



Installation Instructions Supertop Ultra

Vehicle Application:
Jeep® JL Wrangler Unlimited 2019 - Current
Part Number 54725

Installation Tips

Before you begin installing your new Supertop Ultra, please read all the instructions thoroughly.

For a smooth fit:

For easier installation, the top should be installed at a temperature above 72°F. Below this temperature, the fabric may contract an inch or more, making it difficult to fit the vehicle.

It is normal for the fabric to contract and wrinkle when stored in the shipping carton. Within a few days after installation, the fabric will relax and the wrinkles will disappear.

WARNING Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications.

Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

CAUTION Safety glasses should be worn at all times when installing this product. **WEAR SEAT BELTS AT ALL TIMES**



Tools			
			- OR -
Safety Glasses	Ratchet	10mm Socket	10mm Wrench
Step Ladder	Phillips Screwdriver	3mm-4mm-5mm Allen Wrenches	T8-T20-T25-T30-T40-T50 Torx Drivers
	Flat Blade Screwdriver	Super Glue	Torque Wrench

Installation Time	
	4 hours

Skill Level	
3 - Moderately Difficult	



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Sugerencias de Instalación

Antes de empezar a instalar esta unidad, lea atentamente todas las instrucciones.

Para un buen ajuste:

Para facilitar la instalación, el producto debe instalarse a temperaturas superiores a 72 °F (22 °C).

Por debajo de esta temperatura, la tela puede encogerse una pulgada o más, lo que dificultaría su ajuste al vehículo.

Es normal que la tela se contraiga o arrugue cuando está guardada en la caja de empaque. A los pocos días después de la instalación, la tela se relajará y las arrugas desaparecerán.



ADVERTENCIA

Este producto se diseñó principalmente para mejorar la apariencia del vehículo y proteger a los ocupantes de las condiciones climáticas comunes. De ninguna manera piense que los componentes de este producto pueden servir como medio de contención para los ocupantes del vehículo o que pueden protegerlos contra lesiones o la muerte en caso de accidente. Este producto no protegerá a los ocupantes contra caídas de objetos. Nunca conduzca este vehículo fuera de las especificaciones del fabricante.

USE LOS CINTURONES DE SEGURIDAD EN TODO MOMENTO

Lea y siga con precisión todas las instrucciones de instalación que se proporcionan para instalar este producto. Si no lo hace, podría producirse un mal ajuste que colocaría a los ocupantes del vehículo en una situación potencialmente peligrosa.



PRECAUCIÓN

Debe usar gafas protectoras en todo momento durante la instalación de este producto.

Conseils pour l'installation

Lire toutes les instructions au complet avant de commencer l'installation de cet assemblage.

Pour un ajustement sans problème :

Afin de faciliter l'installation, ce produit doit être installé à des températures au-dessus de 72 °F (22 °C).

Sous cette température, le tissu peut rétrécir d'un pouce (2,5 cm) ou plus, ce qui rendra l'ajustement sur le véhicule difficile.

Il est normal que le tissu rétrécisse et plisse pendant qu'il est dans la boîte d'expédition. En quelques jours après l'installation, le tissu se détendra et les plis disparaîtront.



AVERTISSEMENT

Ce produit est conçu principalement pour améliorer l'apparence du véhicule et pour protéger les occupants des conditions météorologiques usuelles. Ne jamais se fier aux composants de ce produit pour se protéger de blessures ou de la mort en cas d'accident. Ce produit ne protégera pas les occupants des chutes d'objets. Ne jamais utiliser le véhicule au-delà des caractéristiques techniques indiquées par le fabricant.

PORTER UNE CEINTURE DE SÉCURITÉ EN TOUT TEMPS

Lire et suivre, très fidèlement, toutes les instructions d'installation fournies lors de l'installation de ce produit. Ne pas suivre cette consigne peut causer une installation inadéquate et mettre les occupants du véhicule dans une situation potentiellement dangereuse.



MISE EN GARDE

Des lunettes de sécurité doivent être portées en tout temps lors de l'installation de ce produit.



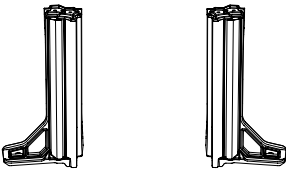
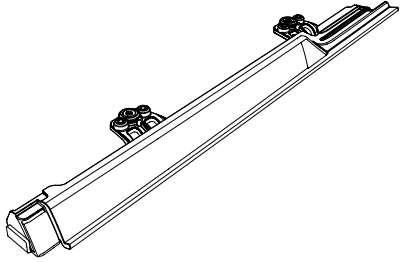


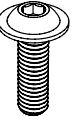
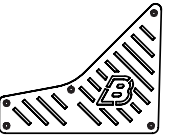
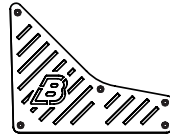
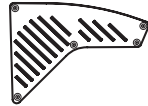
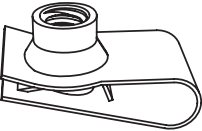


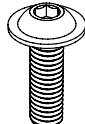

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Vehicle Application:
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Part Number 54725

Parts List

- Required parts for installation - Page number in Installation Guide

Sections 1 to 3	Rear Door Rails, Upper and Lower; Front Door Rails		Pages 7 to 9 of Guide
 <p>Upper Rear Door Rail Part #585.94 - Right Qty. 1</p>	 <p>Upper Rear Door Rail Part #585.95 - Left Qty. 1</p>	 <p>Lower Rear Door Rail Part #574.46 - Right Part #574.47 - Left Qty. 1</p>	 <p>Front Door Rail Part #574.32 - Right (shown) Part #574.33 - Left Qty. 1 of each</p>

Sections 1 to 3	Parts Kit #574.62				Pages 7 to 9 of Guide
Parts Kit #574.62					
 <p>M6x20mm Flanged Button Head Cap Screw #517.48 Qty. 4</p>	 <p>Lower Rear Door Rail Grille #579.00 - Right Qty. 1</p>	 <p>Lower Rear Door Rail Grille #579.01 - Left Qty. 1</p>	 <p>Upper Rear Door Rail Grille #578.96 Qty. 2</p>	 <p>M6 U-Clip #537.49 Qty. 4</p>	
 <p>M3.5x6 Screw #574.44 Qty. 20</p>	 <p>M8x1.25x80 Screw #532.23 Qty. 8</p>		 <p>M8x1.25x20mm Flanged Button Head Cap Screw #573.09 Qty. 2</p>	 <p>M8 Flat Washer #515.84 Qty. 2</p>	

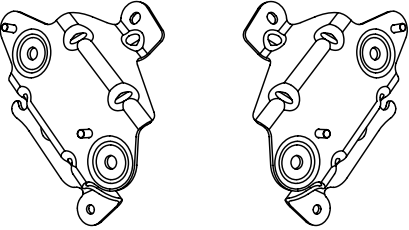


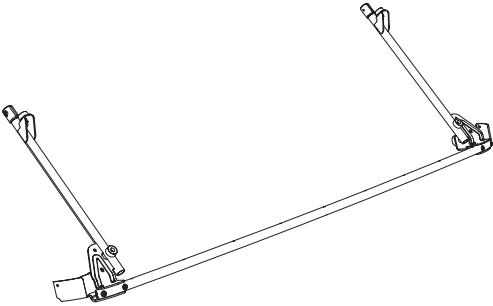
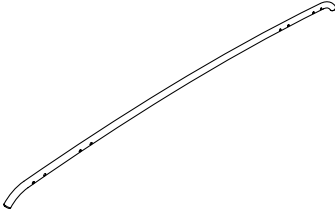
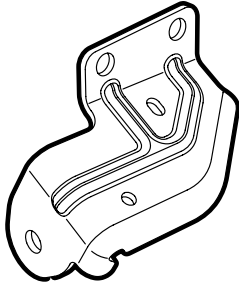
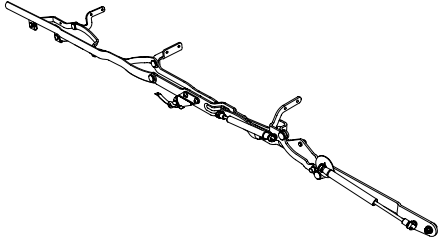


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Sections 4 to 6	Sport Bar Brackets, Tailgate Bar Retainers, Lift Assist	Pages 10 to 12 of Guide	
 <p>Sport Bar Mounting Brackets Part #590.02 - Right Part #590.03 - Left Qty. 1 of each</p>	 <p>Tailgate Bar Retainers Part #575.39 - Left Part #575.38 - Right Qty. 1 of each</p>	 <p>Lift Assist Assembly Part #589.98 - Right Part #589.99 - Left Qty. 1 of each</p>	
Sections 7 to 9	#6 Bow, #5 Bow, #5 Bow Pivot Brackets, Side Bow Assemblies	Pages 13 to 15 of Guide	
 <p>#6 Bow Assembly Part #589.25 Qty. 1</p>	 <p>#5 Bow Part #593.55 Qty. 1</p>	 <p>#5 Bow Pivot Bracket Part #589.19 - Left (shown) Part #589.18 - Right Qty. 1 of each</p>	 <p>Side Bow Assemblies Part #585.72 - Left (shown) Part #585.73 - Right Qty. 1 of each</p>

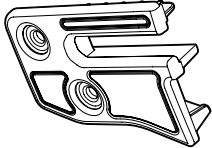
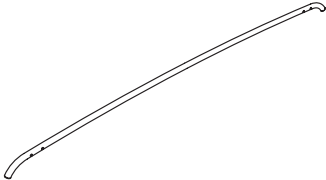
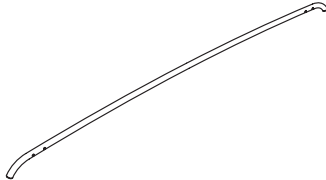
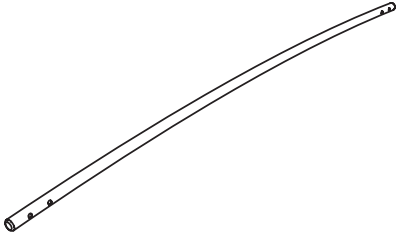
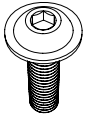
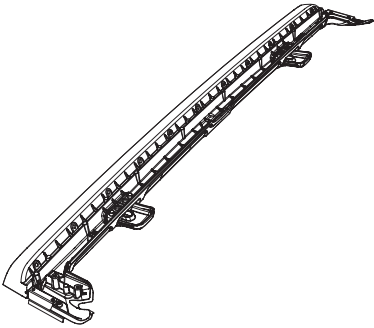
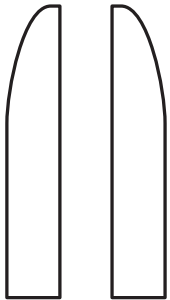
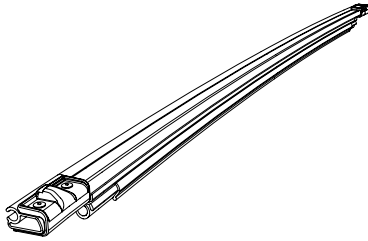
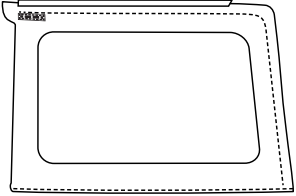
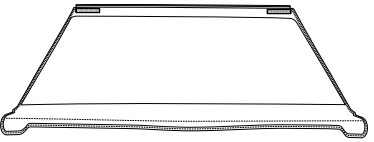


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- Required parts for installation - Page number in Installation Guide

Sections 10 to 12		Rear Door Rail Covers, #4 Bow, #3 Bow, #2 Bow		Pages 16 to 18 of Guide
<div style="border: 1px solid black; padding: 5px; display: inline-block;">Parts Kit #585.93</div>				
 <p>Rear Door Rail Covers Part #589.48 - Right Part #589.49 - Left (shown) Qty. 1 of each</p>	 <p>#4 Bow Part #583.03 Qty. 1</p>	 <p>#3 Bow Part #583.01 Qty. 1</p>	 <p>#2 Bow Part #582.99 Qty. 1</p>	 <p>M6 x 1.0 x 10mm Flanged Allen Screw Part #572.83 Qty. 4</p>
Sections 13 to 25		#1 Bow-Fabric Deck, Foam Seals, Tailgate Bar, Windows		Pages 19 to 31 of Guide
 <p>#1 Bow-Fabric Deck Part #592.88 Qty. 1</p>	 <p>Foam Seals Part #573.20 (right) Part #573.21 (left) Qty. 1 of each</p>	 <p>Tailgate Bar Part #575.33 Qty. 1</p>	 <p>Quarter Windows Left and Right Qty. 1 of each</p>	 <p>Rear Window Qty. 1</p>



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Parts List

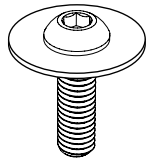
- Required parts for installation - Page number in Installation Guide

All Sections

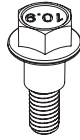
Small Parts Kit #587.70

Multiple Pages

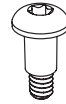
Parts Kit #587.70



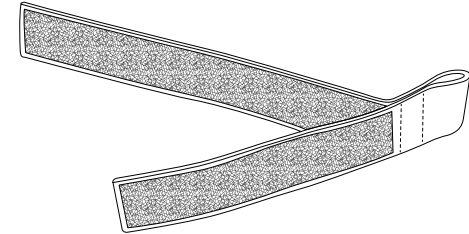
M8 x 1.25 x 28
Button Head
Socket Cap
Screw/Washer
Part #534.24
Qty. 4



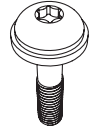
M8 Shoulder Screw
Part #586.72
Qty. 2



T30 Torx
Shoulder Screw
Part #308.65
Qty. 2



Lift Assist Tie-Down Strap
Part #590.76
Qty. 2



M8 x 1.25 x 35
Button Head
Socket Cap
Screw/Washer
Part #532.17
Qty. 2



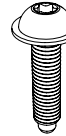
Thick Plastic Bushing
Part #570.42
Qty. 2



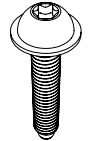
Sheet Metal
Screw
Part #393.79
Qty. 17



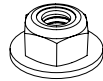
Thin Plastic Bushing
Part #532.78
Qty. 2



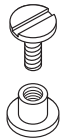
M6 x 1.0 x 20
Flanged Torx Screw
Part #533.84
Qty. 4



M6 x 1.0 x 30
Flanged Torx Screw
Part #533.19
Qty. 8



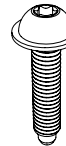
M6 Flanged Nut
Part #591.47
Qty. 4



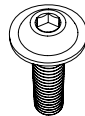
Screw-Binding Barrel
Part #599.01
Qty. 2



Grommet
Part #543.75
Qty. 2



M6 x 1.0 x 25
Flanged Torx Screw
Part #535.23
Qty. 12

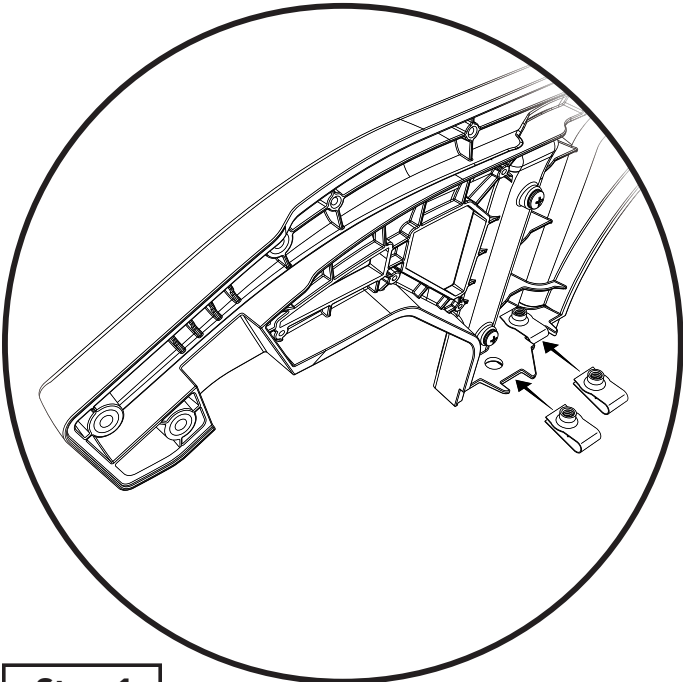


M6 x 1.0 x 10mm
Flanged Allen Screw
Part #572.83
Qty. 4

Step 1	537.49	585.94	585.95
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Hardware

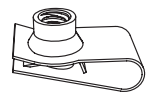
Step 2	574.46	574.47	517.48
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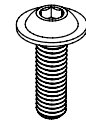
Upper Rear Door Rail
Part #585.94 - Right
Part #585.95 - Left
Qty. 1 of each



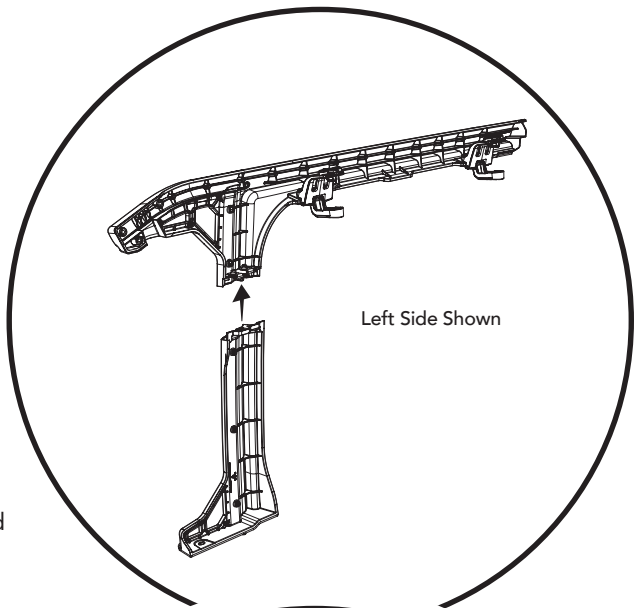
Lower Rear Door Rail
Part #574.46 - Right
Part #574.47 - Left
Qty. 1 of each



M6 U-Clip
#537.49
Qty. 4



M6x20mm
Flanged Button Head
Cap Screw
#517.48
Qty. 4



Step 1

Attach the two (2) U-Clips #537.49 to the Upper Rear Door Rails #585.94 (right) and #585.95 (left) in the positions indicated. Make sure to have the threaded barrel of each U-Clip facing up.

Tools



4mm
Allen Wrench

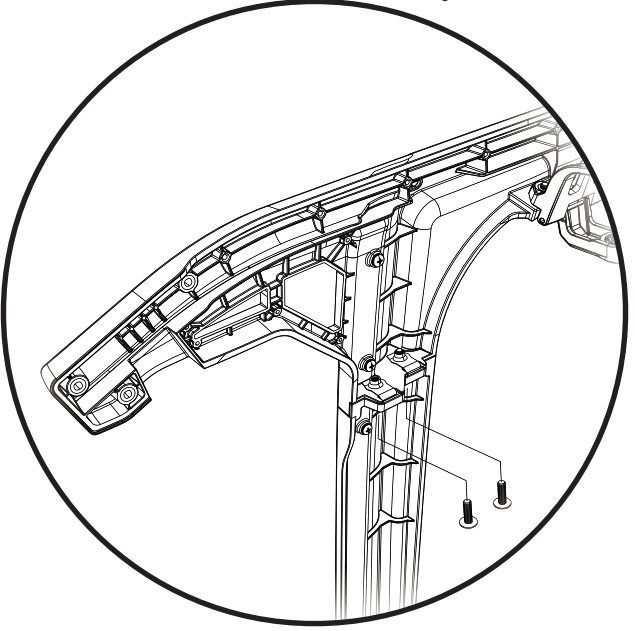
Step 2

Attach the Upper Rear Door Rail #585.94 (right) to the Lower Rear Door Rail #574.46 (right).

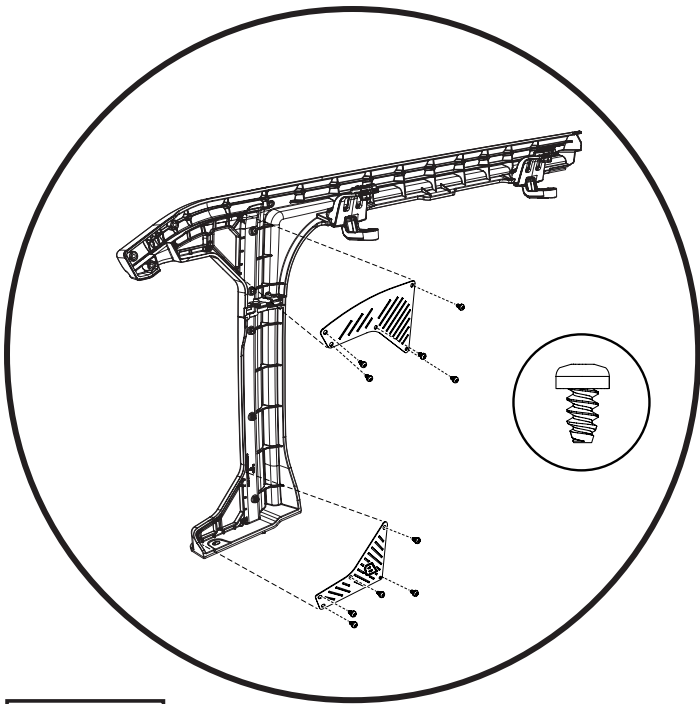
Attach the Upper Rear Door Rail #585.95 (left) to the Lower Rear Door Rail #574.47 (left).

Use two (2) #517.48 Button Head Cap Screws (can be found in Small Parts Kit #574.62) per assembly.

Screws thread up from the bottom into the U-Clips.



Step 1	579.00	579.01	578.96	574.44
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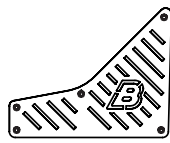
Step 1

Attach the Upper Rear Door Rail Grilles #578.96 to each Rear Door Rail Assembly using five (5) #574.44 screws for each grille. These grilles are the same on each side.

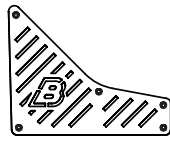
Attach the Lower Rear Door Grille #579.00 (right) to the Right Rear Door Rail Assembly, using five (5) #574.44 screws for each grille.

Attach the Lower Door Rail Grille #579.01 (left) to the Left Rear Door Rail Assembly, using five (5) #574.44 screws for each grille.

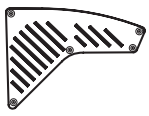
Hardware



Lower Rear Door Rail Grille #579.00 - Right Qty. 1



Lower Rear Door Rail Grille #579.01 - Left Qty. 1



Upper Rear Door Rail Grille #578.96 Qty. 2



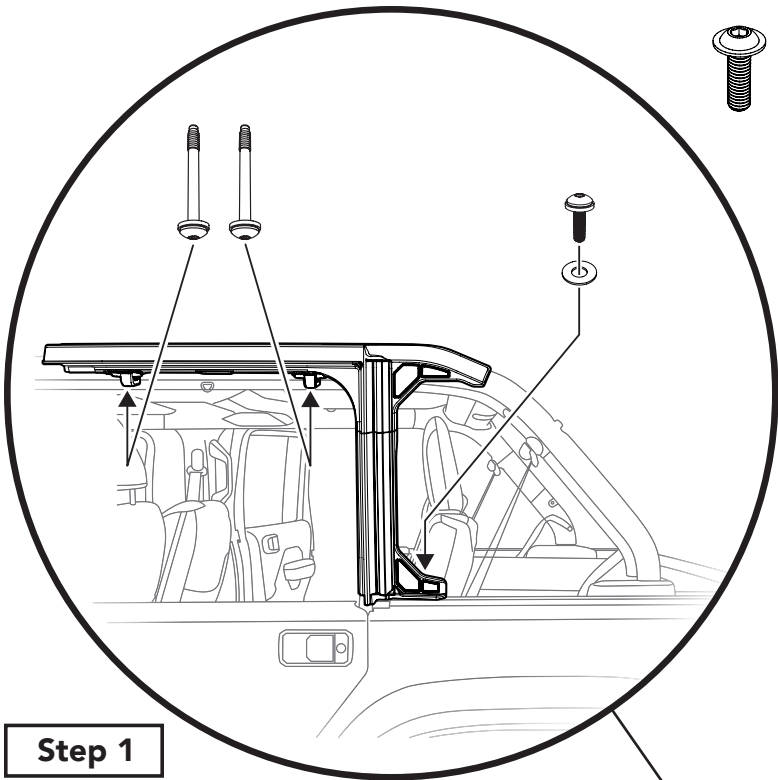
M3.5x6 Screw #574.44 Qty. 20

Tools



T8 Torx Driver

Step 1	532.23	573.09	515.84
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Step 1






Attach the Rear Door Rail Assemblies to the Jeep. Place each Rear Door Rail Assembly onto the Jeep just behind the rear door.

Align the hole in the lower portion of the Assembly with the threaded hole in the Jeep belt rail, the alignment pin on the bottom of the Assembly with the receiving hole in the top of the belt rail, and the two integral brackets along the top of the Assembly with the through-holes in the Jeep Sport Bar.

Insert two (2) M8x1.25x80 Screws #532.23 up from the bottom of the integral brackets and tighten to 55 in/lb (4.5 ft/lb).

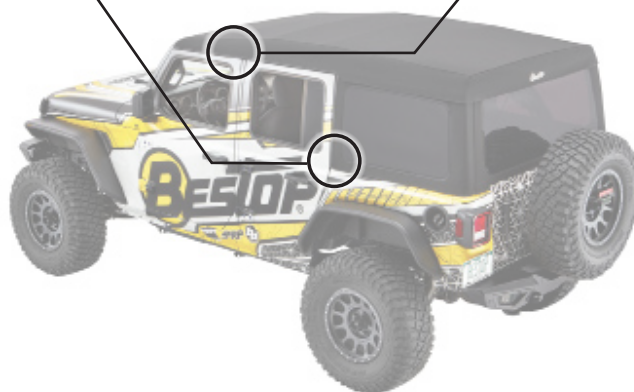
Use one (1) M8x1.25x20 screw #573.09 and one (1) M8 Flat Washer #515.84 on each Assembly to secure the Assembly to the Jeep belt rail.

Hardware

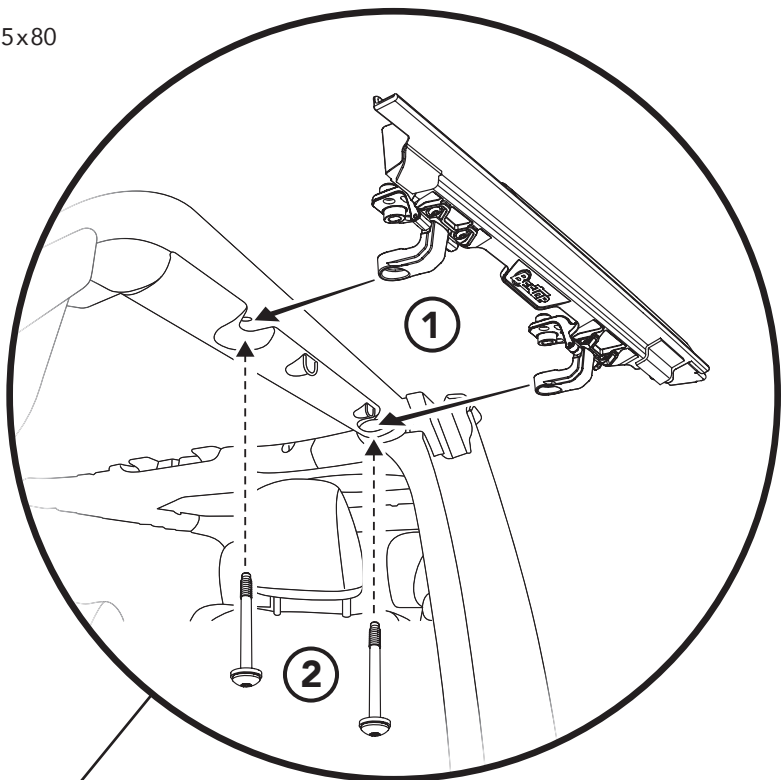
-  M8x1.25x20 Screw #573.09 Qty. 2
-  M8x1.25x80 Screw #532.23 Qty. 8
-  M8 Flat Washer #515.84 Qty. 2
-  Front Door Rail Part #574.33 - Left Part #574.32 - Right Qty. 1
-  Rear Door Rail Assemblies Qty. 2

Tools

-  Torque Wrench
-  T40 Torx Driver



Step 2	532.23	574.32	574.33
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Step 2

Attach the Front Door Rails to the Jeep.

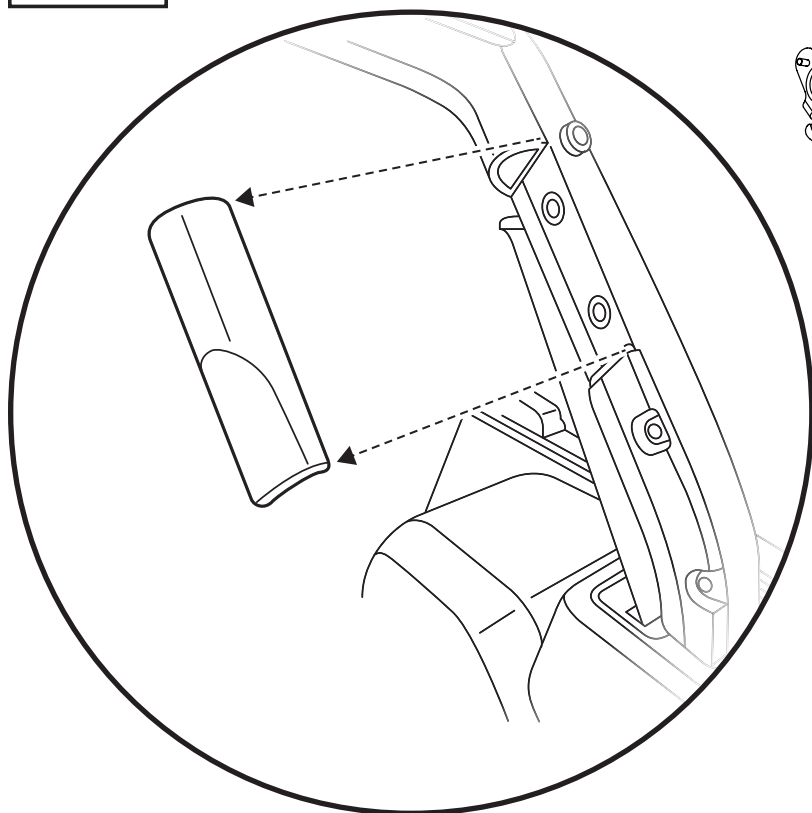
① Place each Front Door Rail #574.32 (left) and #574.33 (right) on the Jeep, aligning the rail brackets with the through-holes in the Jeep sport bar.

② Secure each Front Door Rail to the sport bar using two (2) M8x1.25x80 Socket Cap Screws #532.23.

Insert the screws from the bottom and tighten to 55 in/lb (4.5 ft/lb).

Note: To prevent over torquing, Use a Screwdriver type Torx driver if a torque wrench is not available.

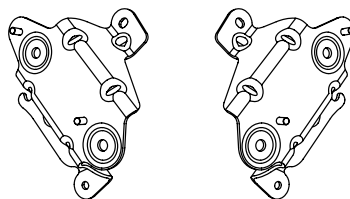
Step 1



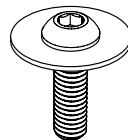
Step 1

Snap off the trim panel on the rear downtube of the Sport Bar on each side.

Hardware



Sport Bar Mounting
Brackets
Part #590.02 - Right
Part #590.03 - Left
Qty. 1 of each



M8x1.25x28
Button Head
Socket Cap
Screw/Washer
Part #534.24
Qty. 4

Tools

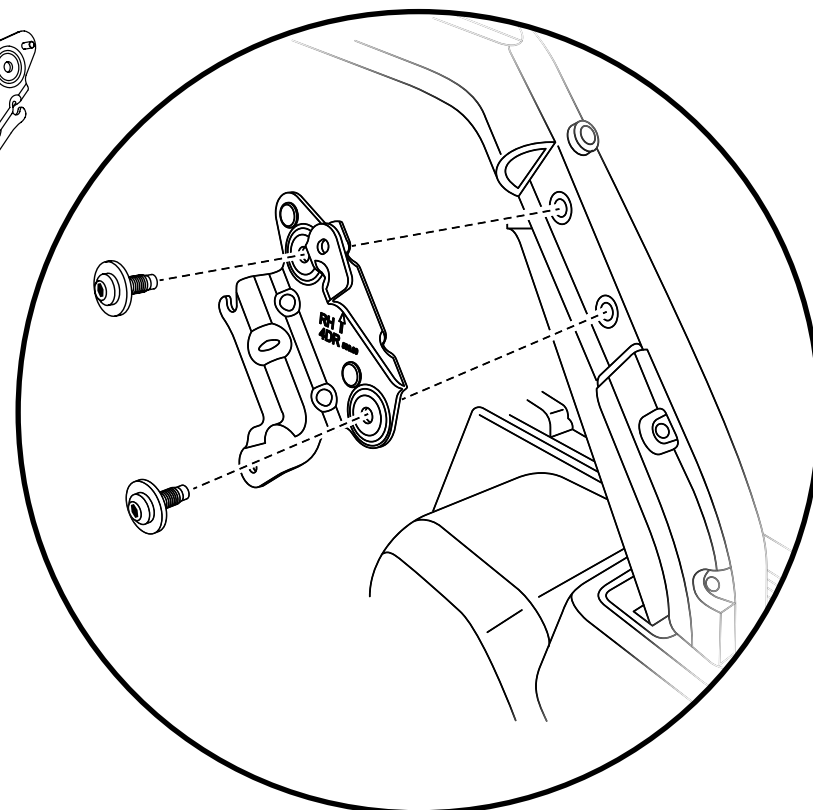


T40 Torx Driver

Step 2

590.02

590.03



Step 2

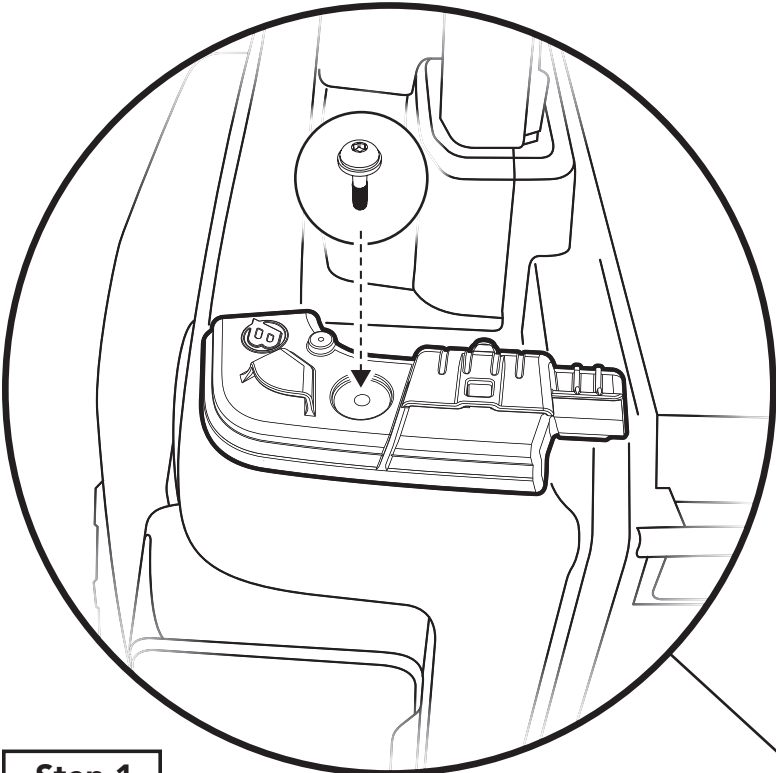
Attach the Sport Bar Mounting Brackets #590.02 (right) and #590.03 (left) to the Sport Bar downtubes as shown, using two (2) #534.24 M8x1.25x28 Button Head Socket Cap Screw/Washers per bracket.

Attach brackets to both left and right side sport bar rear downtubes.

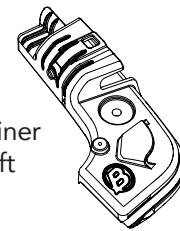
NOTE: The orientation of the brackets as shown, The studs will point to the outside of the vehicle.

Step 1 575.38 575.39 532.17

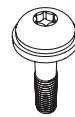
Hardware



Tailgate Bar Retainer
Part #575.38 - Right
Qty. 1



Tailgate Bar Retainer
Part #575.39 - Left
Qty. 1



M8x1.25x35
Button Head
Socket Cap Screw
#532.17
Qty. 2

Tools

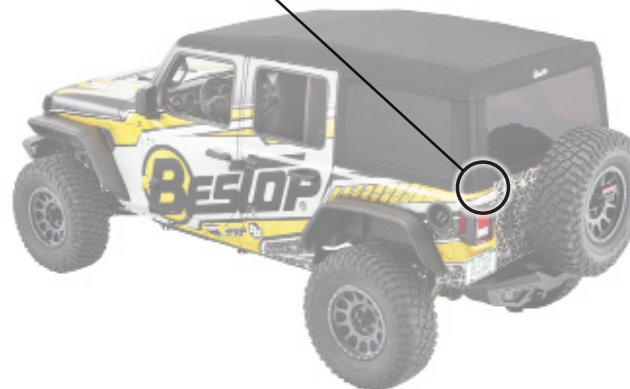


T50 Torx Driver

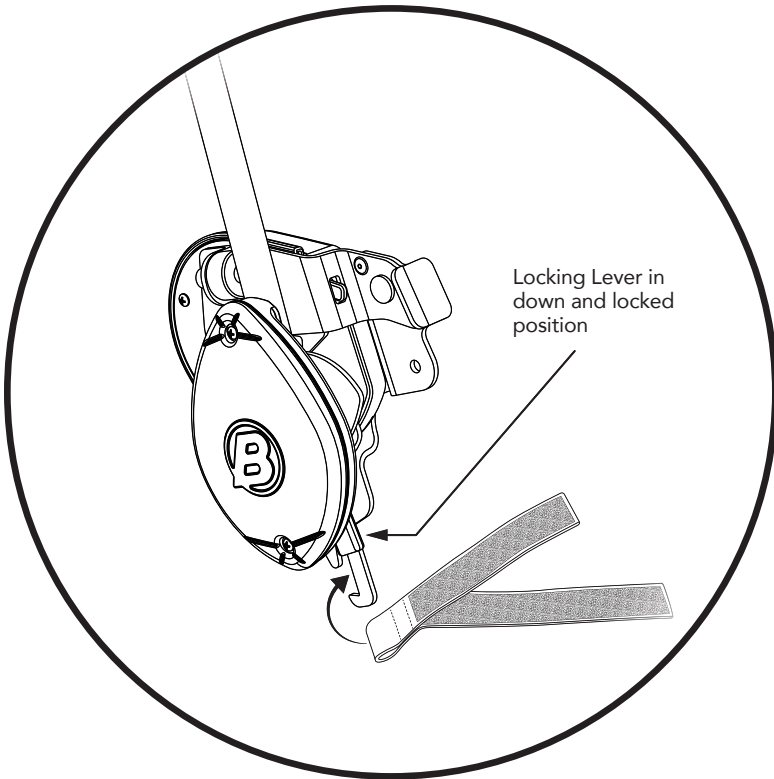
Step 1

Attach the Tailgate Bar Retainers #575.38 (right) and #575.39 (left) to the Jeep Belt Rail, using one (1) M8x1.25x38 Button Head Socket Cap Screw #532.17 per retainer.

Insert the screws through the retainers, and into threaded holes in the top of the Jeep belt rail, and tighten.



Step 1	589.98	589.99	590.76
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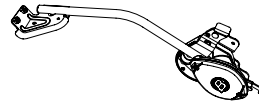


Step 2

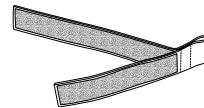
Before attaching the Lift Assist Assemblies #589.98 and #589.99 to the Sport Bar Mounting Brackets, make sure that the yellow Locking Lever is in the down and locked position.

Slide the Lift Assist Tie-Down Straps #590.76 over the hooked tabs at the bottom of each lift assist assembly.

Hardware



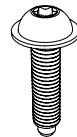
Lift Assist Assembly
Part #589.99 - Left
Part #589.98 - Right (shown)
Qty. 1 of each



Lift Assist Tie-Down Strap
Part #590.76
Qty. 2



M6 Flanged Nut
Part #591.47
Qty. 4



M6x1.0x20 Flanged Torx Screw
Part #533.84
Qty. 4

Tools



Torque Wrench

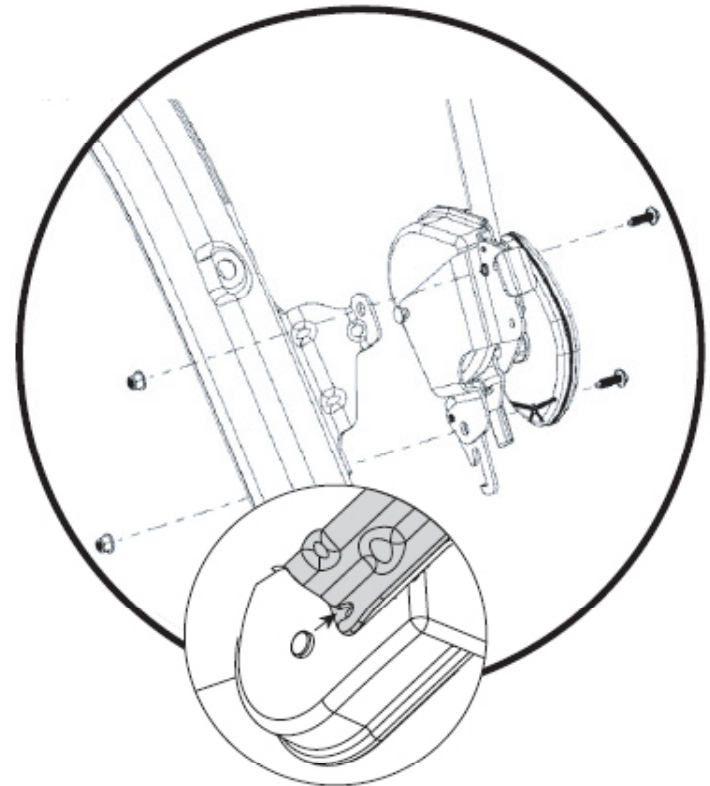


10mm Wrench



T25 Torx Driver

Step 2	589.98	589.99	591.47
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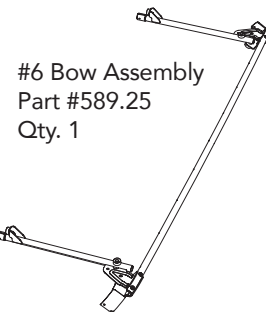
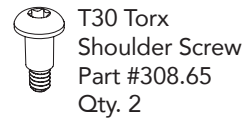
Step 2

Attach the Right Lift Assist Assembly #589.98 to the right side Sport Bar Mounting Bracket #590.02. Secure the three (3) studs on the Lift Assist bracket using three (3) M6 Flanged Nuts #591.47.

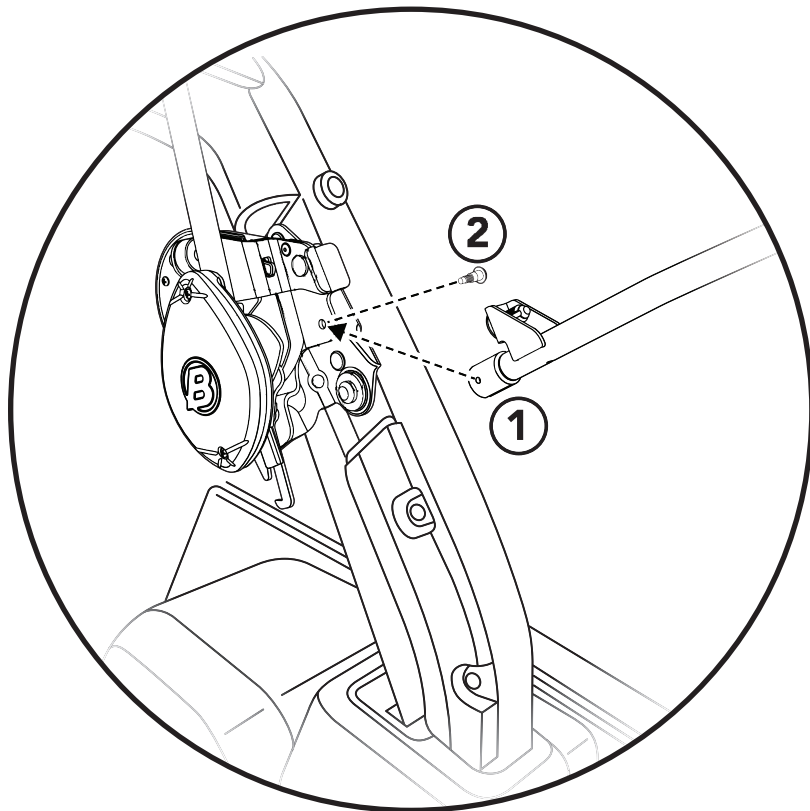
Repeat on the left side of vehicle.

Leave these fasteners loose at this time. You will tighten them later in the installation process.

NOTE: Make sure the pin on the lift assist goes into the mounting bracket. (See Detail)

Step 1 589.25 308.65**Hardware**#6 Bow Assembly
Part #589.25
Qty. 1T30 Torx
Shoulder Screw
Part #308.65
Qty. 2**Tools**

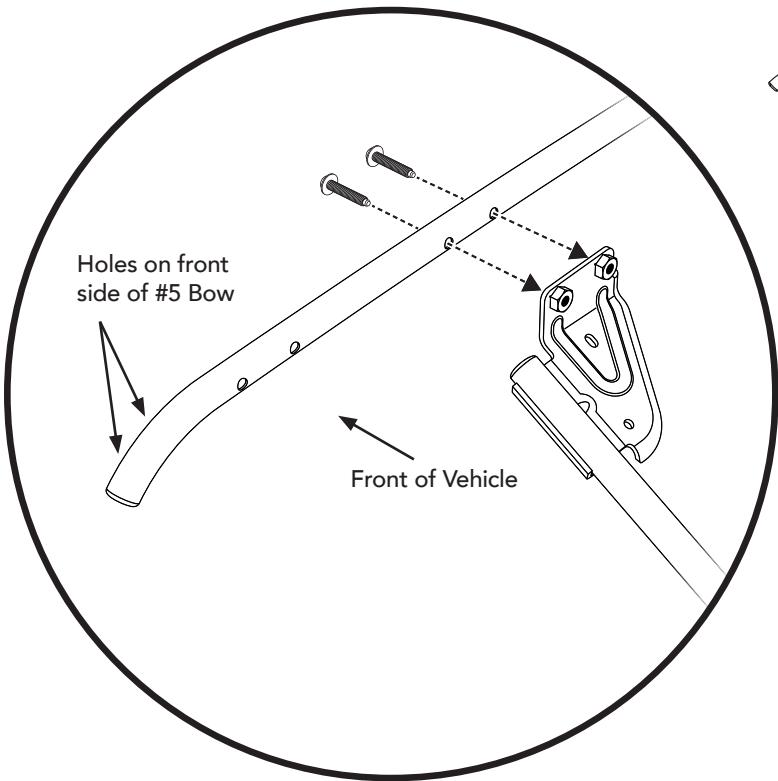
T30 Torx Driver

**Step 1**

Attach the #6 Bow #589.25 to the Sport Bar Mounting Brackets.

- ① Slide the slotted attachment knuckle at the end of each #6 Bow arm over the flange on the top of each Outer Bracket;
- ② Secure with one (1) T30 Torx Shoulder Screw #308.65 per side.

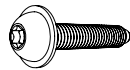
Step 1 593.55 533.19



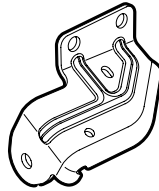
Hardware



#5 Bow
Part #593.55
Qty. 1

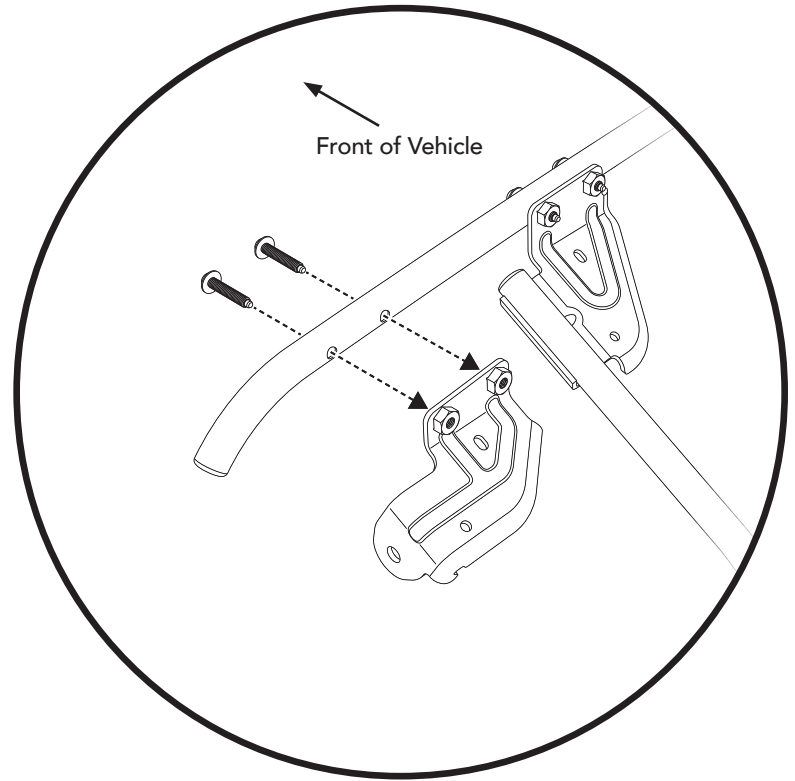


M6x1.0x30
Flanged Torx Screw
Part #533.19
Qty. 8



#5 Bow Pivot Bracket
Part #589.19 - Left (shown)
Part #589.18 - Right
Qty. 1 of each

Step 2 589.18 589.19



Step 1

Attach the #5 Bow #593.55 to the tab on the top of each Lift Assist Mechanism, using two (2) M6x1.0x30 Flanged Torx Screws #533.19 per side.

NOTE: Make sure the two holes (Closest to the ends) of the #5 bow are facing toward the front of the vehicle.

Tools



T30 Torx Driver

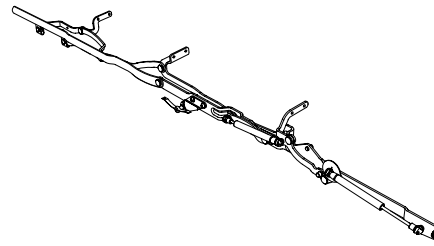
Step 2

Attach the #5 Bow Pivot Brackets #589.19 (left) and #589.18 (right) to the #5 Bow.

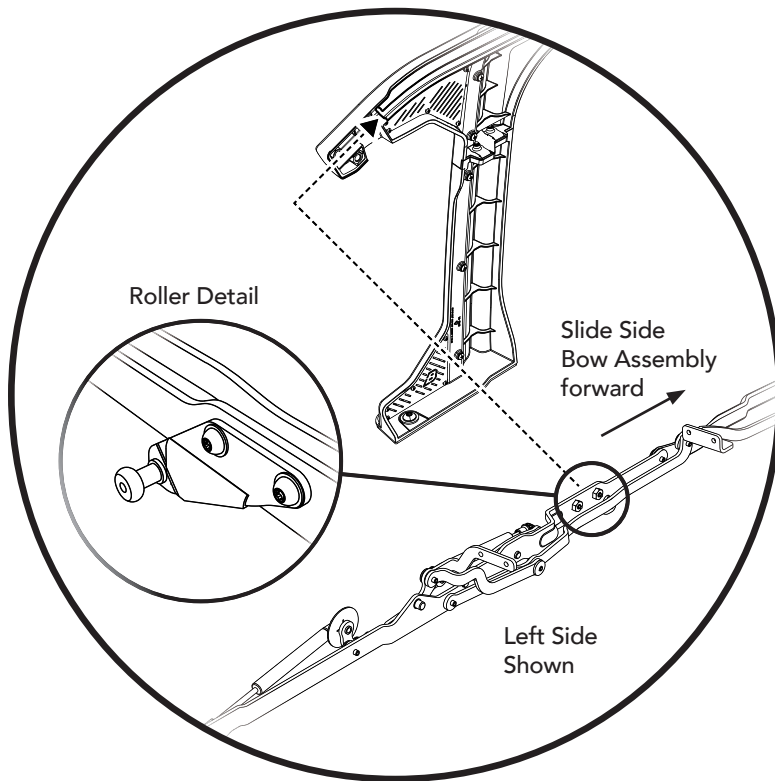
Secure the Pivot Brackets to the #5 Bow using two (2) M6 x 1.0 x 30.0 Flanged Button Head Screws #533.19 for each bracket.

Step 1	585.72	585.73
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Hardware



Side Bow Assemblies
 Part #585.72 - Right
 Part #585.73 - Left (shown)
 Qty. 1 of each



Step 1

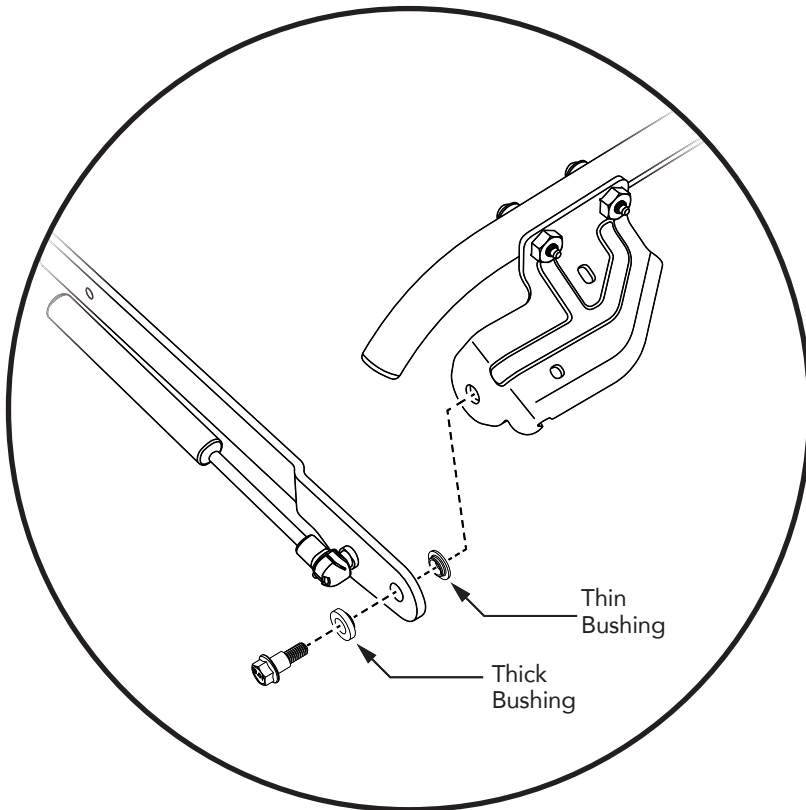
Straighten the side bow assemblies then locate the roller on the outside of each side bow assembly. #585.72 (Right side) and 585.73 (Left side).

Make sure to orient tabs for attaching roof bows face to the inside.

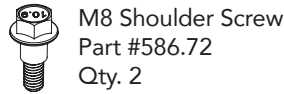
Insert the roller into the open end of the channel at the rear on the inside of each Rear Door Rail, and slide the Side Bow Assembly forward until it stops.

NOTE: These side bows contain gas struts to assist in the opening and closing the "Sunrider" portion of the top and caution needs to be taken to prevent fingers from getting pinched.

Step 2	586.72	570.42	532.78
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Hardware



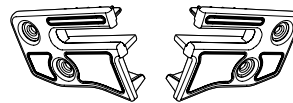
M8 Shoulder Screw
Part #586.72
Qty. 2



Thick Plastic Bushing
Part #570.42
Qty. 2



Thin Plastic Bushing
Part #532.78
Qty. 2



Rear Door Rail Cover Plates
Part #589.48 - Right
Part #589.49 - Left
Qty. 1 of each



M6 x 1.0 x 10mm
Flanged Allen Screw
Part #572.83
Qty. 4

Tools

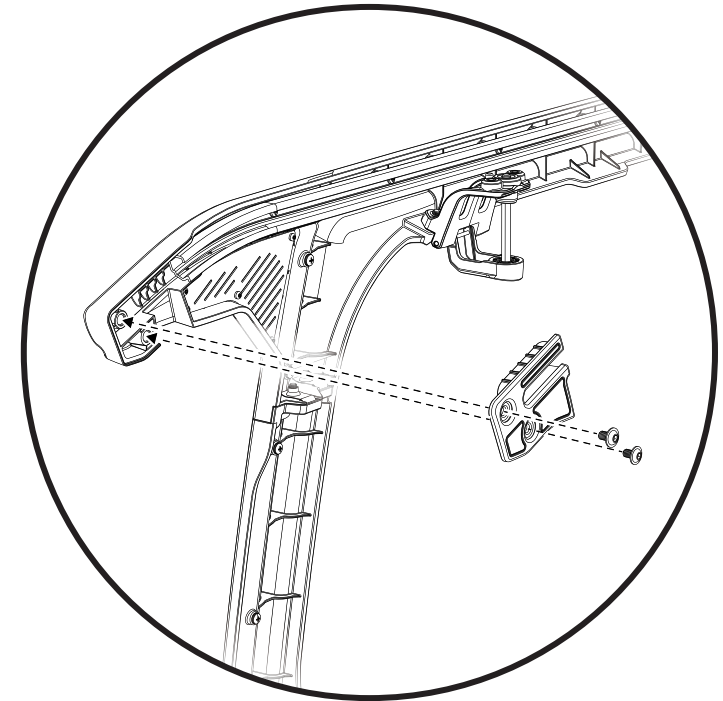


10mm Wrench



4mm Allen
Wrench

Step 2	589.48	589.49	572.83
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Step 2

Attach the Rear Door Rail Cover Plates #589.48 (right) and #589.49 (left) to each Rear Door Rail Assembly using two (2) #572.83 screws for each Cover Plate.

Left side shown.

Step 2

Attach the pivot point at the rear of each Side Bow Assembly to the Pivot Bracket on each end of the #5 Bow.

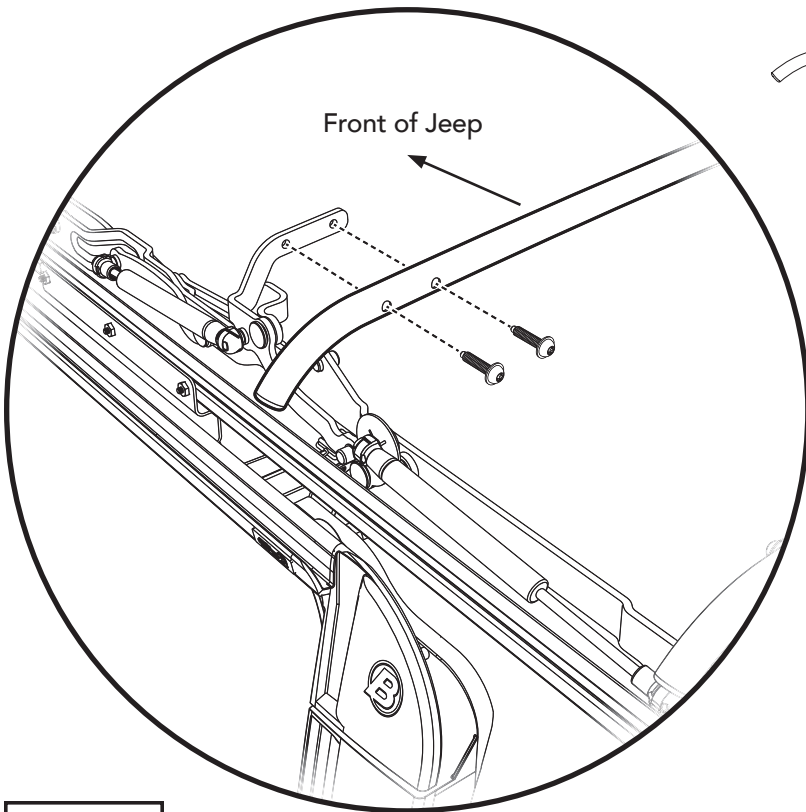
Secure using one (1) Shoulder Screw #586.72, one Thick Plastic Bushing #570.42, and one Thin Plastic Bushing #532.78 per side.

The Thick Plastic Bushing goes to the outside.

Left side shown. Repeat on right side.

NOTE: Make sure the side bow is square to the pivot bracket to allow the bolt to thread into the bow pivot bracket correctly.

Step 1 583.03 535.23



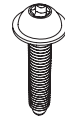
Hardware



#4 Bow (longer)
Part #583.03
Qty. 1

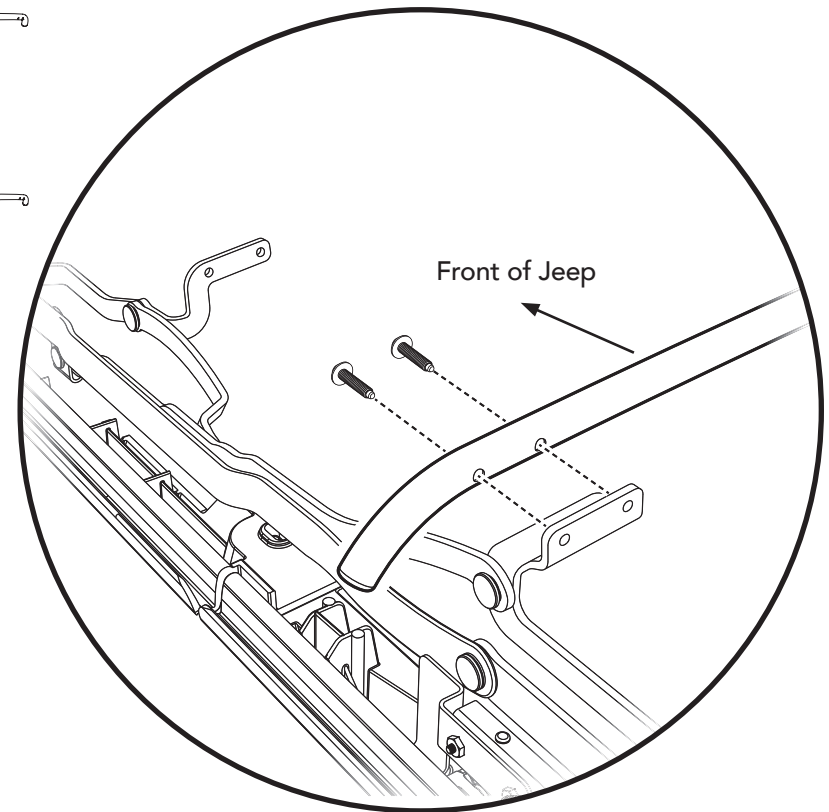


#3 Bow (shorter)
Part #583.01
Qty. 1



M6x1.0x25
Flanged Torx Screw
Part #535.23
Qty. 8

Step 2 583.01 535.23



Step 1

Attach the #4 Bow #583.03 to the tabs on the Side Bow Assembly (just above the Rear Door Rails), using two (2) M6x1.0x25 Flanged Torx Screw #535.23 per side.

NOTE: The #4 bow is attached to the rear facing side of the side bow tabs.

Tools



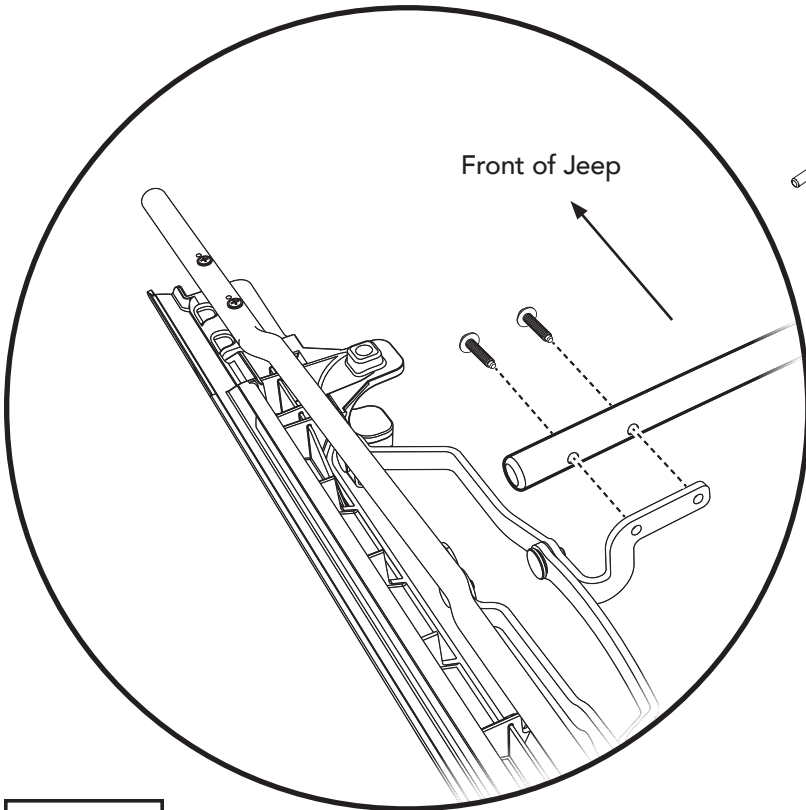
T30 Torx Driver

Step 2

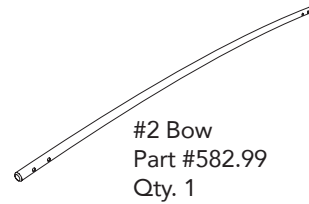
Attach the #3 Bow #583.01 to the tabs on the Side Bow Assembly (just above the where the Front Door Rails join the Rear Door Rails), using two (2) M6x1.0x25 Flanged Torx Screw #535.23 per side.

NOTE: The #3 bow is attached to the forward facing side of the side bow tabs.

Step 1 582.99 535.23



Hardware



Step 1

Attach the #2 Bow #582.99 to the tabs on the Side Bow Assembly, using two (2) M6x1.0x25 Flanged Torx Screws #535.23 per side.

Note that the #2 Bow attaches to the forward-facing side of the tabs.

Tools

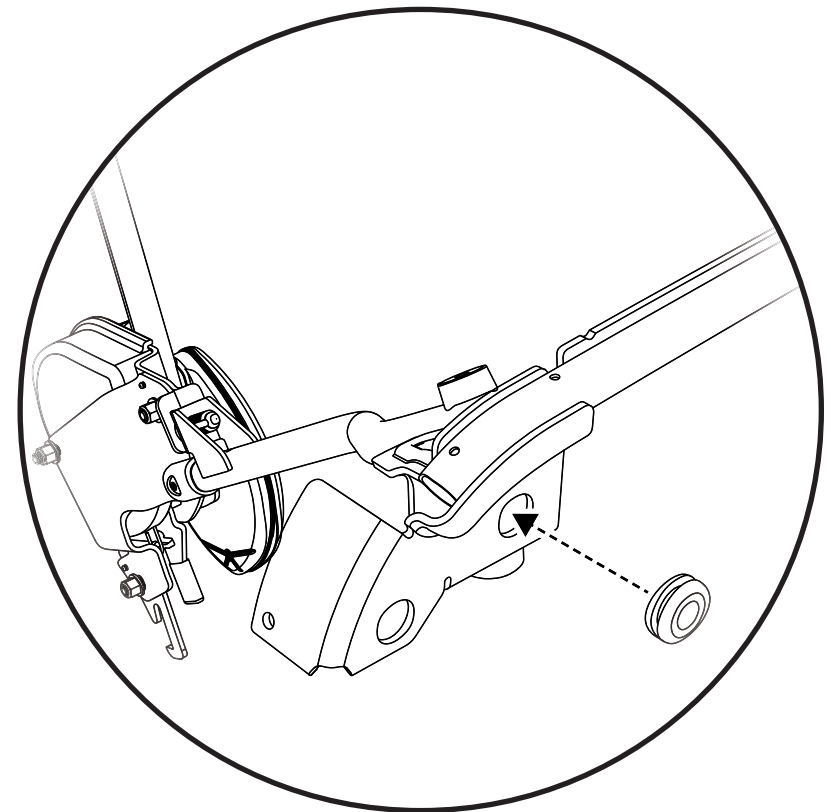


T30 Torx Driver



Super Glue

Step 2 543.75



Step 2

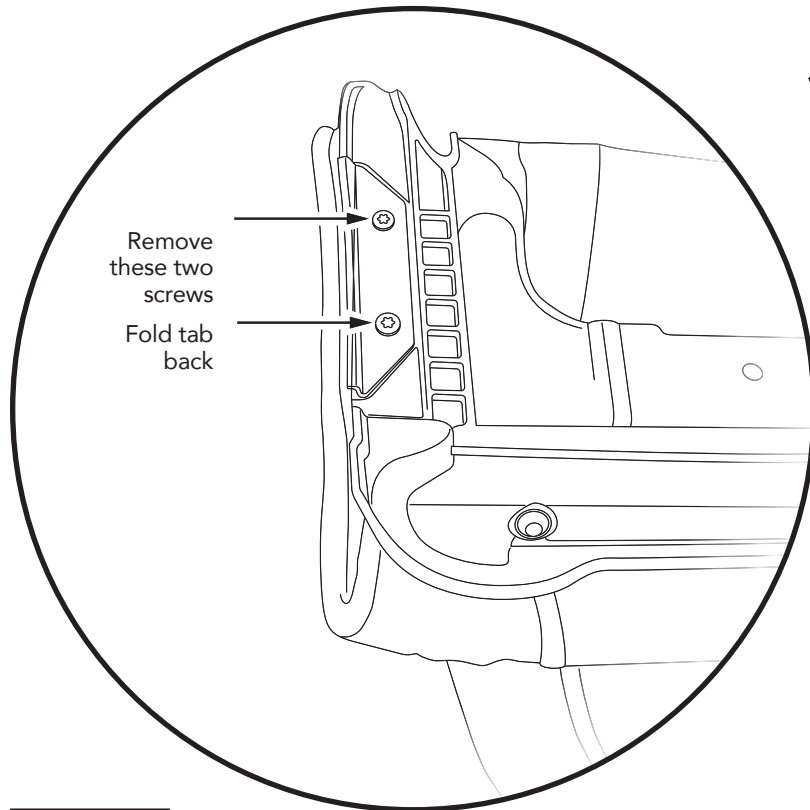
Install the Grommets #543.75 into the inboard holes in the rear-facing flanges at the ends of the #6 Bow.

NOTE: Grommets must be bonded in place with super glue or similar adhesive.

Step 1 592.88

Hardware

Step 2

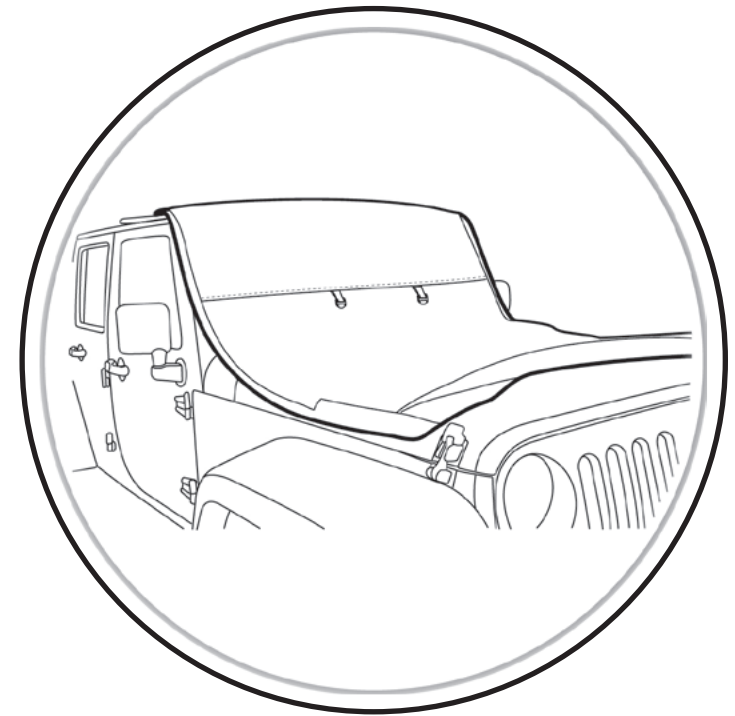


#1 Bow-Fabric Deck
Part #592.88
Qty. 1
(shown without fabric deck)

Tools



T20 Torx Driver



Step 2

Place the #1 Bow-Fabric Deck #592.88 on top of the windshield header.

Lay the top fabric across the Jeep hood, with the underside facing up.

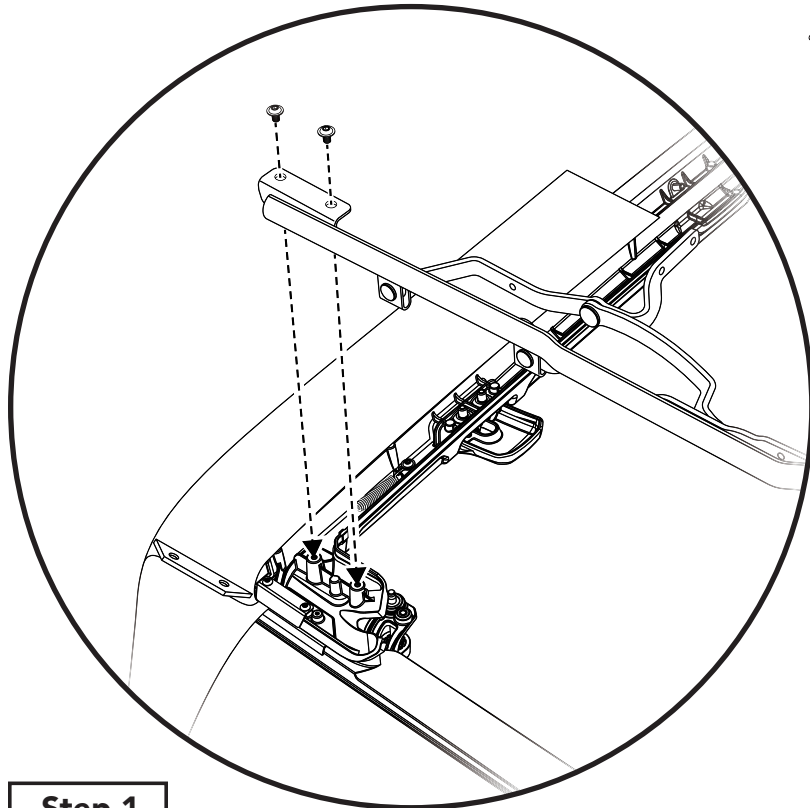
Step 1

On the underside of the #1 Bow-Fabric Deck, remove the two screws on each side that hold down the tabs, and fold each tab back.

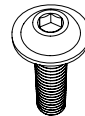
Repeat on both sides of the #1 Bow.

Step 1 572.83

Hardware



Side Bow Assembly
Part #585.72 - Right
Part #585.73 - Left
Qty. 1 of each



M6 x 1.0 x 10mm
Flanged Allen Screw
Part #572.83
Qty. 4

Step 1

Attach the front bracket on each Side Bow Assembly #585.72 (right) and #585.73 (left) to the #1 Bow-Fabric Deck.

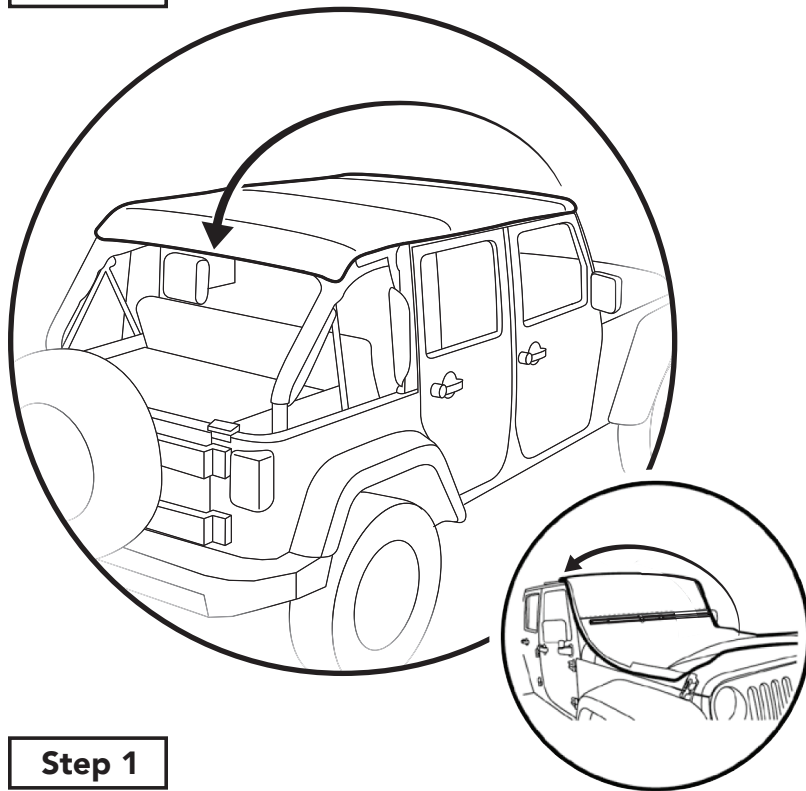
With the Fabric Deck flipped over the Jeep hood, use two (2) #572.83 M6 x 1.0 x 10 Flanged Button Head Screws on each side to attach the welded bracket to the #1 Bow.

Tools



4mm Allen
Wrench

NOTE: You must push the #1 Bow-Fabric Deck as far forward as possible to allow inserting the screws to attach the side bows.

Step 1**Step 1**

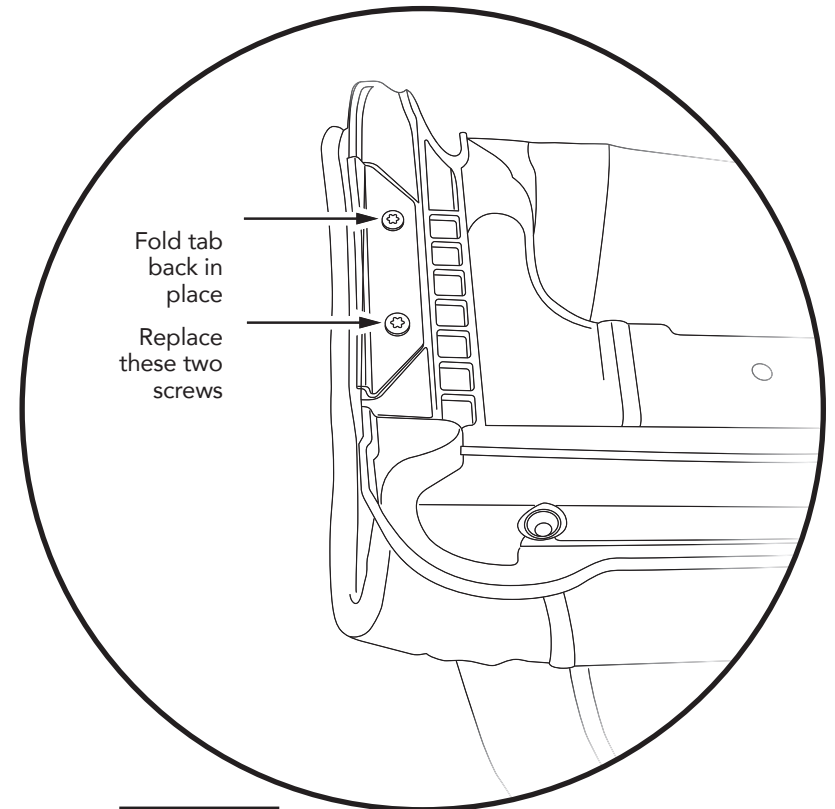
Pull the Top Fabric back across the top of the Jeep and all the installed Bows.

Tools

T20 Torx Driver

Step 2

393.79

**Step 2**

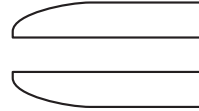
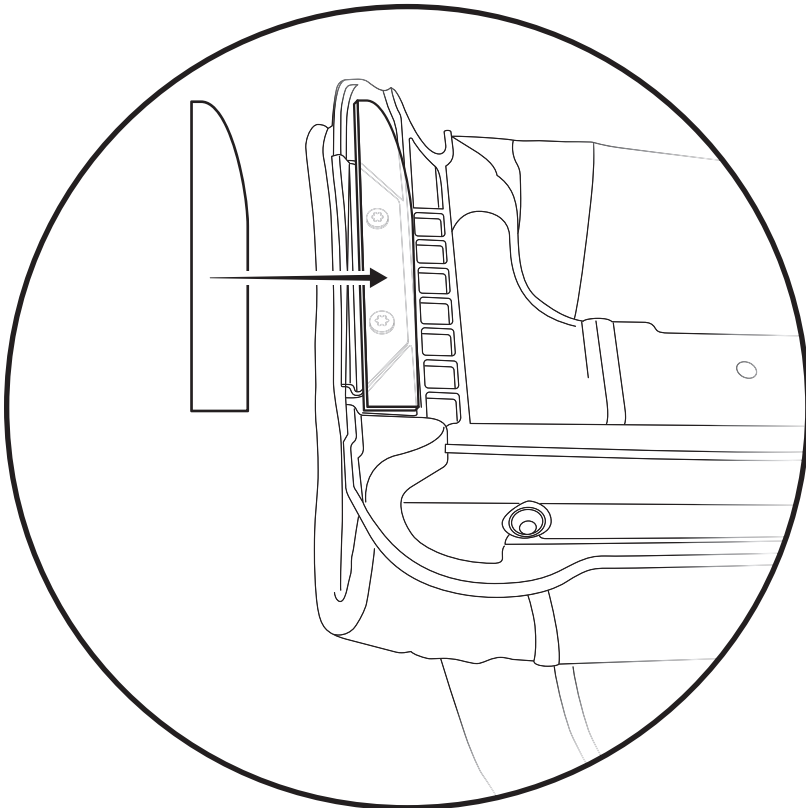
Lift the front of the #1 Bow/Header and fabric to about 45°.

Re-attach the tabs to the underside of the #1 Bow-Fabric Deck using the two (2) screws on each side that you removed in Section 13, step 1.

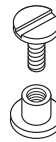
Step 1 573.20 573.21

Hardware

Step 2 599.01

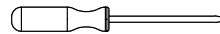


Foam Seals
Part #573.20 (right)
Part #573.21 (left)
Qty. 1 of each



Screw-Binding Barrel
Part #599.01
Qty. 2

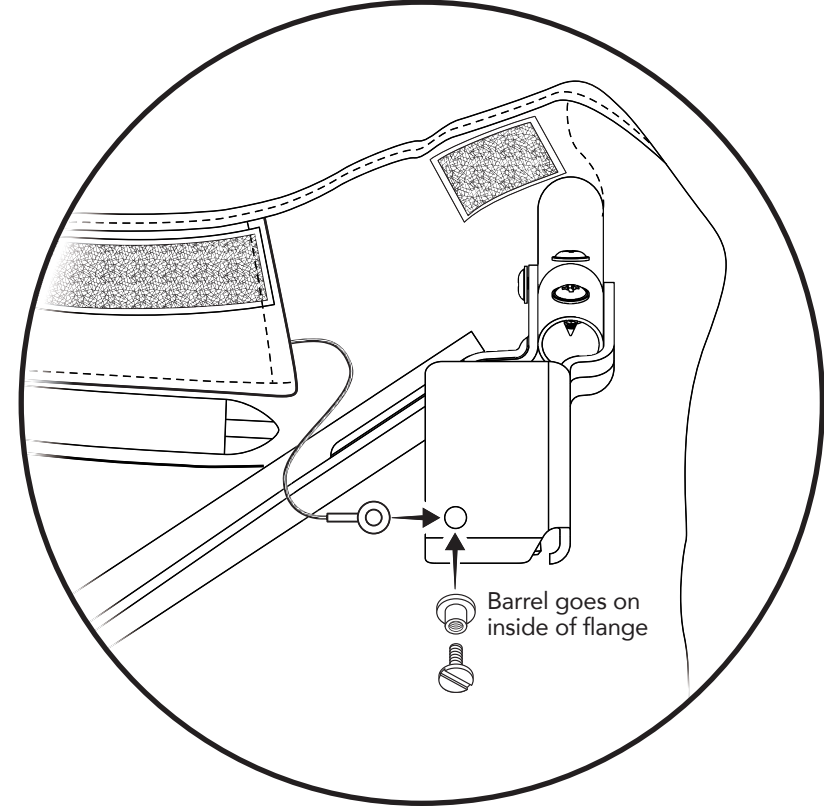
Tools



Flat Blade Screwdriver



Super Glue



Barrel goes on
inside of flange

Step 1

With the front portion of the top folded back, locate the two (2) Foam Seals #573.20 and #573.21.

Remove the protective liner from the back side of each Foam Seal and place the Foam Seal in the location shown in the diagram.

Repeat on both sides of the Jeep.

Step 2

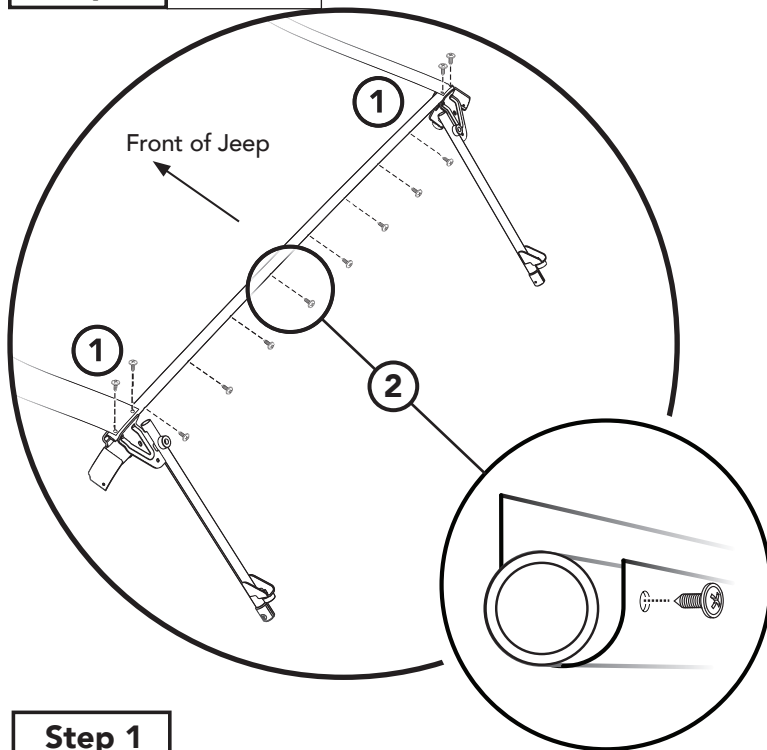
Locate the Cable where it exits the underside of the top near the #6 Bow on each side.

To attach the end of each cable to the #6 Bow Plate; Secure the end of the cable to the hole in the lower corner of the #6 Bow Plate with the #599.01 screw with Binding Barrel.

NOTE: The Barrel goes on the inside of the #6 Bow flange, and will protude to the outside.it into the barrel.

Apply a small drop of SuperGlue as a thread-locker. Next, loop the eyelet on the end of the cable over the Barrell on the outside of the #6 Bow Plate, getting captured underneath the screw head, as you screw it into the Barrel.

Step 1 393.79



Step 1

- ① Secure the rear-facing end of each Stay Strap (attached to the underside of the top fabric) to the top outside ends of the #6 Bow, using two (2) Sheet Metal Screws #393.79 for each side.
- ② Attach the fabric flap at the rear underside of the top to the #6 Bow, using nine (9) Sheet Metal Screws #393.79.

Wrap the fabric flap around the #6 Bow from back-to-front.

For easier installation, insert the Screws into the pre-punched holes in the flap before attaching to the #6 Bow.

Attach the middle screw first, and work outward from there on each side.

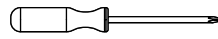
NOTE: Do not attach the window flap to the #6 bow.

Hardware



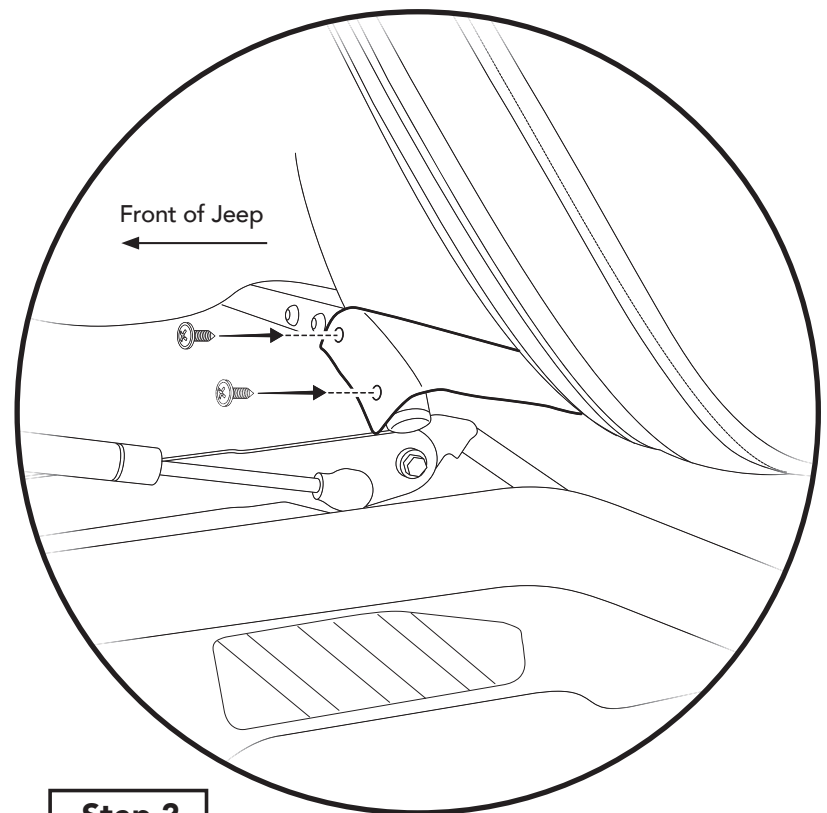
Sheet Metal Screw
Part #393.79
Qty. 17

Tools



Phillips Screwdriver

Step 2 393.79



Step 2

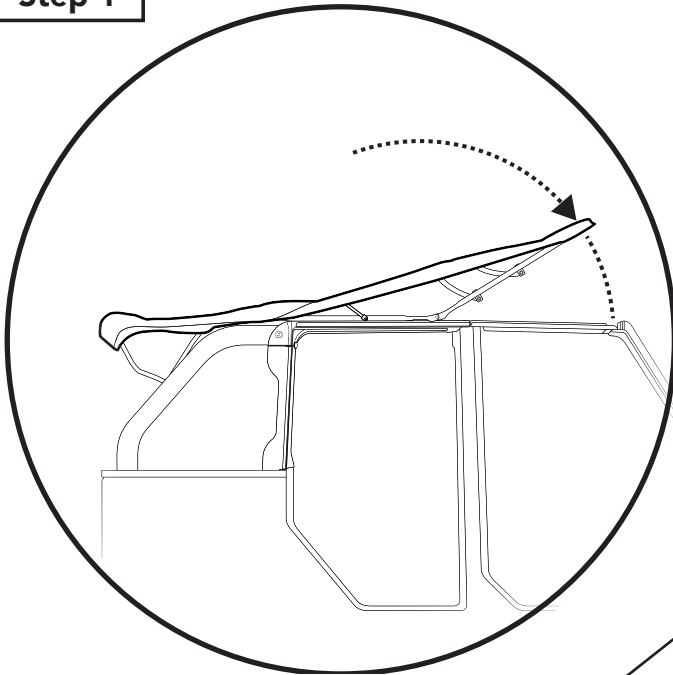
Secure the front-facing end of each Stay Strap (attached to the underside of the top fabric) to the front outside ends of the #5 Bow, using two (2) Sheet Metal Screws #393.79 for each side.

Lift the #6 Bow up for easier attachment.

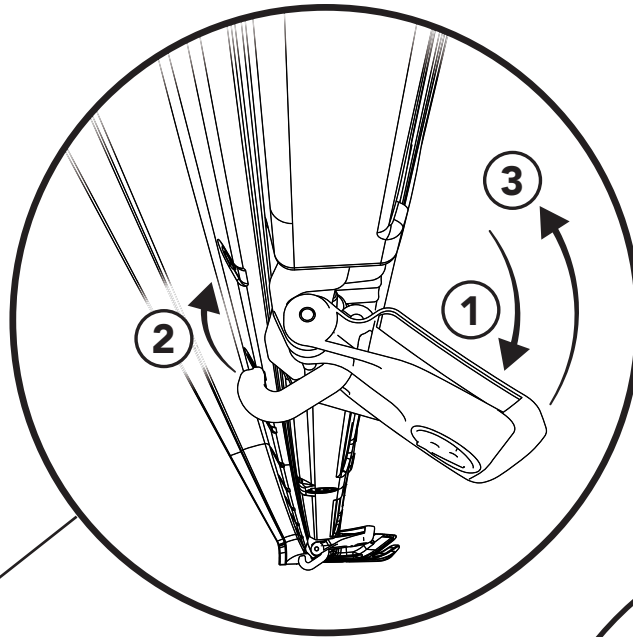
Placing the screws into the pre-punched holes in the Stay Strap will make attachment to the #5 Bow easier.

NOTE: You may need to lift the yellow levers to pull the #5 Bow back during the installation of the Stay Straps. * Make sure the yellow levers are back down to the locked position after the Stay Straps have been installed.

Step 1



Step 2



Step 3

Now you can tighten the three (3) nuts that secure each Lift Assist mechanism to the sport bar.

Use of a torque wrench to tighten the nuts to 7 ft-lbs is recommended. Due to limited access space, multiple tools may be required, but do not exceed 7 ft-lb torque.

Step 1

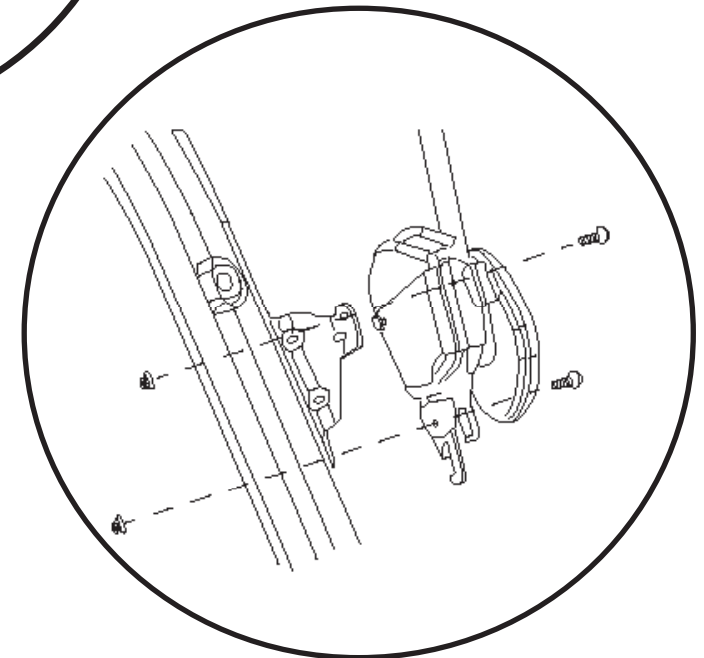
Fold the top forward to close it.



Step 2

Fold the Sunrider closed and secure both latches to the vehicle's windshield header.

- ① Pivot the latch handle down;
- ② Engage the hook;
- ③ Pivot the latch handle back up.



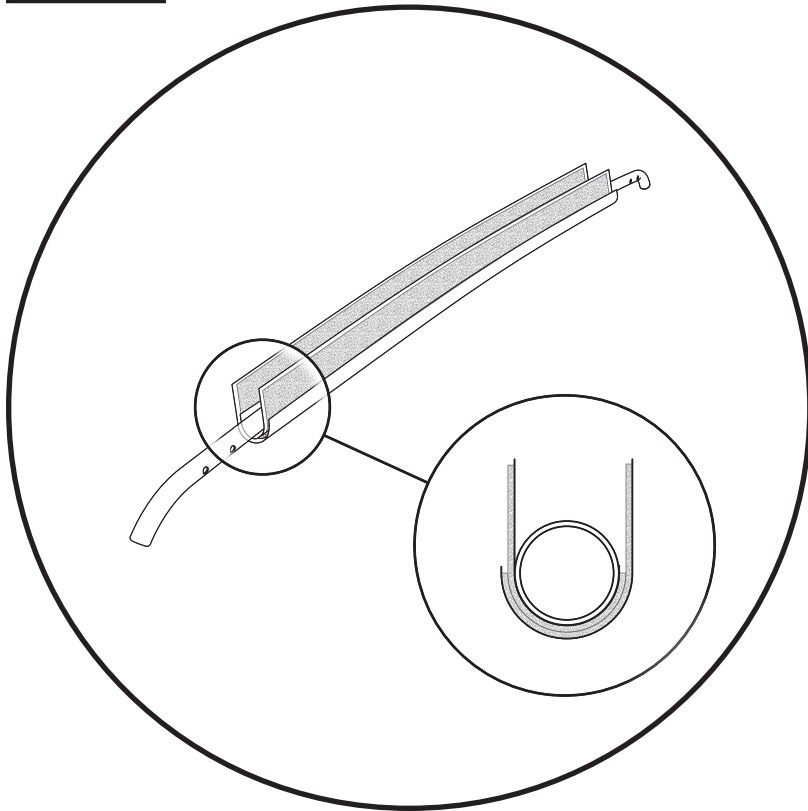
Tools



Torque Wrench

WARNING: Tighten the M6 Flanged Nuts #591.47 to 7ft-lbs. - **DO NOT OVERTIGHTEN** -

Step 1



Step 1

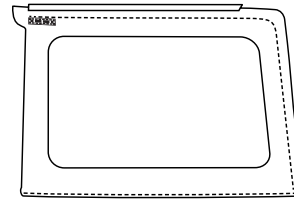
Locate the fabric flap sewn to the inside of the fabric top, just above the #5 Bow.

Wrap these flaps around the #5 Bow so that the Hook side of one flap attaches to the Loop side of the other flap.

Wrap all along the length of the #5 Bow.

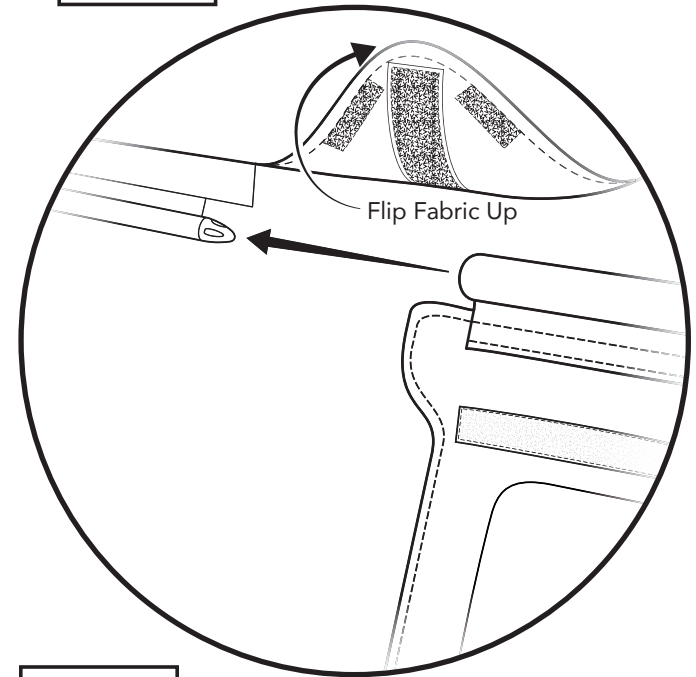
Repeat this step, wrapping the #4 Bow, #3 Bow and #2 Bow in this way.

Hardware



Quarter Windows
Left and Right
Qty. 1 of each

Step 2



Step 2

Attach the Quarter Windows.

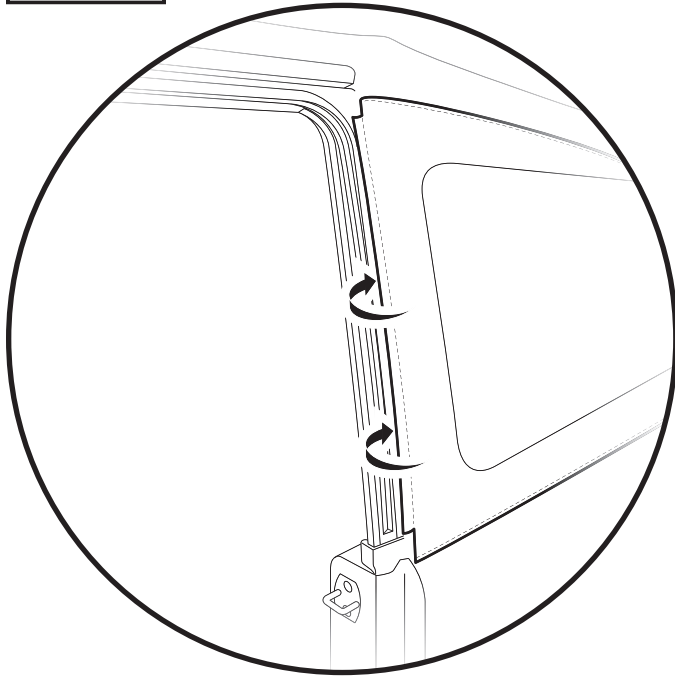
Locate the plastic channel along the left side edge of the top fabric, behind the left Rear Door Rail.

Lift up the corner of the fabric top for access to the plastic P-extrusion.

Slide the open end of the channel sewn onto the top edge of the quarter window over the sewn-in P-extrusion rail along the bottom edge of the top fabric.

Slide the Quarter Window forward until the front portion of the window is aligned with the rear edge of the Rear Door Rail.

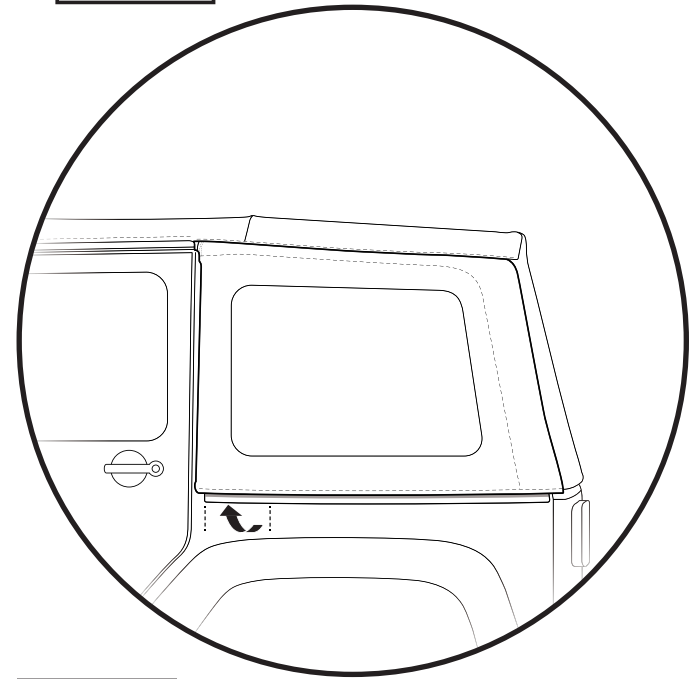
Repeat on the right Side Quarter Window.

Step 1**Step 1**

Locate the the sewn-in plastic strip along the front edge of the left Quarter Window.

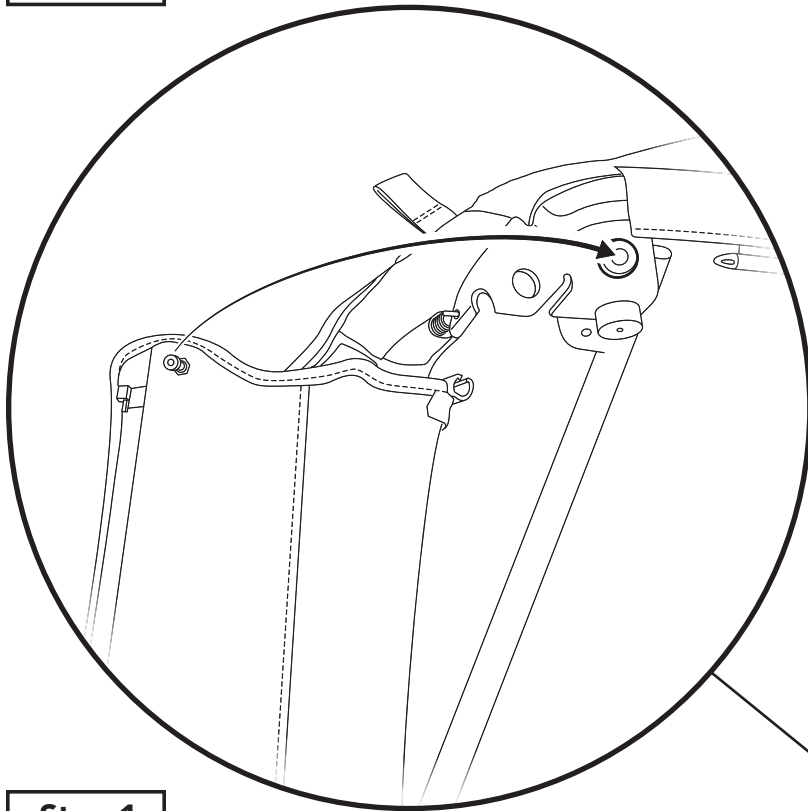
Tuck this plastic strip into the vertical channel along the outside face of the left Rear Door Rail.

Repeat on the right side of the Jeep.

Step 2**Step 2**

Tuck just the first couple of inches of the plastic strip - along the bottom edge of the left Quarter Window - under the Jeep belt rail, by rolling it up underneath the belt rail.

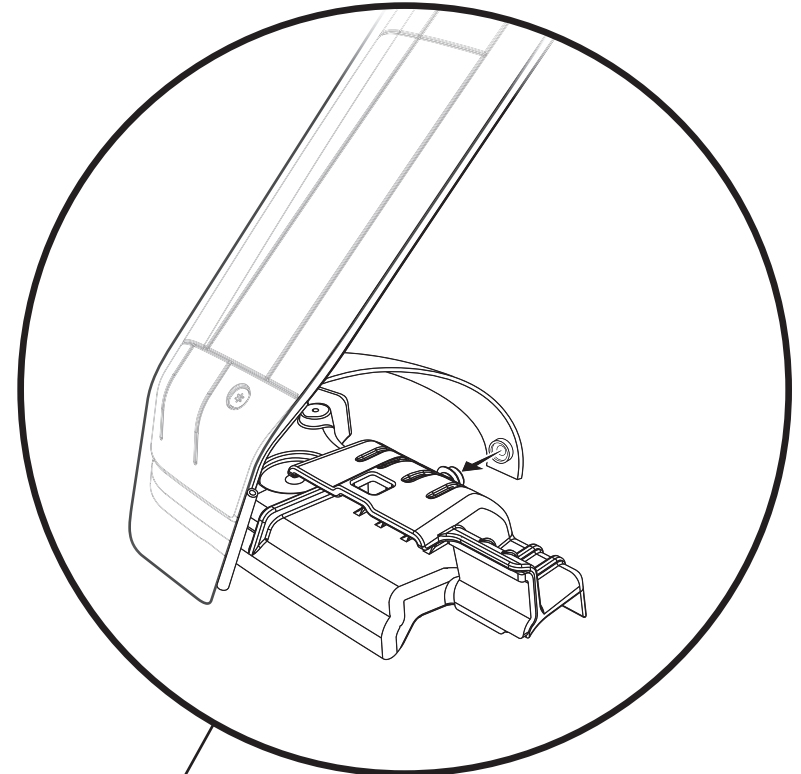
Repeat on the right Quarter Window.

Step 1**Step 1**

Locate the pin on the inside of the rear top corner of the left Quarter Window.

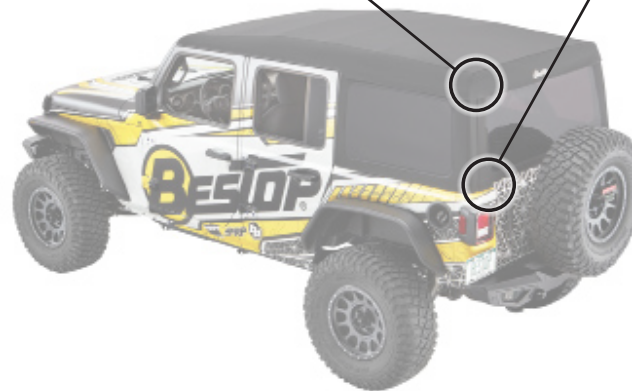
Wrap the Quarter Window around and insert the pin into the grommet that you installed earlier.

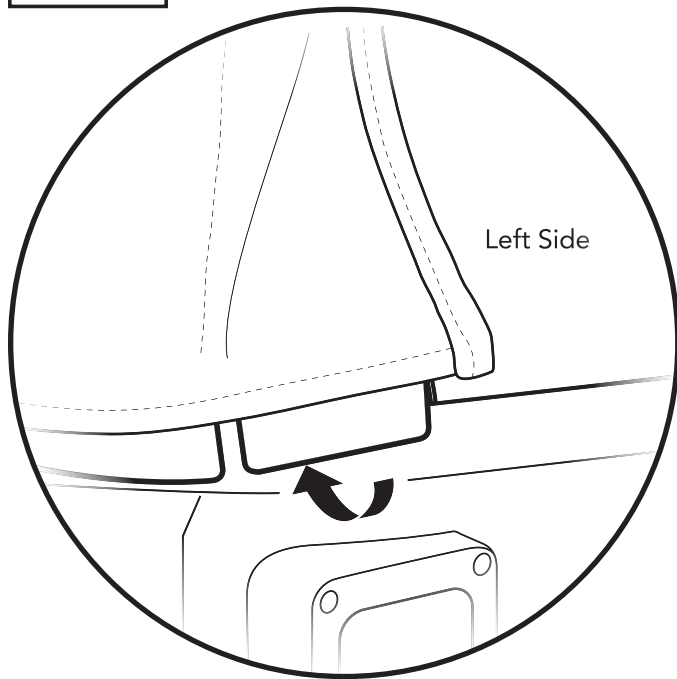
Repeat this step on the right side Quarter Window.

Step 2**Step 2**

Secure the Quarter Panel Stiffeners to the Tailgate Retainers.

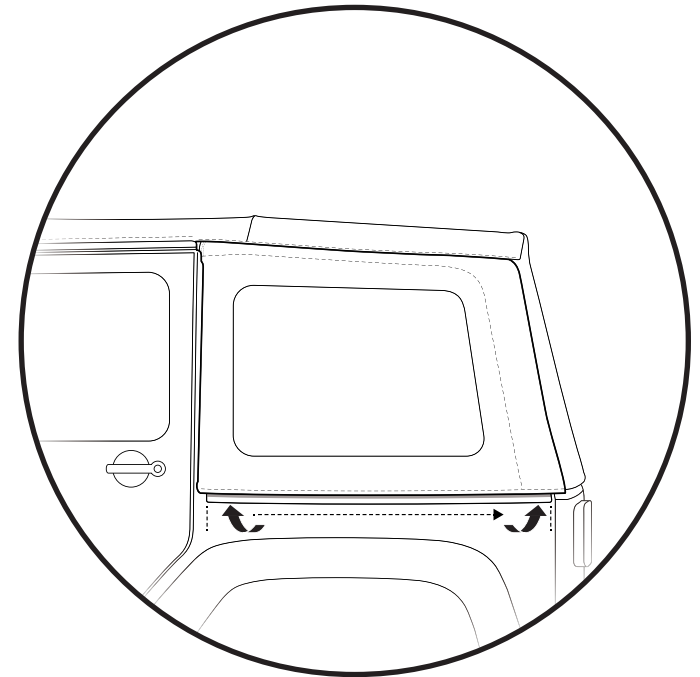
Locate the strap attached to the inside of each Stiffener. Snap the loose end of this strap to the snap located on the inside of each Tailgate Retainer.



Step 1**Step 1**

Tuck the plastic tab at the bottom rear corner of each Quarter Window under the Jeep belt rail.

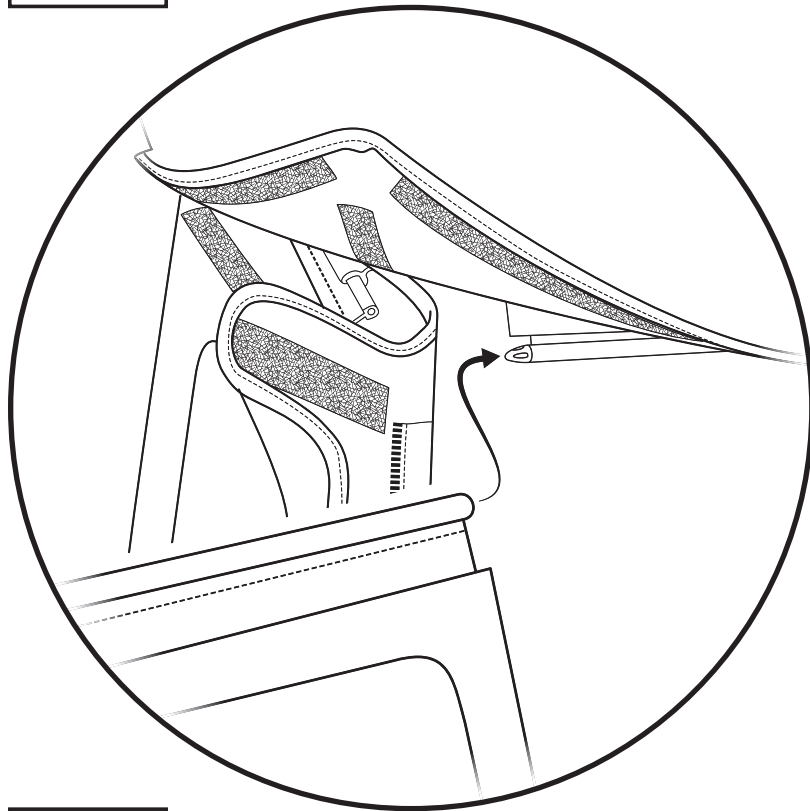
Roll the tab on each side up underneath the Jeep belt rail.

Step 2**Step 2**

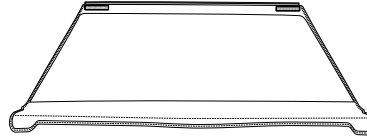
Secure the bottom edge of each Quarter Window.

Tuck the plastic flap along the bottom edge of each window under the Jeep belt rail along the entire length of the flap, from front to back.

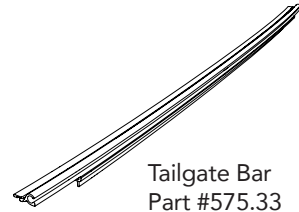
Step 1



Hardware



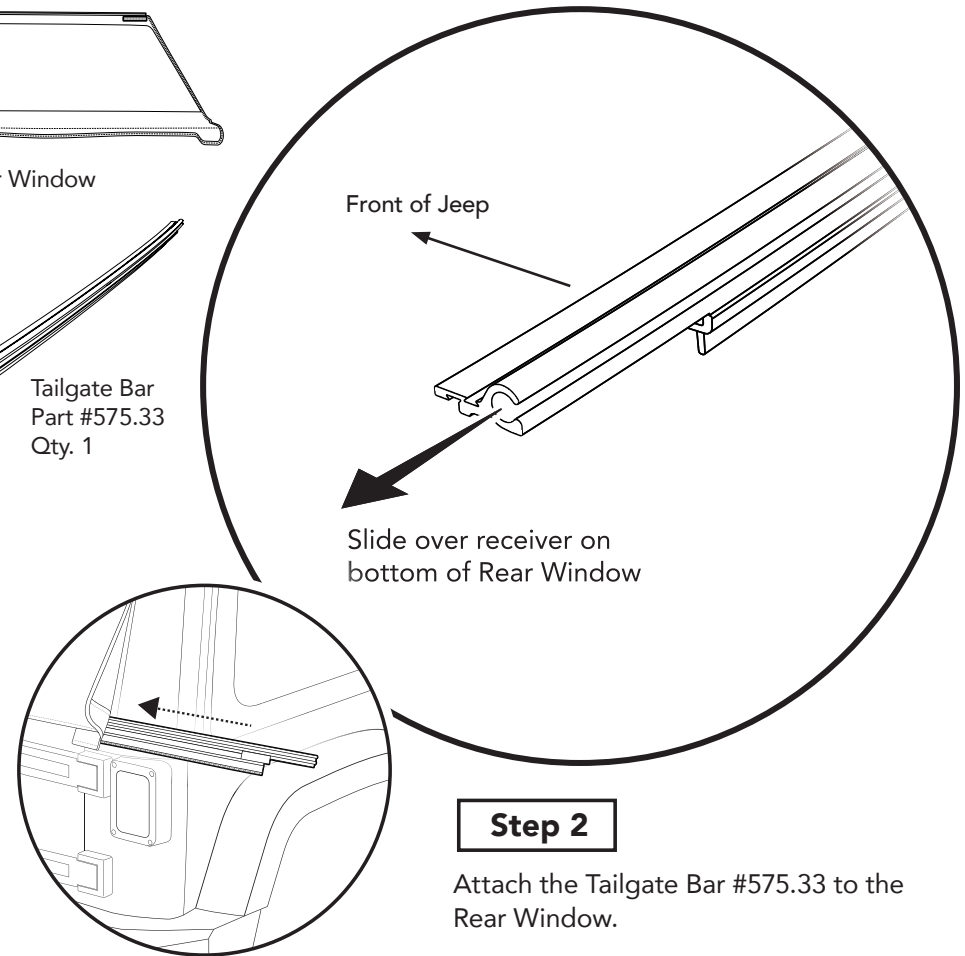
Rear Window



Tailgate Bar
Part #575.33
Qty. 1

Step 2

575.33



Front of Jeep

Slide over receiver on
bottom of Rear Window

Step 1

Lift up the rear corners of the Top Fabric to expose the Rear Window attachment tube.

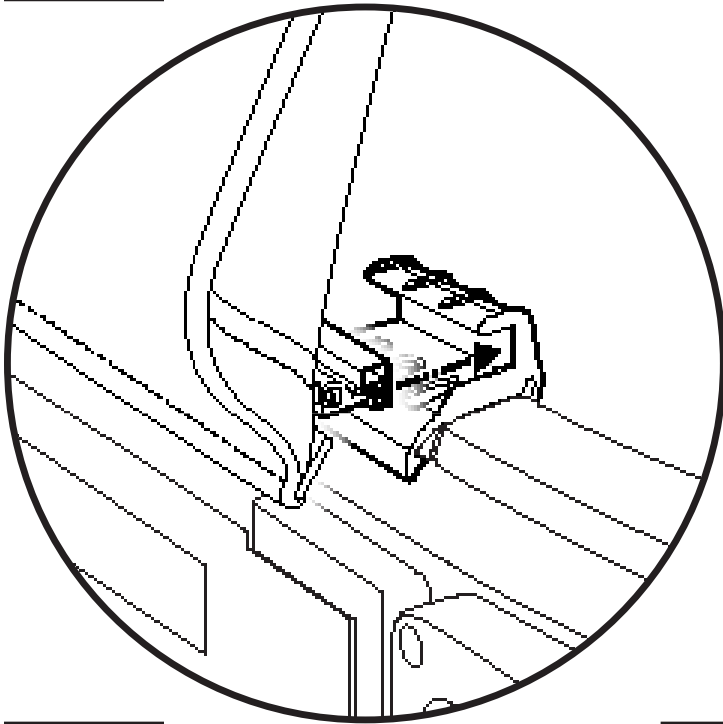
Slide the hollow tip of the sewn-in plastic tube at the top right corner of the Rear Window over the left-side tapered tip of the rail sewn onto the bottom edge of the top fabric, and slide the Rear Window to the right until it meets the right side Quarter Panel Stiffener.

Step 2

Attach the Tailgate Bar #575.33 to the Rear Window.

Slide the Tailgate Bar channel over the sewn-in receiver rail on the lower inside of the Rear Window.

Step 1

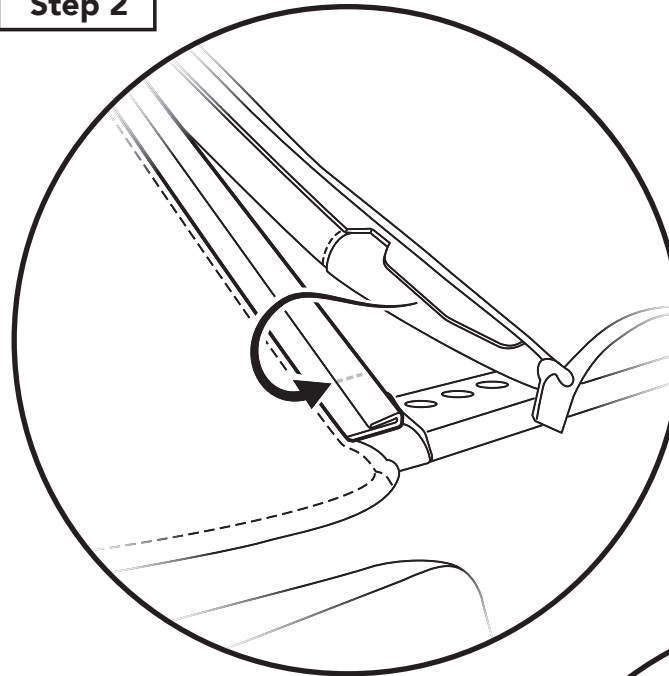


Step 1

Snap the front edge of the Tailgate Bar into the channel on each Tailgate Bar Retainer.

Repeat for both sides of the tailgate.

Step 2



Step 2

Locate the plastic channel along the rear inside edge of each Quarter Window.

Roll the sewn-in plastic tab on the outside edge of the Rear Window into the open side of the channel, starting either at the top and working down, or at the bottom and working up.

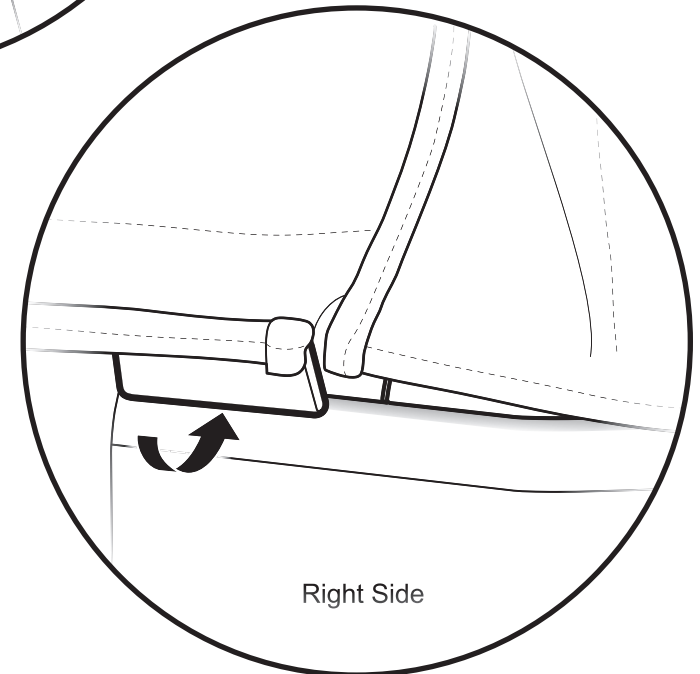
Left side shown above.

Step 3

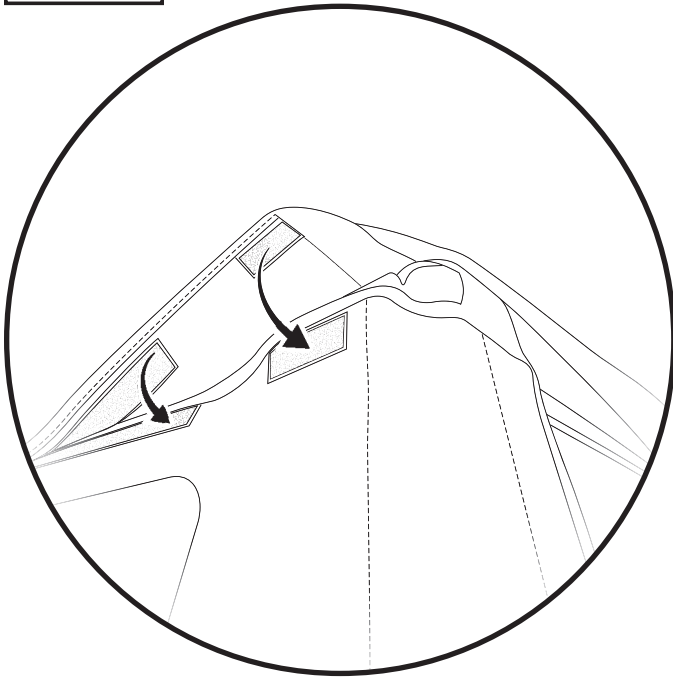
Tuck the plastic tab at the bottom right corner of the Rear Window under the Jeep belt rail, by rolling it up underneath the belt rail.

Repeat for the left side.

Step 3

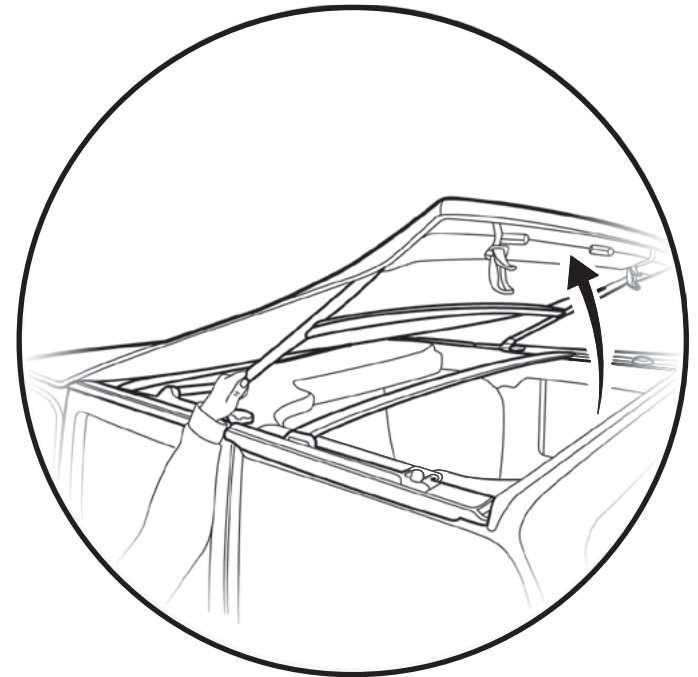


Right Side

Step 1**Step 1**

Locate the Hook & Loop strips at the underside of each rear corner and along the rear quarter window overlap of the top fabric.

Snug the rear corners of the top by attaching the Hook & Loop strips on the underside of the top fabric to the strips along the top edges of the Quarter Window and corners.

Step 2**Step 2**

Once the full installation is complete, release the header latches and put the top into the Sunrider mode, to allow the top to stretch and normalize for a while before removing windows or folding the top down.



Warranty Information Supertop Ultra

Vehicle Application:
Jeep® JL Wrangler Unlimited 2019 - Current
Part Number 54725

WHAT BESTOP WARRANTS

Subject to the terms and conditions of sale, including any terms and conditions set forth by Bestop, Inc. (“Bestop” or “us” or “we”) in our then-current terms of sale on our website (collectively, the “Terms”), Bestop represents and warrants that: the covered products listed in the “Covered Products and Warranty Periods” section (a “Product”) will substantially be free from defects in materials and workmanship for the specified warranty periods set forth in that section.

THE WARRANTY IS LIMITED AND CONDITIONAL

This warranty applies to the original purchaser of the Product only. The warranty is valid only as long as the original retail purchaser owns the vehicle upon which the Product is installed. The warranty expires should the Product be removed from the original vehicle or if the original vehicle is transferred to another owner.

This warranty is not transferable or assignable. The warranty does not apply to Product bought from auction-style or price-bid websites.

THE LIMITED WARRANTY AND STATED REMEDIES ARE SOLE AND EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES, AND COMPANY EXPRESSLY DISCLAIMS ALL IMPLIED OR STATUTORY OR OTHER WARRANTIES, INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENT OR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL COMPANY BE LIABLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, INDIRECT OR EXEMPLARY DAMAGES OF ANY KIND, INCLUDING LOST PROFITS OR REVENUE, HOWEVER CAUSED, WHETHER FOR BREACH OR REPUDIATION OF CONTRACT, TORT, BREACH OF WARRANTY, NEGLIGENCE, OR OTHERWISE, WHETHER OR NOT COMPANY WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow exclusion or limitation, so this may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

EXCLUSIONS TO THE WARRANTY

The Limited Warranty excludes, and Bestop is not liable in any way for any warranty claims, damages, or defects related to:

- Misuse, abuse, accidents, vandalism, negligence, fire, or improper installation or modification, or improper or inadequate maintenance;
- Failure to comply with any Product documentation, Bestop instructions, or applicable law or regulations; use in extreme conditions
- Force Majeure including but not limited to, earthquake, hurricane, tornado, flooding, or other disasters natural or man-made, civil unrest, strikes, declared or undeclared war, or lack of performance by, or discontinued product of, supply chain partners whose products, software, operations or management is beyond the control of Bestop;
- Damage resulting in breakage (including without limitation, spontaneous breakage, accidental breakage or breakage by any other means) of a Product or any component part;
- Damage to vinyl windows due to misuse, or cracking due to varying weather conditions.



Warranty Information Supertop Ultra

Vehicle Application:
Jeep® JL Wrangler Unlimited 2019 - Current
Part Number 54725

COVERED PRODUCTS AND WARRANTY PERIODS: The warranty time periods are as follows for Products manufactured by Bestop:

BESTOP® LIMITED LIFETIME WARRANTY

Trektop® Pro Twill Fabric Top Sunrider® for Hardtop Twill Fabric Top
Trektop® NX Glide Twill Fabric Top Replace-a-Top™ Twill Fabric Top
Trektop® NX Twill Fabric Top Supertop® NX Twill Fabric Top
EZFold™ Soft Tonneaus Floor & Cargo Liners
ZipRail™ Soft Tonneaus Pet Barriers
EZRoll™ Soft Tonneaus

BESTOP® 5-YEAR LIMITED WARRANTY

Trektop® NX Glide™ Top (non-Twill) Sunrider® for Hardtop (non-Twill) Replace-a-Top™ Top (non-Twill) Trektop® NX Top (non-Twill)
Sailcloth Replace-a-Top™ Supertop® NX Top (non-Twill)
Tigertop™ and Halftop™ Supertop® Classic Soft Top Sunrider® Complete Soft Top Supertop® for Truck
EZ Fold Hard Tonneau

BESTOP® 3-YEAR/100K MILES LIMITED WARRANTY

Powerboard® & Powerboard® NX
Trekstep®, Side Mount
Trekstep®, Rear Mount

BESTOP® 3-YEAR LIMITED WARRANTY

Pavement Ends Sprint Top

BESTOP® 2-YEAR LIMITED WARRANTY

Trektop® Classic Soft Top
RoughRider™ Soft Storage

BESTOP® 1-YEAR LIMITED WARRANTY

All other Bestop® & Pavement Ends™ products not specified above.