



Installation Instructions

JK Rear Door Plate

Product Number: JK2000

Application: 07-15 JK WRANGLER

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

**THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR
INSTALLATION AND USE RESTS WITH THE OWNER.**

**CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY
OR EQUIPMENT DAMAGE.**

**SENSORS FIELD OF VIEW WILL BE ALTERED WITH USE OF THE
REPLACEMENT BUMPER.**

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspections and maintenance on mounts and related hardware.



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I. Overview

Congratulations on your purchase of the industries' best and most stylish JK Rear Door Plate! This Door Plate has been **engineered** for strength while keeping the weight down

Your Door Plate was designed in 3-D, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality Rear Door Plate from Fab Fours Inc!





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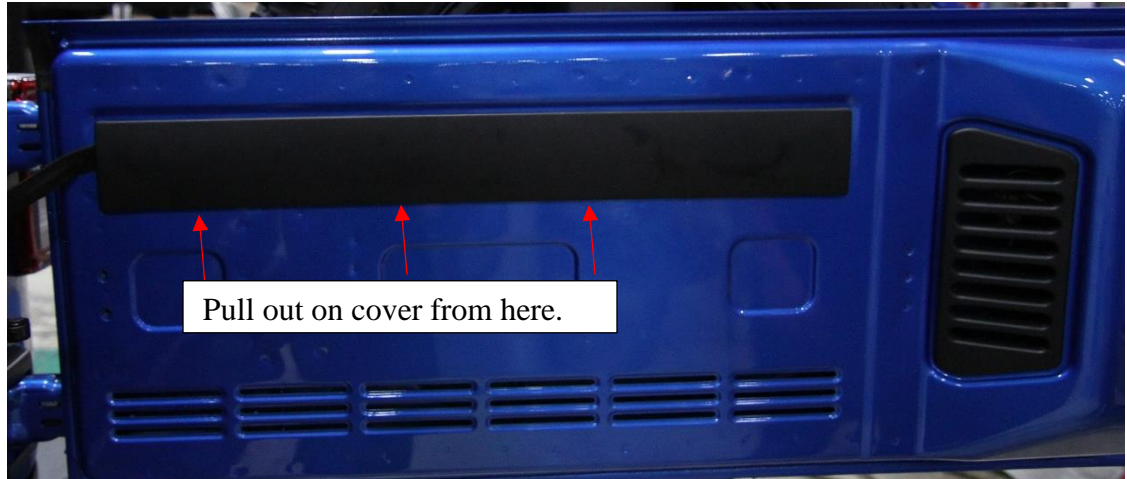
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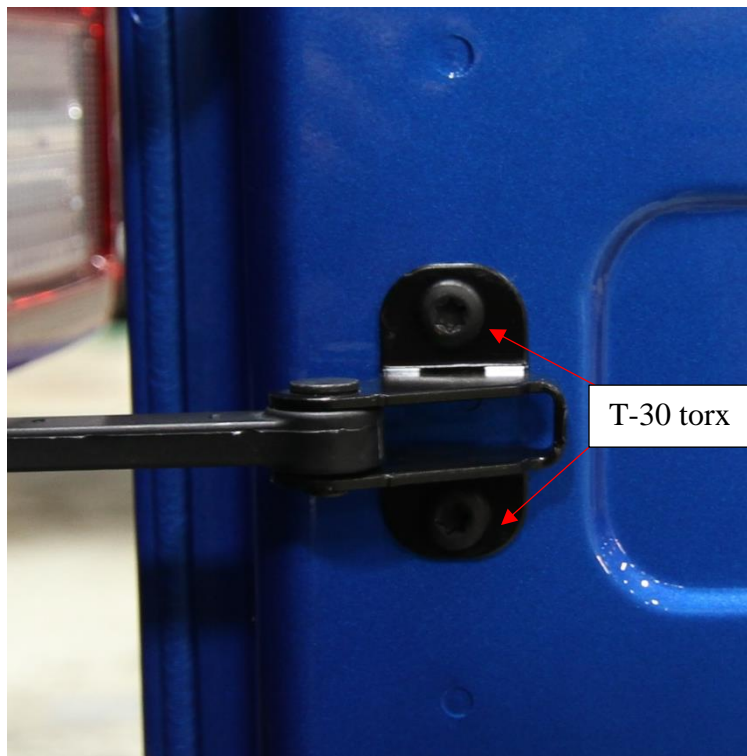
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II. Vehicle Preparation

1. First remove the OEM wiring cover from the rear door. Do this by pulling the bottom of cover out.



2. Next using a T-30 Torx bit, remove the rear door guide shown below (if equipped).





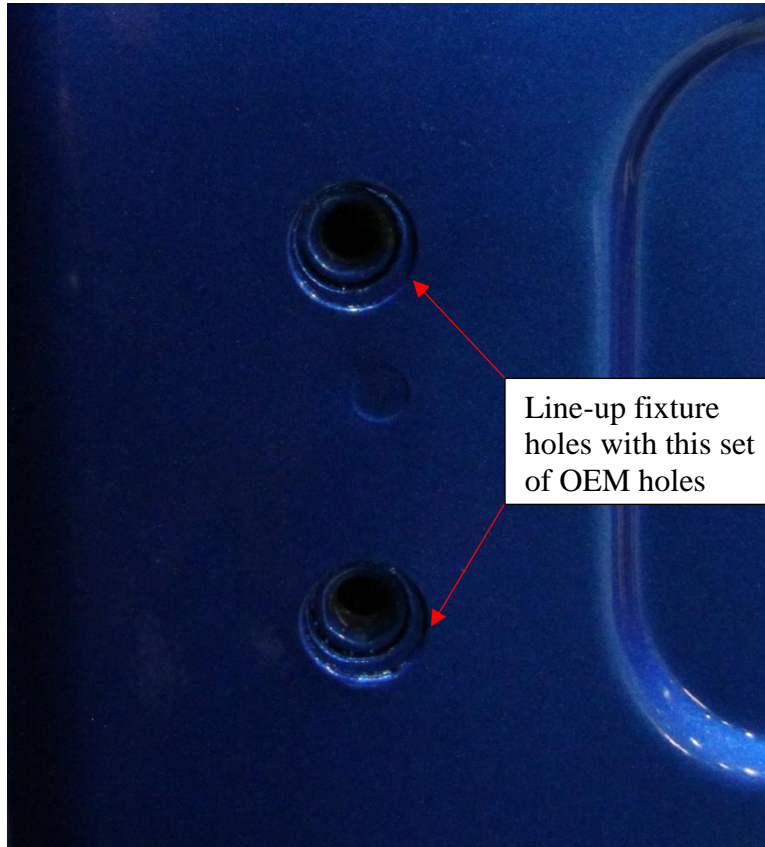
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3. Next lining up the stamped holes of the rear tailgate with the holes on supplied installation fixture. Once holes are lined up, reinstall factory bolts and tighten to hold fixture in place.



4. Next slide lower installation fixture in as shown below.

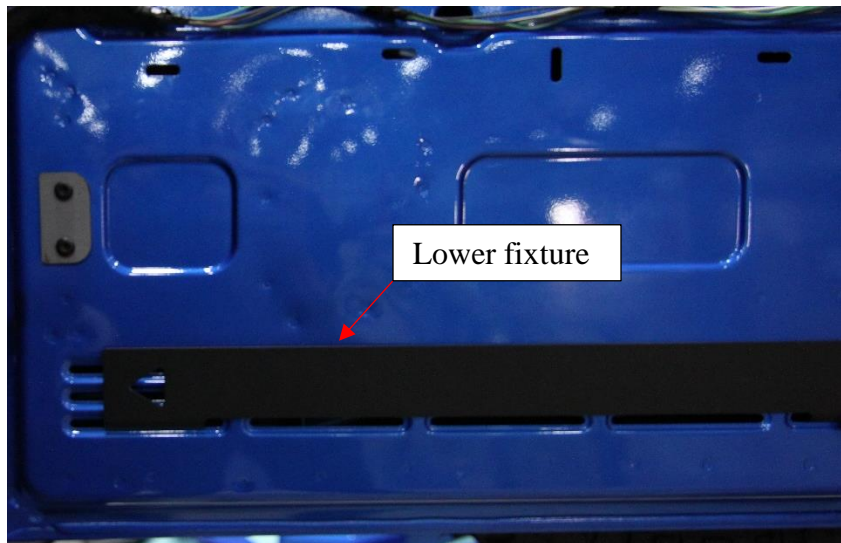


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5. Next place rear door plate in place, lining the door plate up with installation fixtures as shown below.



6. Next using a transfer punch, center punch all mounting holes in rear door plate.
7. Once all holes have been center punched remove the door plate and installation fixtures.
8. Next starting with a $\frac{1}{4}$ " drill bit drill out all mounting holes in door.



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9. Once all holes have been drilled out to 1/4" next use a 17/32" drill bit and drill all the mounting holes. This is the size needed to allow rivet nuts to properly install.
10. With all holes drilled you can now install all rivet nuts using the provided rivet nut tool. See image below.



11. With all rivet nuts fully installed you can now install the rear door plate. Start by installing the top three bolts, this will help hold the door plate in place while you install the bottom 6 bolts with the logo plate.
12. Once all bolts have been installed you can now tighten all hardware and reinstall the factory door guide (if equipped).





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III. Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- Keep all surfaces free of dirt, road grime, and standing water to ensure finish longevity.