

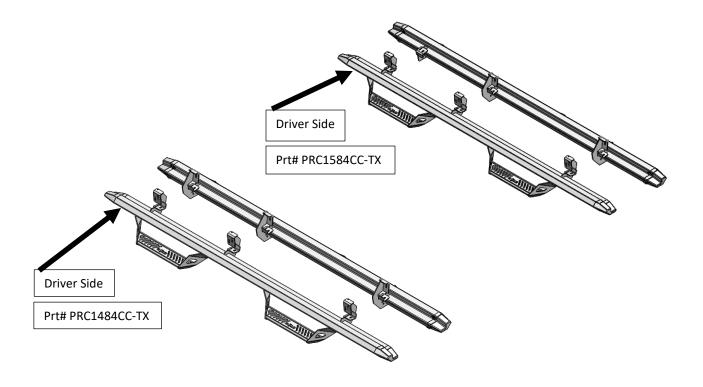
PART NUMBER: PRC1484CC-TX, PRC1584CC-TX PRODUCT: Aluminum Hoop Steep APPLICATION: 14-18 1500 Chevy Crew Cab

## PREDATOR PRO



HARDWARE DESCRIPTION	QTY.
# C14-CC KIT	1
M8 CLIP	2
M8-1.25 HEX FIN NUT DIN 934 CL 8ZNC	6
M8-1.25X25 HX C/S 8.8 ZP DIN933	12
M10 F/W DIN9021 ZNC	18

Step 1. Identify the Driver and Passenger side Step Rail.

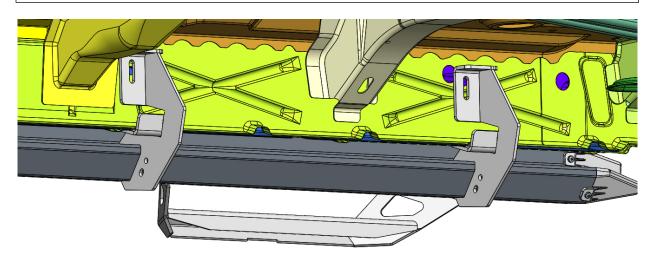


<u>Step 2.</u> With the correct step placed on each side of the vehicle, take note of where the brackets are located. Look under the vehicle and locate the factory supplied mounting positions. *NOTE: Some vehicles require the use of supplied clips and nuts.* 

<u>Step 3.</u> If the vehicle requires use of clips, install those now. This requires the removal of a plastic body plug. Use a screwdriver to remove each plug, and install the clips.



<u>Step 4.</u> Align the steps with the mounting holes. Beginning with the middle bracket, use one M8-1.25 bolt and one fender washer for each mounting location and thread the bolts into the mounting holes and leave loose. Continue with the front and rear bracket. *NOTE: Some vehicles require the use of an additional nut and washer for the lower portion of the mounting bracket.* 



<u>Step 5.</u> After final positioning, begin at the rear bracket and tighten the lower bolt to 15-20 ft. /lb. Continue to the front bracket and then to the center bracket. Next, tighten the upper mounts from front to back at 15-20 ft. /lb.

**<u>Step 6.</u>** Repeat steps 3-5 for the passenger side. Your install is now complete.