

PART NUMBER:

T154RKRCC,T154RKRQC

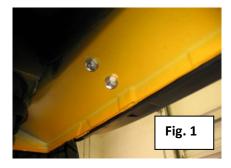
PRODUCT: **RKR RAIL** 

APPLICATION: 15-16 TACOMA

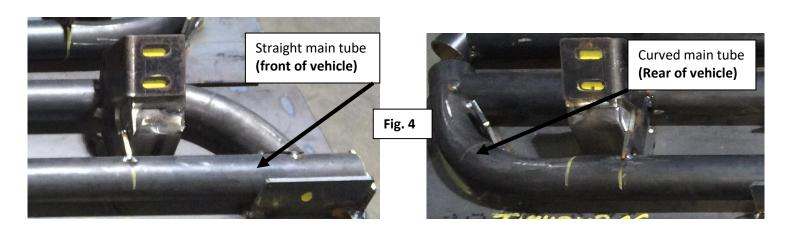
Bolt K	it:	
•	10)	8mm x 1" bolts
•	10)	5/16" washers
•	10)	8mm lock washers
Tools Needed:		
13mm wrench		



1. Remove the bars from their box and locate the bolt kit. Remove any factory hardware. **See Figure 1** 



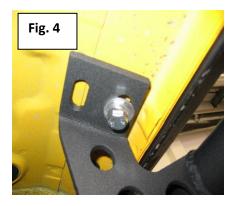
2. Position the step to the driver side of the vehicle. See figure 4 to locate driver and passg.



3. Starting with the center bracket, start one 8mm hex bolt, 8mm lock washer and 8mm flat washer into the factory bolt location. **NOTE:** *Step board should hang in location with the bent flange toward the rear of the vehicle*. Start the other 8mm nut, 8mm lock washer and 8mm washer on the same bracket and hand tighten. **Figure 3** 



- 4. Start all of the remaining 8mm hex bolts, 8mm nuts, 8mm lock washers and 8mm flat washers at each bracket. **NOTE:** The front bracket only uses one 8mm bolt and washer per side. Torque each bolt to 15ft/lbs. **See Figure 4**
- 5. Repeat installation procedure on the other side. This concludes the step installation





PART NUMBER:

T154RKRCC,T154RKRQC

PRODUCT: RKR RAIL

APPLICATION: 15-16 TACOMA

## **Detachable step Installation:**

1. Attach the step to the step mounts using the supplied ½" bolts and lock nuts. **NOTE:** The step will mount to the left side of the mounts. **(Fig. 2a.)** 

2. Torque hardware to 40 ft/lbs .

