

I-SHEET PART NUMBER: INST-00154 PART NUMBER: **EXD20CC-TX, EXD20MC-TX** PRODUCT: **EYPX HOOP STEP** APPLICATION: **RAM 2500/3500 CC MC** 



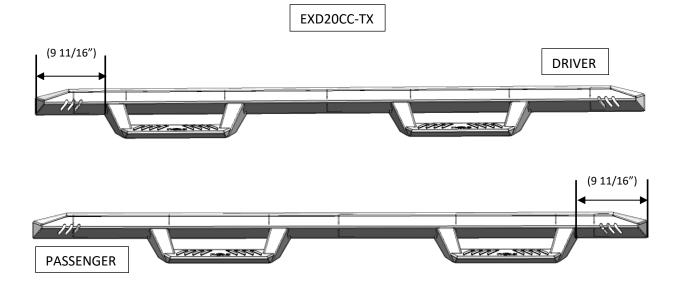


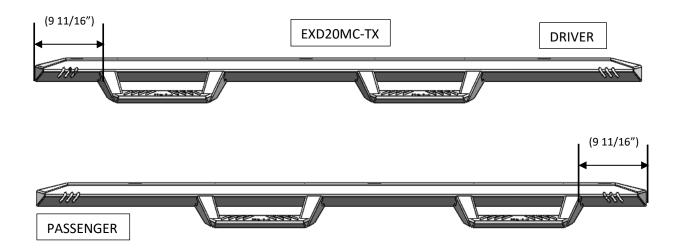
## HWKT-05355X

| HARDWARE DESCRIPTION |  | QTY. |
|----------------------|--|------|
| HHCS-<br>00568X      | 3/8"-16 X 1" GRADE 5 HEX CAP                         | 6    |
| CLIP-<br>00647X      | 3/8"-16 X 1 3/4" BARREL NUT                          | 6    |
| FLTW-<br>00663X      | 3/8" USS FLAT WASHER                                 | 6    |
| FLHB-<br>00797X      | M8-1.25 X 25MM CLASS 8.8 HEX<br>SERRATED FLANGE BOLT | 6    |
| FLNT-<br>00696X      | M8-1.25 CLASS 8 SERRATED<br>FLANGE NUT               | 6    |
| CARB-<br>00661X      | 3/8"-16 X 3/4" GRADE 5 CARRIAGE<br>BOLT              | 12   |
| FLNT-<br>00664X      | 3/8"-16 GRADE 5 SERRATED<br>FLANGE NUT               | 12   |

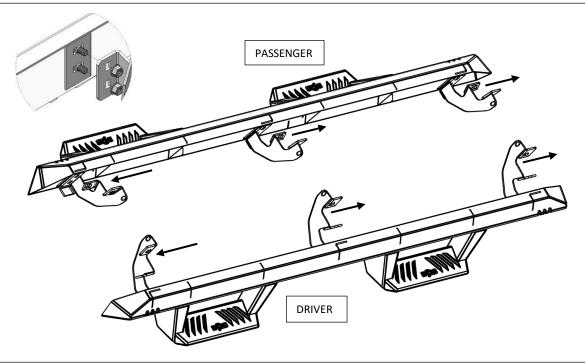
| PARTS INCLUDED                 | QTY |
|--------------------------------|-----|
| Step Rail                      | 2   |
| Rocker panel mounting brackets | 6   |

Step 1: Identify driver side step.

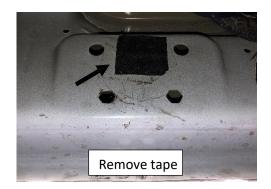




<u>Step 2:</u> Install three rocker panel brackets to the attachments points located on the backside of the channel using the supplied 3/8" x ¾" carriage bolts and 3/8" flanged nuts. Leave finger tight for now. *NOTE: BE SURE THE <u>BEND DIRECTION</u> OF EACH BRACKET IS CORRECT ON THE DRIVER AND PASSENGER RAIL.* 



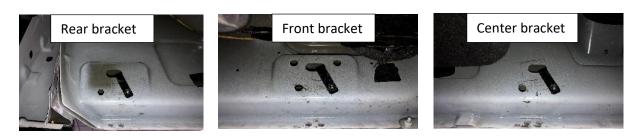
**Step 3:** Remove any factory running boards or steps and discard. **Step 4:** Next, locate the mounting holes underneath the body and remove the factory tape from the three locations.





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**Step 5:** Insert the supplied threaded U- clips in each mounting location.



U-clip positioning. NOTE: Clips will also face forward for passenger side.

**Step 6:** Carefully place step into position and start the upper 3/8"X1" hex bolt and 3/8" flat washer in the center bracket and hand tighten to hold in place. Next, install the remainder 3/8"x1" hex bolts and 3/8" washer in the front and rear brackets and leave loose for now.



**Step 7:** Insert the black zinc M8 flanged bolts and flanged nuts in the pinch weld holes and leave loose for now.



Step 8: Begin tightening the lower attachment points starting with the rear bracket working your way up to the front bracket. (20ft/lbs)
Step 9: Finish by tightening the upper attachments points from front to back. (20ft/lbs)



**Step 10:** Next, adjust the step assembly up/down and front/back to level out the step rail with body panel and then tighten step to brackets at 20 ft. /lbs.



**Step 11:** Adjust the step rail to where you have approximately ¼" gap between the body of the vehicle and the top of the rail.



**<u>Step 12</u>**: After final adjustment, tighten all rocker panel brackets to 30 ft./lbs. **<u>Step 13</u>**: Re-peat steps 2-8 for passenger side.