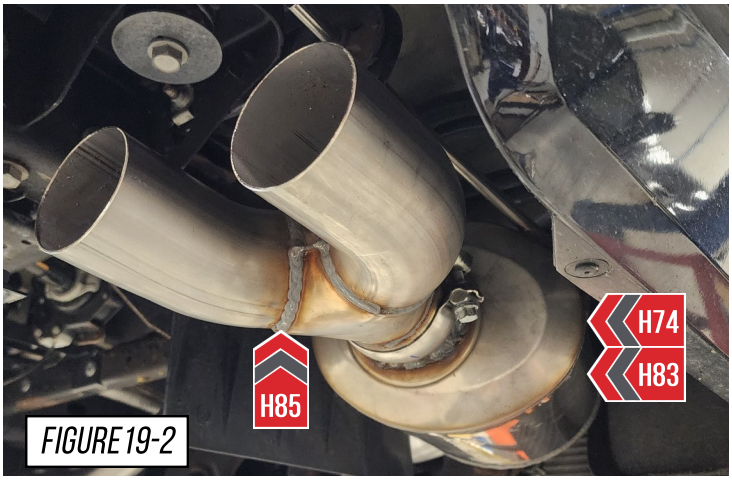


FIGURE 19-2

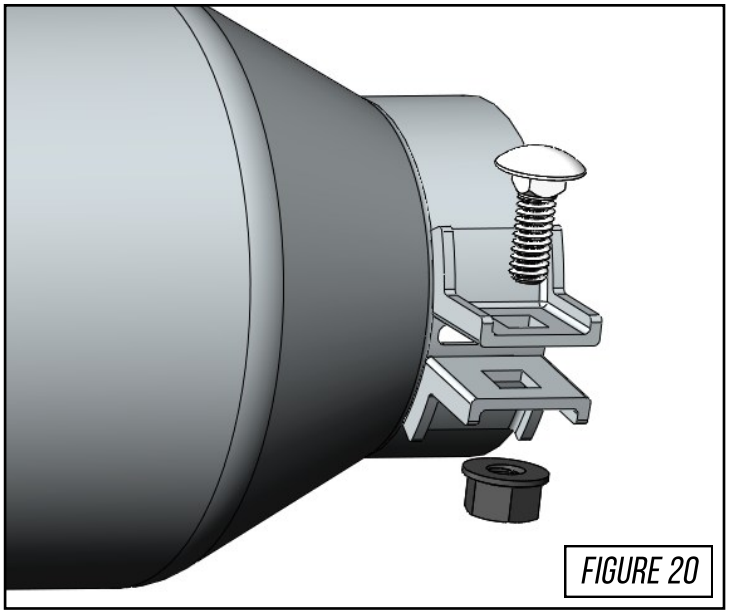
STEP 20

To install the exhaust tips with integrated clamps, first, attach the exhaust tip in the proper orientation onto the exhaust outlet tube.

Insert one of the carriage bolts from the hardware kit **(3910-41010)** through the tab on the exhaust tip and thread on one of the corresponding nuts.

Using anti-seize on the bolt threads will help installation and prevent breakage of hardware.

If exhaust system only has 2 exhaust tips: While the integrated clamp kit has enough hardware for our 4 tip exhaust systems, you will have 2 sets of hardware left over that will not be used.


FIGURE 20

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STEP 21

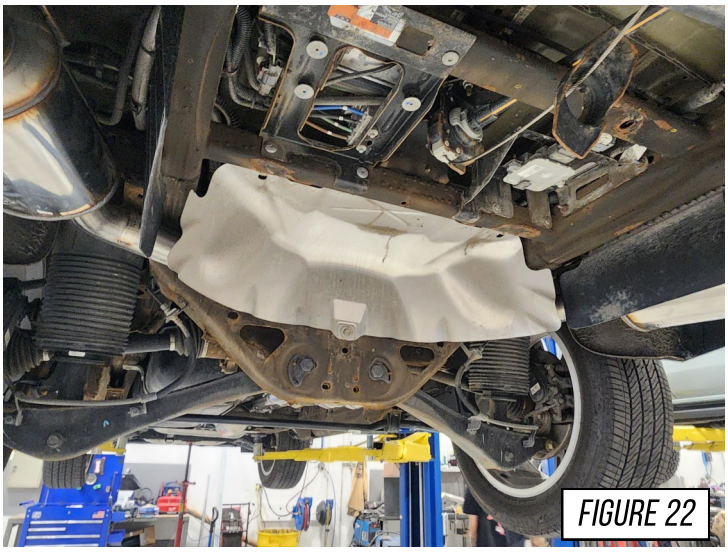
Gather your four AWE exhaust tips, slide them on to the tip outlet sections and orient them so the AWE logo is facing up. Using the provided integrated clamp hardware kit snug the tips down but do not fully tighten to allow for final adjustments.



FIGURE 21

STEP 22

Using the OE hardware reinstall the spare tire heat shield, as shown in **Figure 22**.


FIGURE 22

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STEP 23

Reinstall your spare tire, shown in **Figure 23**.



FIGURE 23

STEP 24

Make your final adjustments to the tips to ensure they are in a position you like. Once the desired positioning is achieved, work from the front of the car to the back, tightening all the clamps fully and ensuring there is proper clearance of the chassis, and braces.

It is now recommended to drive the car to allow the exhaust to heat cycle after all clamps and tips are fully tightened.

At this point the exhaust will be **very hot**, allow to cool before work continues.

With the car cooled down, check the tips for correct alignment.

Don’t forget to look below for any troubleshooting needs!



FIGURE 24

ENJOY!

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STEP 25

Install your OE tip section adapters.

First install your OE driver side tip section adapter (**H86**) as shown in **Figure 25-1**. Use a provided 3” ball clamp and bottom out the ball flare on the tip section onto the outlet of the HR section. Center the tip outlets in the bezel and snug the ball clamp.

Next install your OE passenger side tip section adapter (**H87**) as shown in **Figure 25-2**. Use a provided 3” ball clamp and bottom out the ball flare on the tip section onto the outlet of the HR section. Center the tip outlets in the bezel and snug the ball clamp.

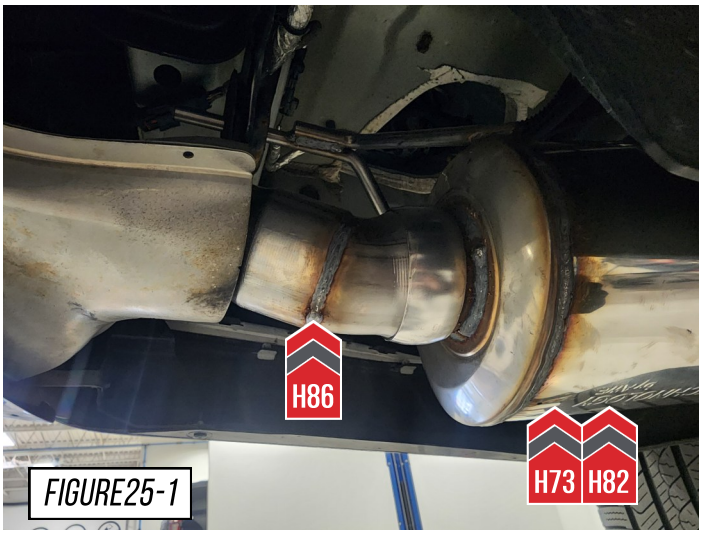


FIGURE25-1

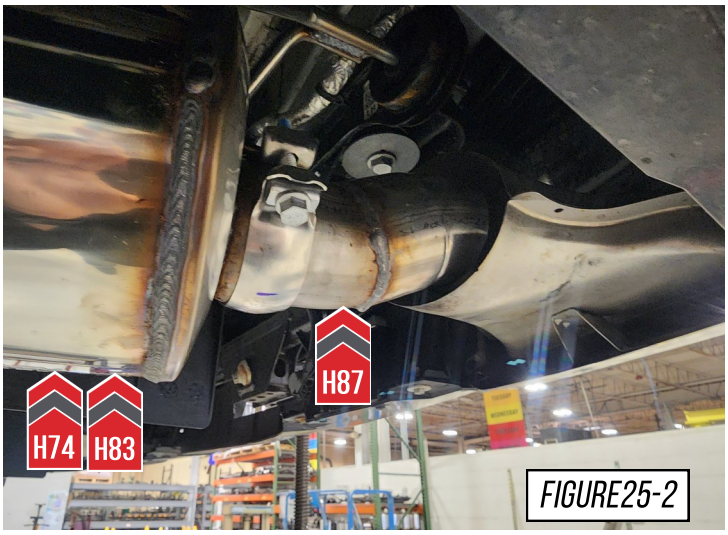
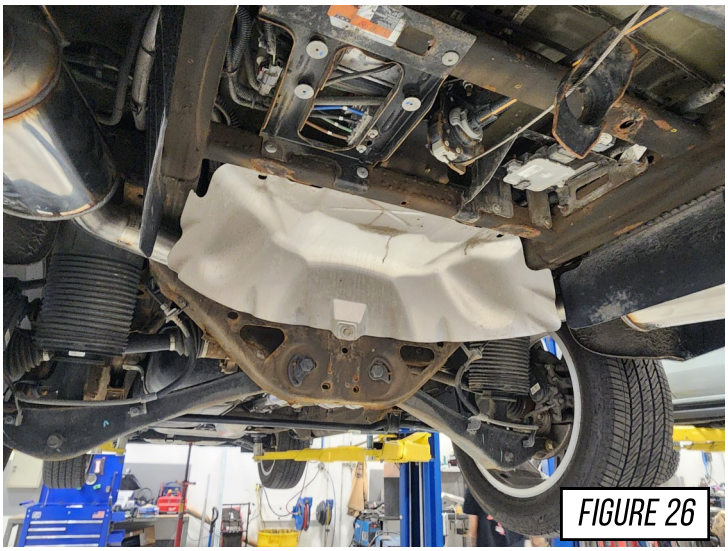


FIGURE25-2

STEP 26

Using the OE hardware reinstall the spare tire heat shield, as shown in **Figure 26**.


FIGURE 26

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STEP 27

Reinstall your spare tire, shown in **Figure 27**.



FIGURE 27

STEP 28

Make your final adjustments to the OE tip adapters to ensure they are clear of the tip bezels. Once the desired positioning is achieved, work from the front of the car to the back, tightening all the clamps fully and ensuring there is proper clearance of the chassis, and braces.

It is now recommended to drive the car to allow the exhaust to heat cycle after all clamps and tips are fully tightened.

At this point the exhaust will be **very hot**, allow to cool before work continues.

With the car cooled down, check the tips for correct alignment.

Don’t forget to look below for any troubleshooting needs!



FIGURE 28

ENJOY!

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TROUBLESHOOTING

Issue	Solution
Exhaust is not fitting correctly	Most fitment issues are due to improperly adjusted exhaust. This includes tip fitments and rattling due to chassis contact. Check out our FAQ/ fitment guide for more installation tips.
Incorrect or missing parts	Double check the parts list for your system and compare them with what you received. Any issues, hit our support form and we will get this sorted, fast!

CARE

Once installed properly, your AWE exhaust will provide years of trouble-free performance.

The exhaust volume and sound will settle with usage; 800-1000 miles is required to break-in new exhaust systems.

Also, please note that the rear **180 Technology®** resonators have a small drain hole to allow condensation to escape. Water drops from this area are normal.

Periodic cleaning of exhaust tips is necessary to maintain proper finish, especially in areas prone to road salt and caustic deicing solutions. Use a mild soap and water solution or car wax to clean the finish. Avoid using abrasive polishes, as they can scratch the finish. For best results, we recommend AWE's Fantastic Tip Tonic.

Any questions or comments,
please do not hesitate to contact us:

AWE
SUPPORT FORM

WARRANTY

Up-to-date warranty information is found **HERE**.

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